# OPTIMIZATION OF DRILLING HYDRAULICS IN VERTICAL HOLES

BY:

Richard Lado Longwa Milla

7139

Dissertation submitted in partial fulfillment of the requirements for the Bachelor of Engineering (Hons) (Mechanical Engineering)

July 2008

Universiti Teknologi PETRONAS Bandar Seri Iskandar 31750 Tronoh Perak Darul Ridzuan

## CERTIFICATION OF APPROVAL

Optimization of drilling hydraulics in vertical holes

By

Richard Lado Longwa Milla

7139

A project dissertation submitted to the Mechanical Engineering Programme Universiti Teknologi PETRONAS In partial fulfillment of the requirement for the BACHELOR OF ENGINEERING (Hons) (CHEMICAL ENGINEERING)

Approved by,

Mr Elias B. Abllah

### UNIVERSITI TEKNOLOGI PETRONAS

TRONOH, PERAK

July 2008

# CERTIFICATION OF ORIGINALITY

This is to certify that the writer is responsible for the work submitted in this project, that the original work is his own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

Richard Lado Longwa Milla

#### ABSTRACT

This report gives the account on the dissertation of the final year project report title "Optimization of Drilling Hydraulics in Vertical Hole" assigned to the student as one of the courses requirement by the Universiti Teknologi PETRONAS before his graduation. The final year project given for period of two semesters starting from January of the first semester and ends December of the second semester 2008. Immediately following the continuation of the FYP 1 on this project, the student carries on to do study on the project. In the following dissertation report, it reports on the work that has been accomplished.

The necessary conditions for attaining optimal bottom hole cleaning below a drill bit is usually approximated via the optimization of two design criteria: Hydraulic Impact force and Bit Hydraulic horsepower. The process involves running a circulating pressure test at the rig site, while keeping the rotary speed and weight-on-bit constant. The test involves varying the mud pump speed and recording the pump pressure and circulating rate at each speed.

This paper describes a proven technique that maximizes either the hydraulic impact force or the hydraulic power of the fluid hitting the bottom of the hole. The objective is to determine nozzle sizes and flow rate to deliver maximum Hydraulic Horse power (HHP) or Jet Impact Force (JIF) within specified operating constraints.

In this paper, the introductory part in chapter one talked about the background, problem statement, Objective and the scope of study. Second chapter covers the literature review on the study and chapter three the methodology used. Chapter four discusses on the finding of the study, chapter five discusses the results and final chapter six gives the conclusion and the recommendation.

#### ACKNOWLEDGEMENT

First and for most, the Author would like to thank God the Almighty for the guidance He has bestowed to him all the time.

His gratitude also goes to his supervisors, whom without their helps and guidance, the project would have not been a success.

Mr.: Elias B. Abllah And my co-supervisor Dr: Sony Irwan.

He would like to thank his supervisor, co-supervisor and others who rendered him their guidance and support that have inspired him to do his best to obtain this project.

He would like also to thank the Petrodar Operating Company - Sudan for their support for the project, he would like everyone to know that this project succeeded because of everyone positive contribution which he very much appreciate indefinitely.

The author also would like to thank the University laboratory technicians for their help during the experiments.

The author would like to thank all his class mates for their supports directly or indirectly for the successes of this project.

Last but not the least, the author would like to take this opportunity to give his special thanks to his mother, brothers and sisters and all other members of the family for their constants support throughout the duration of this project.

He would like them to know that their continues support is the key to his success and aspiration for the future.

Lastly, He would like to say his cordial regards and gratitude to all those whom he failed to mentioned, that he would always remain grateful for your assistance and supports. Thank you so much and may God keep you and support you always.

v

# TABLE OF CONTENTS

CERTIFICATION		•	•	•	•	•	•	iii
ABSTRACT .	•	•	•	•	•	•	•	iv
ACKNOWLEDGEN	MENT	•	•	•	•	•	•	v
CHAPTER 1:	INTR	ODU	CTION	Ν.	•	•	•	1
	1.1	Back	ground	d of Stuc	ły.	•	•	1
	1.2	Prob	lem Sta	atement	•	•	•	3
	1.3	Obje	ctives		•	•	•	4
	1.4	Sco	pe of S	tudy	•	•	•	4
CHAPTER 2:	LITE	RATU	U <b>RE R</b>	EVIEW		•	•	6
	2.1	Drill	ing Hy	draulic a	and Cut	ting Tra	nsport	6
CHAPTER 3:	METI	HOD	OLOG	Υ.	•	•	•	8
	3.1	Proc	edure i	dentifica	ation	•	•	8
CHAPTER 4:	DISC	USSI	ON OI	N THE	STUDY	Ζ.	•	9
	4.1	Hydı	rostatic	Pressur	e inside	e the We	llbore	9
	4.2	Туре	es of Fl	uid Flov	v .	•	•	11
	4.3	Rhee	ologica	l Classif	ication	of Fluid	s.	13
	4.4	Lar	ninar F	low in F	Pipes an	d Annul	i .	14
	4.5	Turb	ulent F	Flow in F	Pipes an	d Annul	i <b>.</b>	14
	4.6	Press	sure Dr	op acros	ss Surfa	ce Conn	ections	15
	4.7	Press	sure Dr	op acros	ss Bit			16
	4.8	Initia	ating C	irculatio	n.	•	•	17
	4.9	Opti	mizatio	on of Bit	Hydrau	alics	•	17
	4.10	Limi	ting Co	ondition	s for			
		Both	Optim	ization (	Criteria	•	•	19
	4.11	Mea	suring	"m"	•	•	•	20
	4.12	Hydı	raulic (	Optimiza	tion for	r		
		the F	Power I	Limited (	Case.	•	•	21
	4.13	Hydı	raulic H	Horse Po	ower (H	HP).	•	22
	4.14	Jet Iı	mpact l	Force (JI	(F) .	•	•	22
CHAPTER 5:	RESU	LTS	AND I	DISCUS	SION	•	•	24
	5.1	Grap	hical N	Aethod f	for Opti	mization	l	
		of H	Iydraul	ics Prog	ram Co	nclusion	•	26
	5.2	An E	Empiric	al Relat	ionship	between	1	
		P an	ıd Q in	Turbule	ent flow	gives.	•	26

CHAPTER 6:	CONCLUSION AND RECOMMANDATION								38	
	6.1 6.2	Co Red	nclusion. commend	lations	•		•		•	38 38
REFERENCES	•	•	•	•	•	•		•		. 40

#### APPENDIX 6-9

# LIST OF FIGURES

Figure 1.1	HHP & JIF at the bit and the bottom hole assembly parameter	2
Figure 1.2	Bit body balling	3
3.1 Flowc	hart on methodology research	8
Figure 4.1	viscometer (Source: UTP drilling Fluid lab)	14
Figure 4.2	Hydraulics Optimization Circulation system	19
Figure 5.1	Limited conditions	24
Figure 5.2	Pressure at the bit verses nozzle area percentage deviation	35
Figure 5.3	HHP at the bit verses the Nozzle area percentage deviation	35
Figure 5.4	JIT at the bit verses Nozzle area percentages deviation	36
Figure 5.5	Tthe bit and the surface pressure loss verses	
nozzle area	percenteg deviation	36
Figure 5.6 M	Nozzle velocity verses nozzle area percentage deviation	37

# LIST OF TABLES

Table 4.1. Group of surface Equipment	15
Table 4.2. Equivalent drillpipe lengths for surface equipment	15
Table 5.1. circulating system factor	
Table 5.2. Nozzle area and sizes	29
Table 5.3 Pump's rate vs. equivalent surface pressure	
Table 5.4 Pump's type and specification	
Table 5.5 The desired annulus velocity for the operation	32
Table 5.6       Pump's rates and the corresponding system pressures	
Table 5.7 System flow rate and the corresponding Bit pressure $(0.45 \text{ in}^2)$	33
Table 5.8 Flow rate, system, bit and circulation pressures	
Table 5.9 Nozzle deviation vs. Hydraulic optimization parameters	34