

MUHAMMAD OZZAL BIN IDERIS

B. ENG. (HONS) CHEMICAL ENGINEERING

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Visible Light Driven Carbon Dioxide Conversion into  
Methanol Using Metal Doped Titanium Dioxide

**MUHAMMAD OZZAL BIN IDERIS**

CHEMICAL ENGINEERING  
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by

Muhammad Ozzal Bin Ideris

16840

Dissertation submitted in partial fulfilment of  
requirements for the  
Bachelor of Engineering (Hons)  
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MAY 2015

Universiti Teknologi PETRONAS,  
32610, Bandar Seri Iskandar,  
Perak Darul Ridzuan

# CERTIFICATION OF APPROVAL

## **Visible Light Driven Carbon Dioxide Conversion into Methanol Using Metal Doped Titanium Dioxide**

by

Muhammad Ozzal bin Ideris

16849

A project dissertation submitted to the  
Chemical Engineering Programme  
Universiti Teknologi PETRONAS  
in partial fulfilment of the requirement for the  
BACHELOR OF ENGINEERING (Hons)  
(CHEMICAL ENGINEERING)

Approved by,

---

Dr Raihan Mahirah bt Ramli

UNIVERSITI TEKNOLOGI PETRONAS

SERI ISKANDAR, PERAK

May 2015

## CERTIFICATION OF ORIGINALITY

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except specified in the references and acknowledgement, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

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MUHAMMAD OZZAL BIN IDERIS

## ABSTRACT

Increasing energy crisis and declining climate caused by the excessive utilization of fossil fuel have increase exponentially on the research activities about Carbon Dioxide (CO<sub>2</sub>) capture, storage and utilization. Artificial photosynthesis that uses Ultraviolet light (UV-light) and solar light energy to convert CO<sub>2</sub> to form value added chemical and renewable fuels such as methanol and methane has drawn the attention worldwide. It not only reduces the greenhouse effects caused by CO<sub>2</sub> emission but as well produce value added chemicals for renewable energy. Titanium dioxide, (TiO<sub>2</sub>) nanoparticles were synthesized using Triton X-100 as surfactant. Copper (Cu) was doped into the TiO<sub>2</sub> nanoparticles via wet impregnation method in order for the photocatalyst to absorb the light from UV region to visible region. In this experiment, 0-5wt% Cu was used to determine the optimum amount of Cu with 40ml of distilled water. From the result, 3wt% Cu/TiO<sub>2</sub> shows significant result on the formation of methanol which give 2.574 ml. This report provides a brief information about the principles of artificial photosynthesis of CO<sub>2</sub>, method and materials needed for preparing the photocatalyst as well as the progress in exploring more efficient photocatalyst for the photoreduction process.

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# CHAPTER 1

## INTRODUCTION

### 1.1 Research Background

Greenhouse gases (GHG) consist of among other carbon dioxide (CO<sub>2</sub>), water vapour (H<sub>2</sub>O), methane (CH<sub>4</sub>) and nitrous oxide (N<sub>2</sub>O). These gases occur naturally in atmosphere but the rate which CO<sub>2</sub> being added into the air by human activity is of increasing concern. In the meantime, the energy demand is exponentially increasing due to rapid growth of human and industrial population. Continuous activity by human utilizing the energy resource from non-renewable fossil fuels directly interfere the environmental impairment due to the release of CO<sub>2</sub> into the atmosphere. If these emission keep on happening, it could bring serious problem to the human being as well as other living things. For instance, the increase in CO<sub>2</sub> emission could bring the global temperature up to a certain level where it can cause drought to a certain area where food is being produced and consumed by human.

Optimum conversion and utilization of the harmful CO<sub>2</sub> gases into valuable products could be the remedy for the depletion of fossil fuel reserves as well as the continuous rise of CO<sub>2</sub> concentration in the air. With the aid of UV-light or mercury lamp as well as catalyst, a method called photocatalytic reduction of CO<sub>2</sub> into methanol and methane can be used to achieve desired product. These result can only be achieved when a suitable catalyst is used and in a research work, AgTiO<sub>2</sub> was used in the methanol and methane making (Ma *et al.*, 2014).

In details, the reduction of CO<sub>2</sub> can be performed with the help of catalyst and UV-light to give the energy to break the CO<sub>2</sub> bonds and lead to the production of methanol or methane. This process is called photocatalytic reduction of CO<sub>2</sub>. In

previous work, photocatalytic reduction of CO<sub>2</sub> focused on TiO<sub>2</sub> and the absorption of UV light irradiation. Unfortunately, the UV light region in sunlight spectrum is limited to 5% only while the rest is in the visible region ( $\lambda > 400\text{nm}$ ) (Abd Aziz, Yong, Ibrahim, & Pichiah, 2012). Hence, the most promising catalyst are those that can be excited by visible light. In an effort to enhance the photoactivity of TiO<sub>2</sub> in visible region, several modification methods of TiO<sub>2</sub> have been studied including the synthesis of nano sized TiO<sub>2</sub>, doping TiO<sub>2</sub> with zeolites, TiO<sub>2</sub> based binary catalyst and metal ion doping (Zhou *et al.*, 2009). Previously, TiO<sub>2</sub> is used in the making of paints and coatings due to UV resistance that help to prevent the discolouration. The demand for TiO<sub>2</sub> is increasing rapidly when new technology called photocatalyst is introduces to make use of it due to oxidative and hydrolysis properties.

The demand on fossil fuel is increasing each year but the amount reserve is not enough to balance the needs of each year. In this project, it is very important to have a good result because it can lead to a new renewable resource than depending on the fossil fuels. Without realizing, abundance of CO<sub>2</sub> release in atmosphere should be studied where new technology should be developed to use this resources for the betterment. If this type of resources is left without being use, it could lead to a catastrophic such as flooding, increase in global warming and many more that can harm the existence of life.

Based on the statistic report in 2011, the most contribution factor is from the combustion of fossil fuel that contribute to 87% CO<sub>2</sub> emission. From that amount, 43% is from coal, 36% from oil and 20% from natural gas (Le Quéré, 2012). The current concentration reported in January 2015 is about 399.85 ppm (Observatory, 2015) while the limit of CO<sub>2</sub> in atmosphere is 350 ppm. The amount will keep on increasing each year because of rapid development, clearing the land and the need of the resources. If these activities keep on continuing without understanding the long term consequences, the amount of CO<sub>2</sub> will increase rapidly. Therefore, effective photocatalytic reduction of CO<sub>2</sub> employing inexhaustible sunlight energy should be studied.

## **1.2 Problem Statement**

Emission of CO<sub>2</sub> is increasing each year due to heavy activities as well as the combustion of fossil fuel. Due to these activities, it is difficult to control CO<sub>2</sub> in the environment. Thus, to treat this problem, photocatalytic reduction of CO<sub>2</sub> is one of the method to convert CO<sub>2</sub> to valuable product.

In long term, the effect of treating CO<sub>2</sub> on the environment is very important as the new generation will take our place. Due to that reason, photocatalytic reduction process with the aid of catalyst is a good method to be considered to treat CO<sub>2</sub> without causing another problems.

## **1.3 Research Objectives**

The objectives of this study are:

- To develop TiO<sub>2</sub> based photocatalyst with enhanced activity under visible light.
- To investigate the efficiency of the developed photocatalyst for photo reduction of CO<sub>2</sub>.

## 1.4 Scope of Study

With or without metal doped, titanium dioxide, (TiO<sub>2</sub>) was selected as catalyst in photoreduction process due to its redox efficiency, availability, photostability and non-toxicity (Ibhadon & Fitzpatrick, 2013). In this process, highly efficient and selective photocatalyst that could work under sunlight are the most important for solar hydrocarbon production. Among the different semiconductor materials, TiO<sub>2</sub> as a photocatalyst has numerous advantages. Some attractive features include powerful oxidation properties, good charge transfer potentials, low cost and corrosion resistance (Tahir & Amin, 2013a). However, this type of catalyst displays the activity when it is irradiated with UV-light (wavelength less than 380 nm) due to its higher band gap. Thus in this study, the research work will be started with the synthesis on TiO<sub>2</sub> and modification with Cu ion to enhance its light absorption toward visible region. For photocatalyst preparation, the parameters that will be investigated are concentration of Cu dopant, calcination temperature and calcination duration. The performance of the prepared photocatalyst will be evaluated in photocatalytic reduction of CO<sub>2</sub> under visible light radiation.

## **CHAPTER 2**

### **LITERATURE REVIEW**

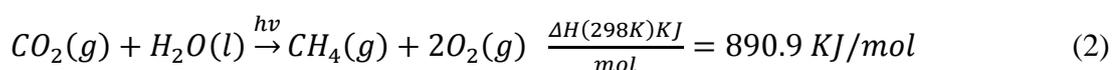
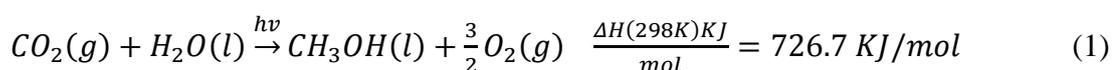
#### **2.1 Introduction to Carbon Dioxide (CO<sub>2</sub>)**

Naturally, CO<sub>2</sub> is emitted when human is breathing and during the combustion of fossil fuels. Ideally, this gas eventually will be removed from the environment by photosynthesis. Photosynthesis is the process where the conversion of CO<sub>2</sub> into glucose by the energy obtained from the sunlight. Nevertheless, the ecosystem balance has been disturbed by human activities which causes photosynthesis process alone is insufficient to convert the accumulated CO<sub>2</sub> in atmosphere despite the huge amount of sunlight energy reached the earth surface daily. Therefore, it is important to find a new way to overcome the problem by introducing photo-reduction of CO<sub>2</sub> to produce hydrocarbons.

Solar light is the ideal energy source because it is not depleting and abundantly available. In combination with photocatalytic H<sub>2</sub>O splitting, the solar-driven reduction of CO<sub>2</sub> to fuels is a very attractive approach to reduce CO<sub>2</sub> emission. (Evgenii, Guido, Jonas, Gaston, & Javier, 2013). It can be shown that, with the amount of energy from the sunlight, the conversion of CO<sub>2</sub> into methanol and hydrocarbon could be conducted and in addition to that, CO<sub>2</sub> content can be reduced.

## 2.2 Photo-Reduction of CO<sub>2</sub>

Due to the stability of CO<sub>2</sub> and having low energy, it is easier for the molecule to exist and maintain their shape. When CO<sub>2</sub> is formed, one carbon atom forms double covalent bonds with two oxygen atoms. Carbon dioxide is considered more stable than individual atoms as now the outer energy levels of all atoms are filled. Thus, to excite the molecule, it requires an energy to break the bonds. Below is the equations of CO<sub>2</sub> conversion into value-added product.



This process is highly unfavourable from the thermodynamic and kinetic point of view. Based on the equation above, one mole of CO<sub>2</sub> requires 726.7 KJ of energy to form one mole of methanol showing that it is highly energy consumed reaction. For the electro or photo-catalytic conversion of CO<sub>2</sub>, additional energy input is required, which is obviously the solar energy that one likes to directly (photocatalysis), or indirectly (electrocatalysis) store in the process (Evgenii *et al.*, 2013).

## 2.3 CO<sub>2</sub> recycling for hydrocarbon production

Currently, human activities highly depending on fossil fuels is not favourable since it is depleting and causes serious CO<sub>2</sub> emission. Therefore, renewable energy should be research and put into development. For example the harmful CO<sub>2</sub> emitted from the industrial or naturally should be recycled to produce renewable energy. The current energy infrastructure is mostly dependent on fossil fuels. Combustion of these fossil fuels generates greenhouse gases especially carbon dioxide, the main cause of global warming (Tahir & Amin, 2013a). New technology such as photochemical conversion of CO<sub>2</sub> into value-added chemicals shows a promising future for sustainable energy and to supply energy demand in this world. In addition,

hydrocarbons from CO<sub>2</sub> reduction using solar energy could be potential source since it is abundant and inexpensive feedstock.

Recycling of the CO<sub>2</sub> via reduction process with the water to produce hydrocarbons offers a viable new permanent alternative. As world primary source of energy is depleting, the uses of CO<sub>2</sub> reduction would continue to support production and the uses of hydrocarbon for a longer time. By using this approach, there will be no drastic change of the nature that the energy we currently use. As CO<sub>2</sub> is available to everybody on earth, it would constrain us from the reliance on non-renewable fossil fuels frequently present only in geopolitically unstable areas (Radin, 2013).

## **2.4 Introduction to photocatalyst**

Catalyst is a substance that can cause and accelerate a chemical reaction without being affected by the reaction. It is usually used in small amounts relative to the reactants that increase the rate of reaction without being consumed in the process. In this research, the types of catalyst to be used is photocatalyst. Photocatalyst helps to convert the sunlight energy into chemical energy. During the process, photocatalyst will help to increase the wavelength absorption from the UV light to visible light. By adding the photocatalyst, the ability to use visible light can be achieved.

### 2.4.1 Titanium Dioxide (TiO<sub>2</sub>)

Titanium dioxide has received wide attention due to its properties of chemical stability, non-toxicity, and photo-catalytic characteristics concerning environmental pollution (Tabaei, Kazemeini, & Fattahi, 2012). TiO<sub>2</sub> is a fine white powder. It is widely use in the whitening product such as paints and plastic industry.

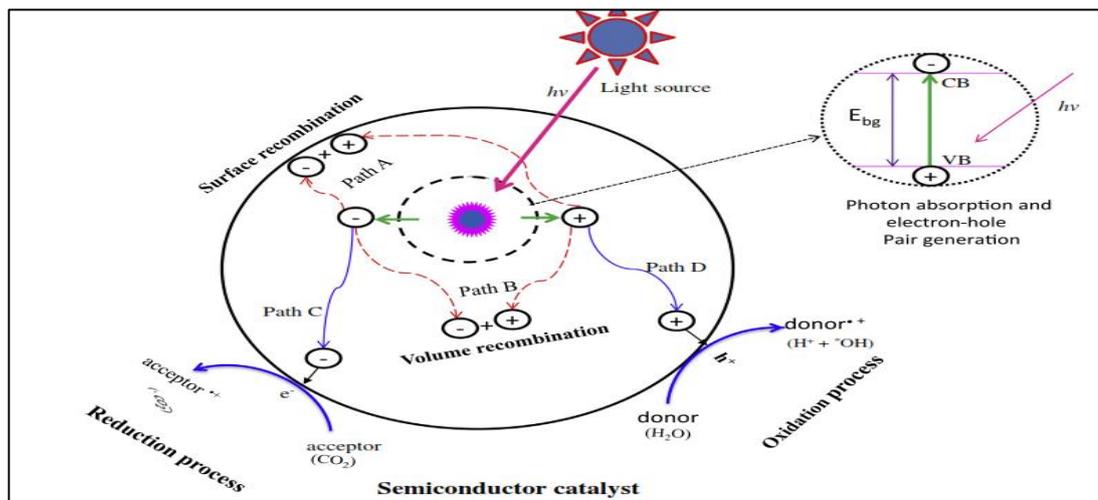


FIGURE 2.1 Mechanism and pathways for photocatalytic oxidation and reduction processes on the surface of heterogeneous photocatalyst (Tahir & Amin, 2013a)

The absorption of ultraviolet (UV) radiation by the photo-catalyst TiO<sub>2</sub> from the sunlight cause pairs of electrons and holes to produce. Figure 2.1 show the stage is referred as the semiconductor's "photo-excitation" state. The band gap ( $E_{bg}$ ), shows the energy difference between the valence band (VB) and the conduction band (CB). The function of TiO<sub>2</sub> is to create a band gap between the negative electron ( $e^-$ ) and the positive hole ( $h^+$ ) when is excited by UV-light. However, if the electrons fail to find any trapped species (e.g. CO<sub>2</sub>) on the semiconductor surface or their energy band gap is too small, then they recombine immediately and release unproductive energy as heat (Tahir & Amin, 2013a). In addition, TiO<sub>2</sub> is considered as a good photocatalyst for hydrogen generation because of its activity towards both light and water as well as excellent resistance to chemical and photochemical corrosion in aggressive aqueous environments. It is also less expensive than many other photo-sensitive materials (Yoong, Chong, & Dutta, 2009)

However, the disadvantage of application of TiO<sub>2</sub> as a photo-catalyst for visible light-induced chemical reactions has been hampered by its large band-gap energy (3.2eV for anatase TiO<sub>2</sub>), which requires ultraviolet (UV) light to activate thus leads to the lower energy efficiency. Widening the absorption edge of TiO<sub>2</sub> from the UV to the visible spectral range could provide the groundwork to develop TiO<sub>2</sub> catalysts with visible light activity (Thuy, Van, & Hai, 2012).

#### 2.4.2 Modification of TiO<sub>2</sub> for Enhanced Photocatalytic Activity

Sample		$S_{BET}$ (m <sup>2</sup> /g)	Anatase molar fraction	Band-gap (eV)	Crystallite size (nm) <sup>a</sup>
CuTiO <sub>2</sub> (0.5%)	400 °C	81	100	3.15	13
	500 °C	13	93	3.14	20
	600 °C	2	14	3.00	34
CuTiO <sub>2</sub> (1%)	400 °C	117	100	3.37	10
	500 °C	55	100	3.22	17
	600 °C	<1	7	3.06	42
CuTiO <sub>2</sub> N (0.5%)	400 °C	123	100	3.33	9
	500 °C	11	100	3.27	19
	600 °C	1	35	3.06	36
CuTiO <sub>2</sub> N (1%)	400 °C	117	100	3.35	9
	500 °C	21	100	3.28	19
	600 °C	<1	12	3.06	34
CuTiO <sub>2</sub> S (0.5%)	500 °C	108	100	3.37	10
	600 °C	43	100	3.38	20
	700 °C	10	0	3.09	–
CuTiO <sub>2</sub> S (1%)	500 °C	112	100	3.38	10
	600 °C	47	100	3.38	21
	700 °C	7	0	2.93	–

FIGURE 2.2 Surface and structural properties of Cu-TiO<sub>2</sub> system (Colón, Maicu, Hidalgo, & Navío, 2006)

Figure 2.2, shows the surface and structural properties of the metal doped TiO<sub>2</sub>. The surface and structural properties of different Cu–TiO<sub>2</sub> systems are summarised. Brunauer, Emmett and Teller (BET) surface areas for all series progressively decrease as calcination temperature increases, following a similar trend than undoped series.

However, incorporation of Cu significantly increases the surface area with respect to the former ones. This higher surface area values might be attributed to the effect of nitrate coming from Cu precursor that thermally decompose during calcination at temperature lower than 400°C, increasing the porosity of surface (Colón, Maicu, Hidalgo, & Navío, 2006).

### **2.4.3 Modification with Metal Dopants**

Another important achievement in photocatalysis is modification of TiO<sub>2</sub> by incorporating noble and transition metal ions onto the surface and into TiO<sub>2</sub> lattice. Due to high cost of noble metals, it restricts its application as a dopant causing limited number of acceptance. As an alternative, transition metals provide the option as more promising metal dopants.

For example, addition of metal can enhance the separation and transferring of photogenerated charge carriers to minimize the recombination of electron-hole pairs resulting from the formation of Schottky barrier. An optimal 3wt% CuO loaded TiO<sub>2</sub> shows higher CO<sub>2</sub> reduction than TiO<sub>2</sub> (Wenguang Tu, 2014). It effectively lower the barrier for CO<sub>2</sub> activation. The activation energy,  $E_a$  of TiO<sub>2</sub> and 3wt% CuO loaded TiO<sub>2</sub> is +26 and +12 KJ/mol respectively. The resulting result of lower activation energy will improve the efficiency of CO<sub>2</sub> reduction.

In other aspect, metal dopant can affect the selectivity of the products in view of many different products during the activity of CO<sub>2</sub> reduction. Addition of TiO<sub>2</sub> with Pt or Pd mainly produced CH<sub>4</sub>, but some amount of acid such as acetic acid was produced when using other metal. For example, NiO was added into TiO<sub>2</sub> with band gap of 2.6 eV for reduction of CO<sub>2</sub> into methanol under visible light irradiation (Wenguang Tu, 2014).

(Tahir & Amin, 2013a) stated that Ag doped with TiO<sub>2</sub> has excellent photocatalytic properties that can reduce the band gap with 0-5,2wt% of Ag will shifted the band gap into the visible region. The conventional method can also be enhanced by using metal

nanoparticle doped TiO<sub>2</sub> through plasmon effect such as gold nanoparticle doped with TiO<sub>2</sub> will easily be transferred under visible light irradiation. Impregnation of nano-sized iron was carried out to further the light absorption of TiO towards visible region. Upon successful impregnation with Fe (2 at.%), the band gap of TiO<sub>2</sub> was reduced to 2.07 eV ( $\lambda = 600\text{nm}$ ), (Satishkumar, 2011).

## **2.5 Factors influencing Photocatalytic Degradation**

Operating parameter that could affect the photocatalytic degradation of organic compound such as catalyst concentration, pH of the reaction media, calcination temperature and duration, dopant content and dopant composition were studied.

### **2.5.1 Metal Content**

One of the important factor that affect the efficiency of the metal incorporated with photocatalyst is the metal content. The amount of metal content varies with respect to preparation method and the application. The study conducted by (Nguyen & Wu, 2008), the effects of Cu-Fe on VLR of TiO<sub>2</sub>-SiO<sub>2</sub> under solar irradiation for photoreduction of CO<sub>2</sub>, the band edge of TiO<sub>2</sub>-SiO<sub>2</sub> was shifted from 3.30eV to 2.95eV by doping 0.5wt% of Cu and Fe. It means that, it allowed the light source from the UV region to be shifted to the visible region. Table 2.1 show several metal doped TiO<sub>2</sub>.

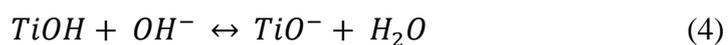
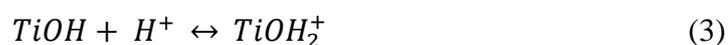
TABLE 2.1 The influence of metal loading on the photocatalyst

Application	Light Source	Photocatalyst	Doping (wt%)	Ref
Methanol	UV	CuO/TiO <sub>2</sub>	3.0	(Slamet, Nasution, Purnama, Kosela, & Gunlazuardi, 2005)
Methane & Methanol	UV	Ag/TiO <sub>2</sub>	7.0	(Kočí <i>et al.</i> , 2010)
H <sub>2</sub> Production	Visible	Cu/TiO <sub>2</sub>	10	(Yoong <i>et al.</i> , 2009)
Degradation of paranitrophenol	Visible	Fe/TiO <sub>2</sub>	3.0	(Sood, Umar, Mehta, & Kansal, 2015)

From table 2.1, we could observed that with incorporation with some amount of metal dopant into TiO<sub>2</sub>, the efficiency of the catalyst can be improved. Some photocatalytic activity increased with the appropriate amount of the metal dopant which could be attribute to the creation of surface barrier on the TiO<sub>2</sub>. The improvement in photocatalytic performance is attributed to the enhanced light adsorption in UV–Vis range and the decrease of the recombination rate of photoinduced electron–hole pair (Xi-jia YANG, 2014). In addition, metal dopant reduced the band gap energy of TiO<sub>2</sub> by making the photocatalyst more suitable under visible light irradiation. However, other report mention that outside the optimum amount, the metal doped TiO<sub>2</sub> could accumulate during activation process, thus lessing the photocatalyst surface area and showing lower photocatalytic activity (Adán, 2007).

### 2.5.2 pH of mixture

The photocatalytic reduction of CO<sub>2</sub> is favourable under basic pH values and carbonates and bicarbonates may be produced during its reduction. Carbonates and bicarbonates are good holes quenchers and more stable compounds than CO<sub>2</sub> and it is harder to reduce them. Lower pH could shift the conduction band edge towards more positive and would be favourable to reduce CO<sub>2</sub> to methanol (Tahir & Amin, 2013b). The ionization state of photocatalyst surface varies based on the pH value of the solution, corresponding to the reaction on equations 3 and 4 (Ramli, Chong, Omar, & Murugesan, 2013).



Other than that, the solution could also affect the charges of the reactant. Thus, adsorptivity of the reactant molecules will be prompt onto the surface of TiO<sub>2</sub>, a significant procedure for photocatalytic reaction to occur (Lu, 2009).

## CHAPTER 3

### METHODOLOGY

#### 3.1 Photocatalyst preparation

The research work will be started with the synthesis and preparation of Cu/TiO<sub>2</sub> followed by characterisation. Further, performance of the prepared Cu/TiO<sub>2</sub> will be assessed in photocatalytic CO<sub>2</sub> reduction system under simulated solar light. Figure 3.1 depicts the work flow of this research.

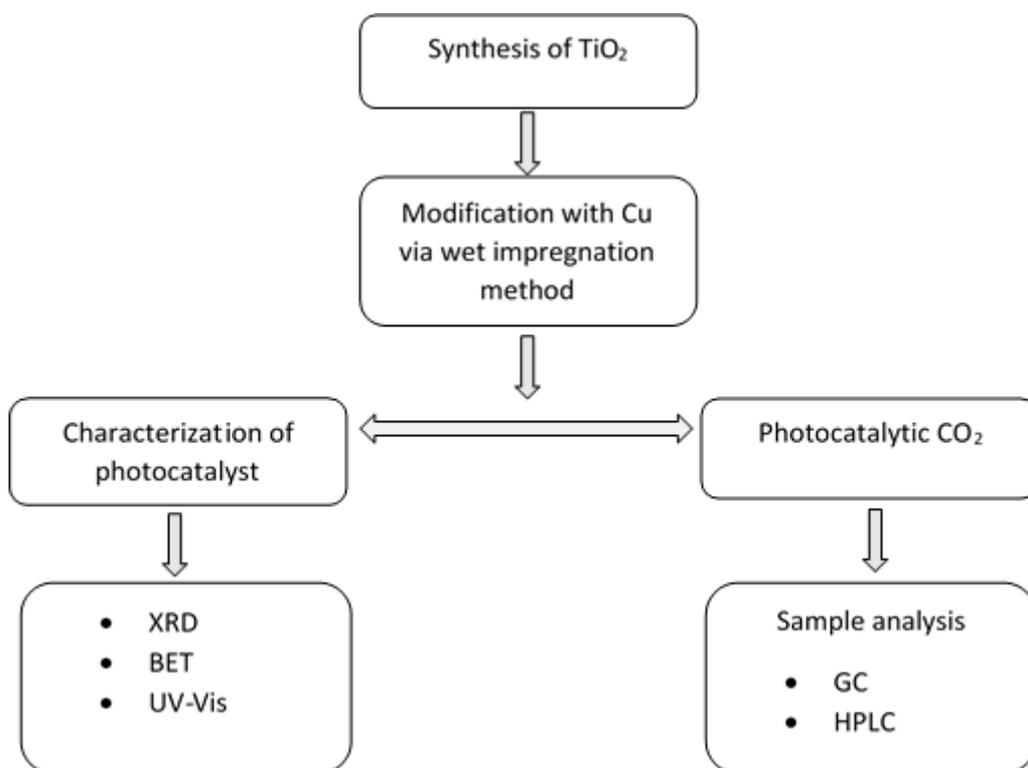


FIGURE 3.1 Work Flow of the preparation and conducting the experiment

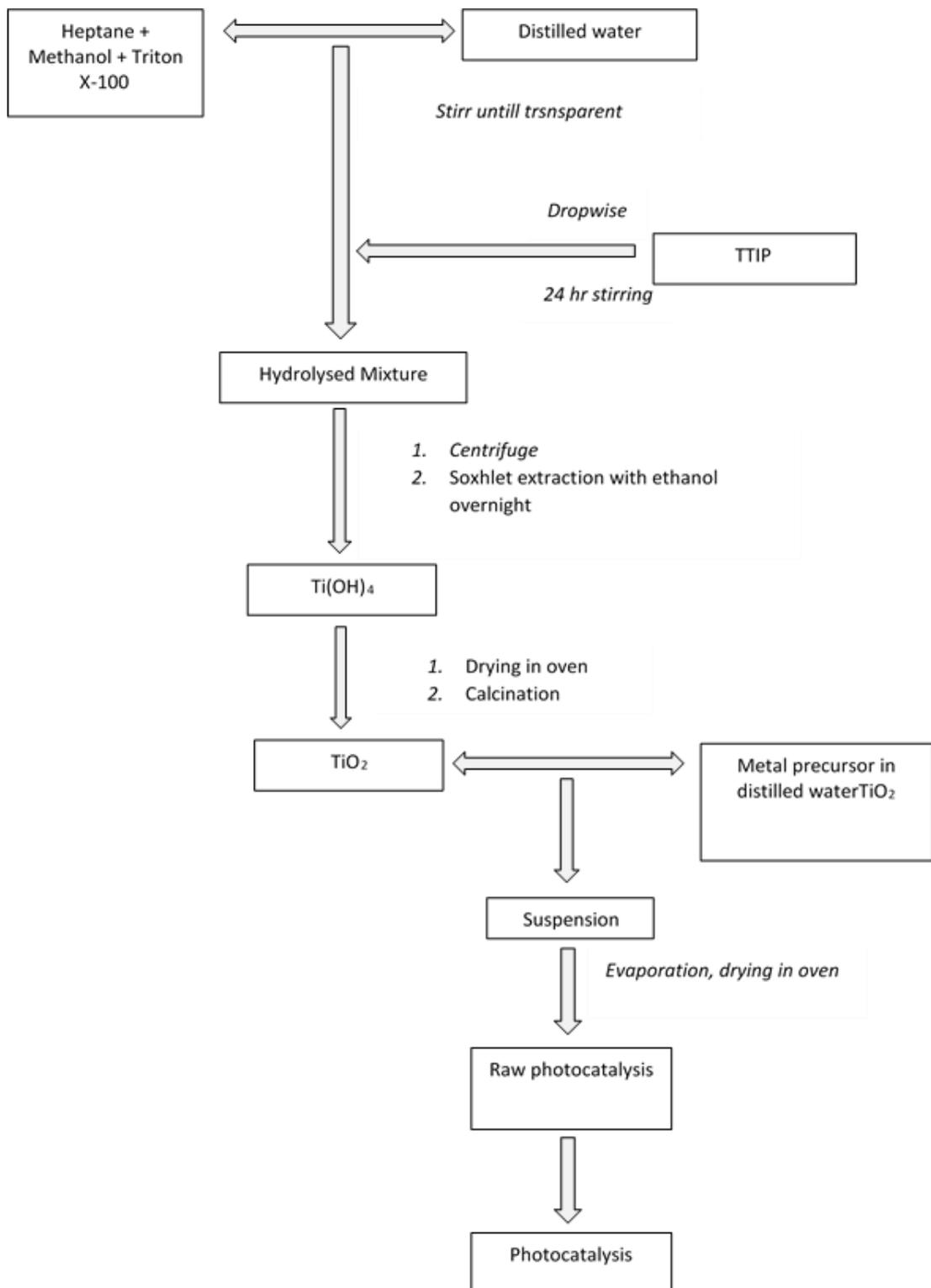


FIGURE 3.2 Photocatalyst synthesis and preparation process flow

## Chemicals

The details of the chemicals used in the present research are summarized in Table 3.1. All chemicals were used as purchased without further purification.

TABLE 3.1 Chemical used in the present research work.

<b>Chemicals</b>	<b>MW</b> <b>g/mol</b>	<b>T<sub>m</sub>,</b> <b>°C</b>	<b>T<sub>b</sub>,</b> <b>°C</b>	<b>ρ(T=25 °C),</b> <b>g/cm<sup>3</sup></b>	<b>Purity</b> <b>(%)</b>
Heptane(C <sub>7</sub> H <sub>16</sub> )	100.21	-91	98.4	0.68	>98.0
Triton X-100 (C <sub>14</sub> H <sub>22</sub> O(C <sub>2</sub> H <sub>4</sub> O))	646.85	6	270	1.06	>98.0
Hexanol	102.17	-52	158	0.81	>99.9
Titanium Isopropoxide (TTIP)	284.26	15	240	0.95	>98.0
Ethanol (C <sub>2</sub> H <sub>5</sub> OH)	46.07	-114	78.3	0.79	100
Copper Sulphate (CuSO <sub>4</sub> .5H <sub>2</sub> O)	249.685	110	150	2.284	99

### 3.2 TiO<sub>2</sub> Synthesis

The TiO<sub>2</sub> nanoparticles was prepare by using n-heptane, Triton X-100 and hexanol following the procedure reported by (Ramli *et al.*, 2013). The molar ratio of the mixture was 5:3:1. In a 250 ml round bottom flask, 18.3 ml of n-heptane was added followed by 13.6 ml of Triton X-100 (TX-100) and finally 9.4 ml hexanol. The mixture was then stirred for 10 minutes after the addition of 12.0 ml of distilled water. The mixture is continuously stir until became transparent indicating the formation of micro-emulsion.

Then, titanium tetraisopropoxide (TTIP) will be added drop wise with the stirring continue for 24 hours to ensure complete hydrolysis of TTIP. After that, 15.0 ml of ethanol was added into the mixture to break the microemulsion and the mixture was centrifuged at 6000 rpm for 10 minutes to retrieve the solid. The solid was transfered into a thimble and place in the soxhlet setup. Residual organic compounds will be removed from the solid through soxhlet extraction using methanol as solvent. This procedure was conducted overnight (~14 h). The white solid was dried in an oven at 80°C for 5 hours follow by grinding into very light and fine white powder.

The titanium hydroxide, Ti(OH)<sub>4</sub> is dispersed in a flat crucible to get thin layer of the powder and calcined at 400°C for 1 hour. Afterwards, Cu ions (1-2wt. %) was doped to the TiO<sub>2</sub> via wet impregnation method. The resulting powder will be subject to heat treatment in a furnace. Prior to the heat treatment, the powder was analysed using Thermogravimetric Analyser (TGA) to determine the temperature range for heat treatment. Once the photocatalyst ready, it will be characterized with X-Ray Diffraction (XRD), Ultraviolet Light (UV-Vis) and Brunauer, Emmett and Teller (BET) to determine its properties. The process flow for the photocatalyst preparation is summarized in Figure 3.2.

### Calculation method

For 1wt% of Cu doped with TiO<sub>2</sub>, taking basis of 1g TiO<sub>2</sub>:

$$CuSO_4 \cdot 5H_2O = 0.01g \text{ Cu} \times \frac{1 \text{ mol Cu}}{63.54 \text{ g Cu}} \times \frac{1 \text{ mol } CuSO_4 \cdot 5H_2O}{1 \text{ mol Cu}} \times \frac{249.685 \text{ g } CuSO_4 \cdot 5H_2O}{1 \text{ mol } CuSO_4 \cdot 5H_2O}$$
$$CuSO_4 \cdot 5H_2O = 0.0393 \text{ g}$$

For 2wt% of Cu doped with TiO<sub>2</sub>, taking basis of 1 g TiO<sub>2</sub>

$$CuSO_4 \cdot 5H_2O$$
$$= 0.02g \text{ Cu} \times \frac{1 \text{ mol Cu}}{63.54 \text{ g Cu}} \times \frac{1 \text{ mol } CuSO_4 \cdot 5H_2O}{1 \text{ mol Cu}} \times \frac{249.685 \text{ g } CuSO_4 \cdot 5H_2O}{1 \text{ mol } CuSO_4 \cdot 5H_2O}$$
$$CuSO_4 \cdot 5H_2O = 0.0786 \text{ g}$$

### 3.3 Characterization

After preparing Cu/TiO<sub>2</sub> sample with range 0-5wt% for the photocatalytic reduction of CO<sub>2</sub>, the sample will be analysed with XRD, BET and UV-Vis for characterization. The sample will be classified and will be tested for functionality.

TABLE 3.2 Equipment used for characterization

Equipment	Description
XRD	Identifies the molecular and atomic structure of a crystal.
BET	Provides accurate specific surface area evaluation of materials by nitrogen multilayer adsorption measured as a function of relative pressure using a fully automated analyser
UV-Vis	A radiation source for spectroscopy must generate a beam with enough power, wavelength range and stability for detectable and reproducible results

## 1. X-Ray Diffraction (XRD)

X-ray crystallography is a device used for identifying the molecular and atomic structure of a crystal, in which the crystalline atoms cause a beam of incident X-rays to diffract into many specific directions. By identifying the angles and intensities of these diffracted beams, a crystallographer can produce a three-dimensional picture of the density of electrons within the crystal. From this electron density, the mean positions of the atoms in the crystal can be determined, as well as their chemical bonds, their disorder and various other information. XRD measurements were carried out on a pristine film and on films annealed at temperatures  $T_a$  ranging from 470–1320 K. These measurements have been used for the structural investigation and for the determination of the average crystallite size in the nanocrystalline films. XRD spectra of the samples exhibit the characteristic diffraction peaks if annealed up to  $T_a = 1220$  K due to the anatase phase, but no peaks of rutile (Orendorz *et al.*, 2007).

## 2. Brunauer, Emmett and Teller (BET)

BET analysis provides accurate specific surface area evaluation of materials by nitrogen multilayer adsorption measured as a function of relative pressure using a fully automated analyser. The technique encompasses external area and pore area evaluations to determine the total specific surface area in m<sup>2</sup>/g yielding important information in studying the effects of surface porosity and particle size in many applications. Below is the calculation on BET:

$$S = \frac{Vm \times Na}{m \times 22400} \quad (5)$$

$$S = Va \left(1 - \frac{P}{Po}\right) \quad (6)$$

$V_m$  = volume of gas adsorbed at STP to produce an apparent monolayer on the sample surface, in millilitres.

$N_a$  = Avogadro constant ( $6.022 \times 10^{23}$  mol<sup>-1</sup>)

$M$  = mass of test powder, in grams

$V_a$  = volume of gas adsorbed at standard temperature and pressure (STP) [273.15 K and atmospheric pressure ( $1.013 \times 10^5$  Pa)], in millilitres.

$P$  = partial vapour pressure of adsorbate gas in equilibrium with the surface at 77.4 K (b.p. of liquid nitrogen), in pascals

$P_o$  = Saturated pressure of adsorbate gas, in pascals

### 3. Ultra Violet -Visible test (UV-Vis)

This test is conducted using spectrophotometers. Spectrophotometers are made up of stable source of radiant energy, a transparent sample called container, a equipment for isolating specific wavelength, a radiation detector which changes transmitted radiation to a usable signal, and a signal processor and readout. A radiation source for spectroscopy must generate a beam with enough power, wavelength range and stability for detectable and reproducible results. Deuterium lamp is used to generate the UV range and switch to a tungsten filament lamp at 350 nm for the visible range. The electrical excitation of deuterium at low pressure results in a continuous spectrum of emitted radiation from 160 nm to the beginning of the visible (375 nm). An arc is formed between a heated, oxide-coated filament and a metal electrode. When about 40 Volts is applied to the heated filament, a direct current is produced resulting in an intense ball of radiation. At around 350 nm, spectrophotometer will switches its radiation source to a tungsten filament. The radiant energy emitted from a heated tungsten filament approaches that of a black body and thus, is temperature dependent. The operating temperature is usually 2597°C (2870 K) which results in radiation in the 350-2500 nm range. The lower limit is due to absorption at 350 nm by the glass container housing the filament.

### 3.4 UV-light photocatalysis reactors

The photocatalyst will be used for photoreduction of CO<sub>2</sub> under visible light radiation. Figure 3.3 shows the experimental setup for photocatalytic reduction of CO<sub>2</sub>.

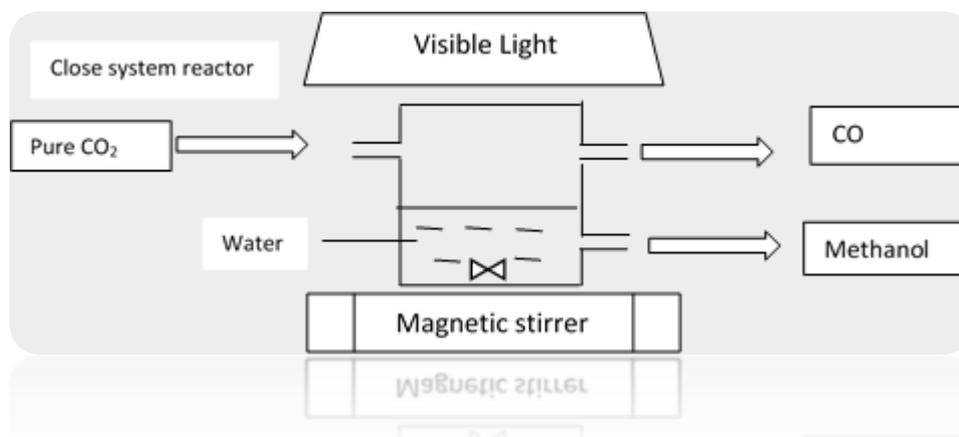


FIGURE 3.3 Experimental Setup for the photocatalytic reduction of CO<sub>2</sub>

The sample will be collected and analysed using gas chromatography (GC) for gas sample and high performance liquid chromatography (HPLC) for liquid sample. The gas collected from the experiment will be injected in the injector port and it is carried by carrier gas. Characteristic of carrier gas should be chemically inert for example nitrogen, helium, argon and carbon dioxide.

#### Sample analysis

Gas sample will be analysed using A carlo Erba, model HRGC 5300 gas chromatography equipped with a flame ionization detector (FID) system. The chromatograph was equipped with a split/splitless injector (used in a splitless mode), a 3 m×3.3 mm I.D. stainless steel column packed with Porapak Q, a 3 cm×3.3 mm I.D. stainless steel column packed with molecular sieve 5A, a 4 cm×3.3 mm I.D. glass tube packed with Ni catalyst plugged with glass wool, a manual needle valve for controlling the hydrogen flow through the methanizer, two four-port UW type electromagnetic switching valves of 0.40 mm I.D. for by-passing the molecular sieve 5A column and/or

the methanizer. A 0.5 mm I.D. stainless steel tubing was used throughout. The length of tubing used to connect any two units of the modified GC system did not exceed 10–15 cm (Kamiński, Kartanowicz, Jastrzębski, & Kamiński, 2003).

Meanwhile, the liquid sample will be examined using HPLC. A LiChrospher diol column (250X4.0 mm I.D., 5  $\mu$ m) (Merck) and a mixture of n-hexane-dichloromethane (9:1, v/v) as the mobile phase at a flow-rate of 1.2 ml/min at room temperature was used. The column eluate was monitored at 350 nm wavelength. The solvent was filtered with filter (Milipore, HV, 0.45  $\mu$ m) under vacuum for degassing before use.

### 3.5 Project Flowchart

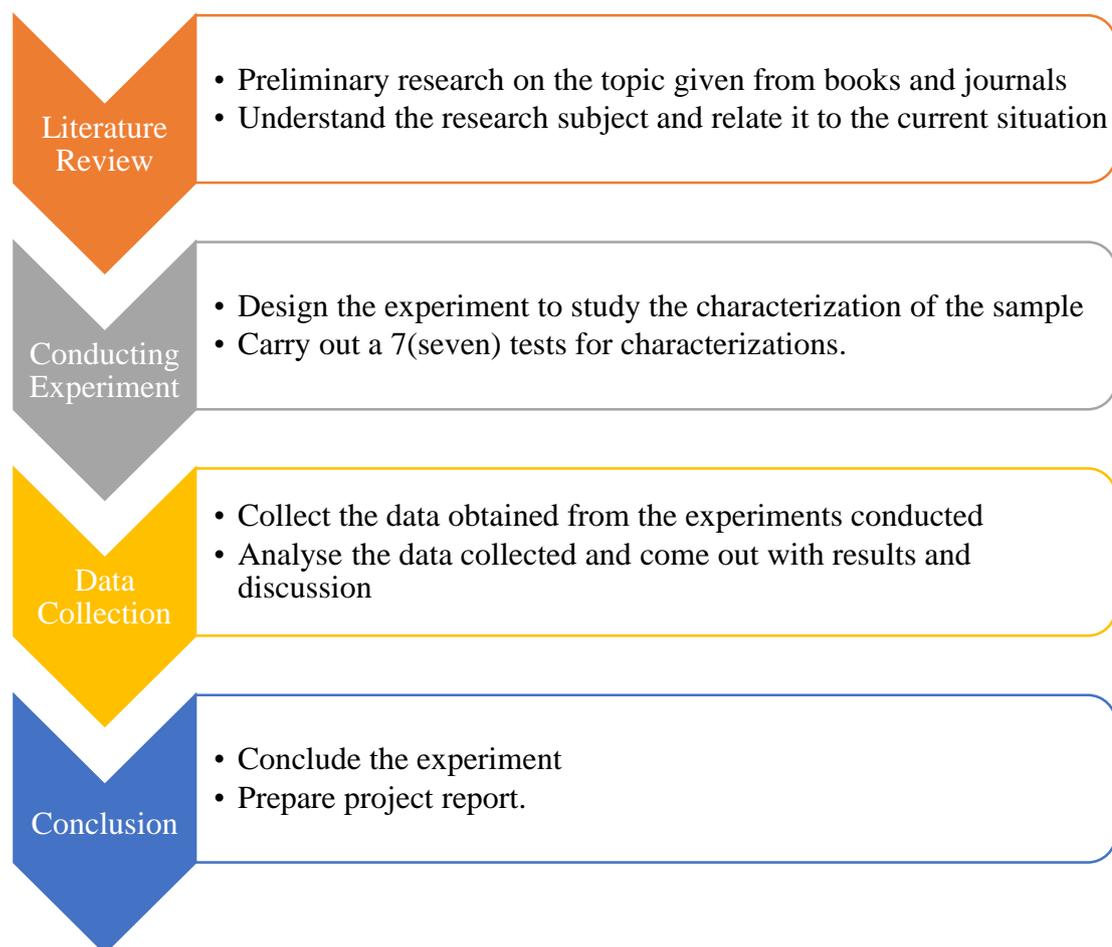


FIGURE 3.4 Project Methodology

### 3.6 Gantt Chart for FYP I

Week	1	2	3	4	5	6	7	8	9	10	11	12	13	14
	Date	14/1						4/3		18/3		1/4	8/4	
Selection of Final Year Project title	X													
Preliminary research work: Perform literature review related to the research project.														
Catalyst preparation presented by research assistance														
Prepare the methodology of the experimental work.														
Identify the equipment to be used in the project														
Submission of Extended Proposal to the SV and Coordinator.								X						
Prepare the presentation slide for Project Proposal Defence.														
Project Proposal Defence										X				
Interim report writing.														
Submission of Draft Interim Report to SV.												X		
Submission of Final Interim Report (after correction).													X	

### 3.7 Gantt Chart for FYP II

Week	1	2	3	4	5	6	7	8	9	10	11	12	13	14
Date														
Synthesis TiO <sub>2</sub> catalyst preparation and setup the equipment														
TiO <sub>2</sub> catalyst doped with Copper preparatiion														
Cu/TiO <sub>2</sub> catalyst undergone characterization process: 1) XRD 2) BET 3) UV-Vis														
Reduction of CO <sub>2</sub> with water experimental process														
Submission of progress report.							X							
Pre-SEDEX										X				
Submission of Draft Final Report.														
Submission of Dissertation (soft bound)														
Submission of Technical Paper.											X			
Viva												X		
Submission of Project Dissertation (hard bound)														X

### 3.8 Key Milestones

FYP	Date Start	Date End	Period	Milestones
FYP I	20/1/2015	20/1/2015	1 day	Selected the title for the research project.
	30/1/2015	27/1/2015	4 week	Completed writing the extended proposal report and submitted to the supervisor to be reviewed.
	2/3/2015	4/3/2015	3 days	Made correction to the extended proposal report and submitted to the supervisor to be evaluated.
	3/3/2015	18/3/2015	2 weeks	Completed and presented Proposal Defence.
	2/3/2015	20/4/2015	7 weeks	Completed preliminary experimental work (experimental setup)
	11/3/2015	8/4/2015	4 weeks	Completed the interim report writing.
FYP II	18/5/2015	15/6/2015	4 weeks	Completed synthesis for catalyst doped with Copper
	15/6/2015	6/7/2015	3 weeks	Characterization procedure for catalyst
	29/6/2015	27/7/2015	4 weeks	Completed experiment for reduction of CO <sub>2</sub> .
	24/7/2015	21/8/2015	4 weeks	Completed and submission of project dissertation.

## CHAPTER 4

### RESULTS AND DISCUSSION

#### 4.1 X-Ray Diffraction

The XRD patterns of Cu-doped TiO<sub>2</sub> are shown in Figure 4.1. The diffraction peaks were indexed to (101), (103), (004), (112), (200), (105), (211), (204), (116), (220) and (215) planes of anatase phase of TiO<sub>2</sub> (JCPDS No. 78-2486). The XRD pattern shows the crystal structure of Cu doped TiO<sub>2</sub> was similar to the bare TiO<sub>2</sub>. There is no Copper peaks observed, showing that Cu was doped into TiO<sub>2</sub> lattice or due to low concentrations in TiO<sub>2</sub> matrix (Xi-jia YANG, 2014).

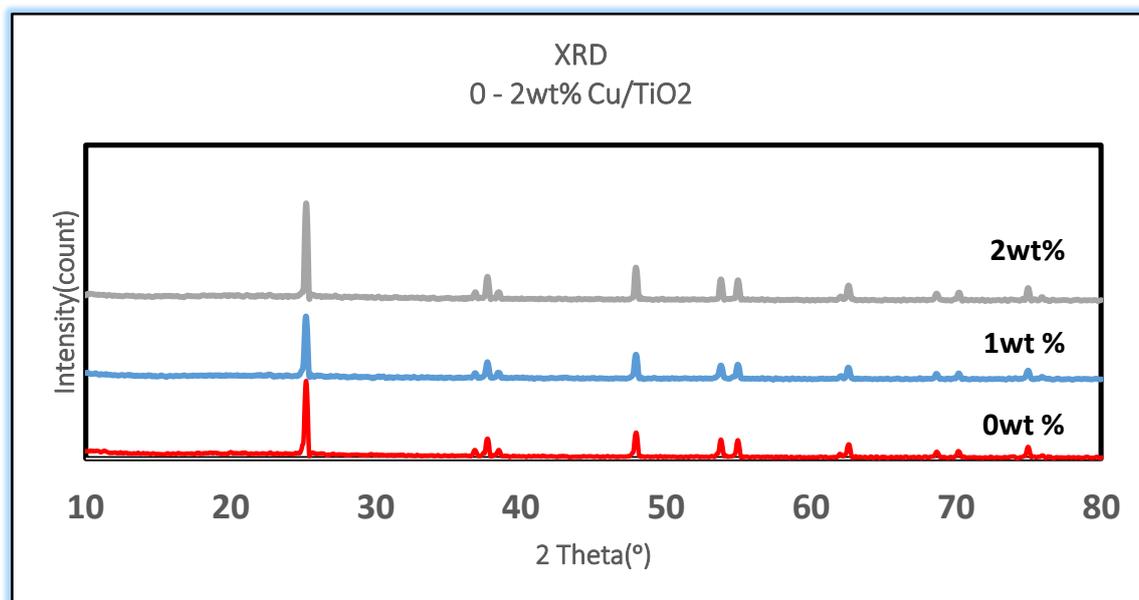


FIGURE 4.1 XRD pattern 0-2wt% CuTiO<sub>2</sub>

The diffraction pattern of undoped TiO<sub>s</sub> sample is similar but not as sharp as doped samples showing that the crystalline structure was not formed for the plain titania catalyst during the heat treatment procedure. The crystallite sizes of the samples were determined from XRD patterns using Scherrer equation:

$$D = \frac{k\lambda}{FWHM\cos\theta}$$

Where k is a constant for Cu/TiO<sub>2</sub>, λ is the wavelength of X-rays, FWHM is the pure full width of the diffraction line at half of the maximum intensity and θ is the Bragg angle. The results showed that the mean grain size is about 32.73 nm.

TABLE 4.1 Particle size

<b>Sample</b>	<b>Particle size (nm)</b>
0wt% Cu/TiO <sub>2</sub>	32.2
1wt% Cu/TiO <sub>2</sub>	33.8
2wt% Cu/TiO <sub>2</sub>	32.2

It is observed that by addition of some amount of metal dopant in the preparation of TiO<sub>2</sub> photocatalyst resulted in small increase in the crystallite size of TiO<sub>2</sub>. This indicate that the doping procedure resulted in a slightly larger nano-sized titania crystallite particles.

## 4.2 Brunauer Emmett-Teller

TABLE 4.2 BET surface area

<b>Sample</b>	<b>Temperature (°C)</b>	<b>BET surface area(m<sup>2</sup>/g)</b>	<b>Total pore volume (cm<sup>3</sup>/g)</b>	<b>Average pore diameter (Å)</b>
0wt% Cu/TiO <sub>2</sub>	120	9.6828	0.055542	232.051
3wt% Cu/TiO <sub>2</sub>	120	8.3739	0.0053299	263.824
5wt% Cu/TiO <sub>2</sub>	120	8.0019	0.050244	253.593

Based on table 4.2, surface area of the materials after calculated according to the Brunauer Emmett-Teller (BET) method was 9.6828 m<sup>2</sup>/g. The larger the surface area the higher the photoactivities (Yuan & Xu).

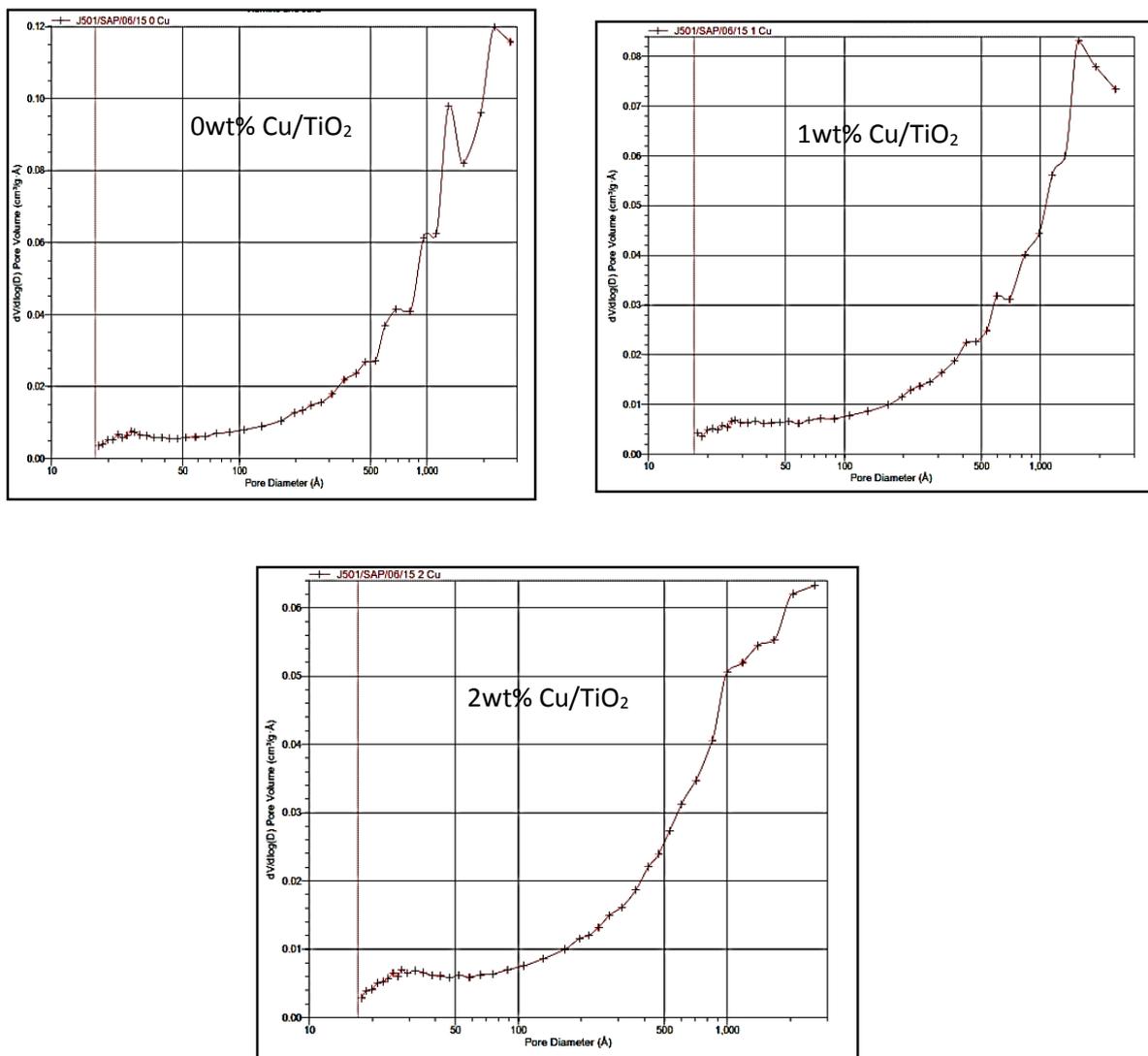


FIGURE 4.2 BJH pore size distribution

In figure 4.2, pore-size distributions calculated by BJH method for three (3) samples are presented. The graphs demonstrate that the investigated photocatalysts possessed broad pore size distributions in the mesoporous region, revealing the variable-sized mesopores in the photocatalyst structure.

### 4.3 UV-Visible

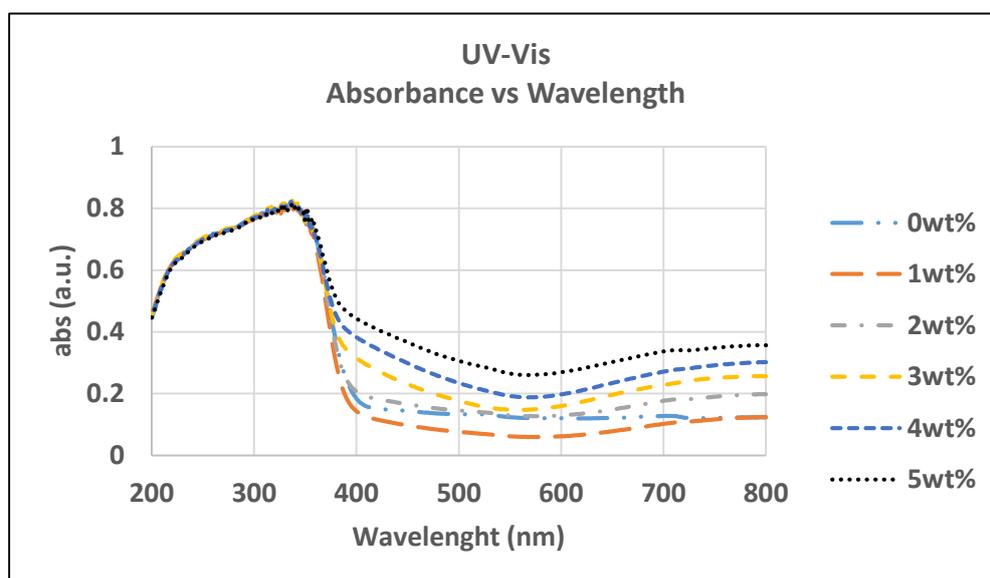


FIGURE 4.3 UV-Vis absorbance of the photocatalyst

Figure 4.3 shows that the UV-vis of the 0-5wt% Cu/TiO<sub>2</sub> samples. Results indicated that the absorbance was obviously shifted to the visible light range with the transition metal additives. The undoped TiO<sub>2</sub> has low absorption in the visible region (>400 nm), while the photocatalysts with copper additives showed that visible light photoresponse of the doped samples was increased.

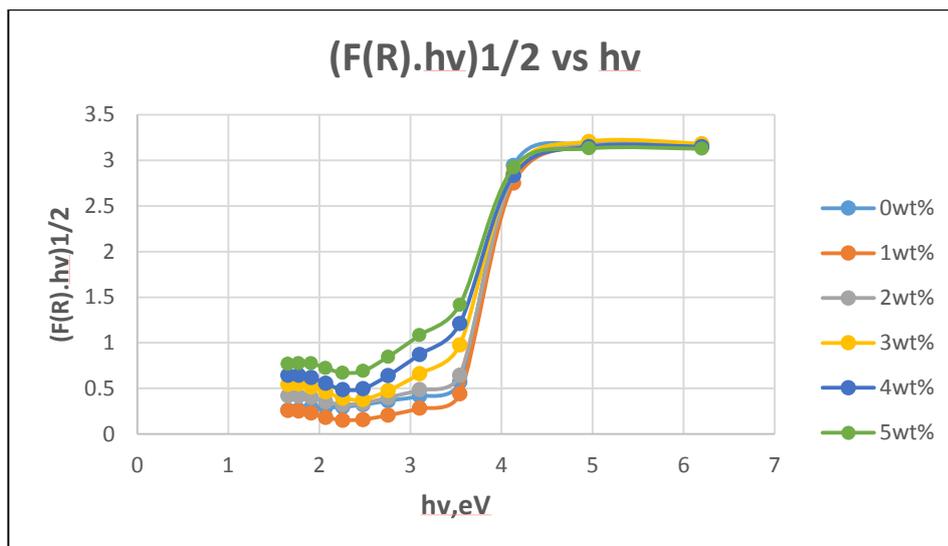


FIGURE 4.4 Photocatalyst (Cu/TiO<sub>2</sub>) Band gap energy

TABLE 4.3 Band gap energy

Photocatalyst (Cu/TiO <sub>2</sub> )	Band gap energy (eV)
0 wt%	3.40
1.0 wt%	3.43
2.0 wt%	3.36
3.0 wt%	3.23
4.0 wt%	3.10
5.0 wt%	2.99

Based on the figure 4.4, the amount of doped material can really affected the band gap energy of the photocatalyst. When the amount of doped is increase the band gap energy will be decrease. The decreasing in band gap energy can be benefits to the experiment where less amount of energy required to overcome the band gap energy. As you can see in the table 4.3, it shows each of the band gap energy for the photocatalyst. The highr amount of doped photocatalyst shows the lowest band gap energy.

#### 4.4 Methanol Yield

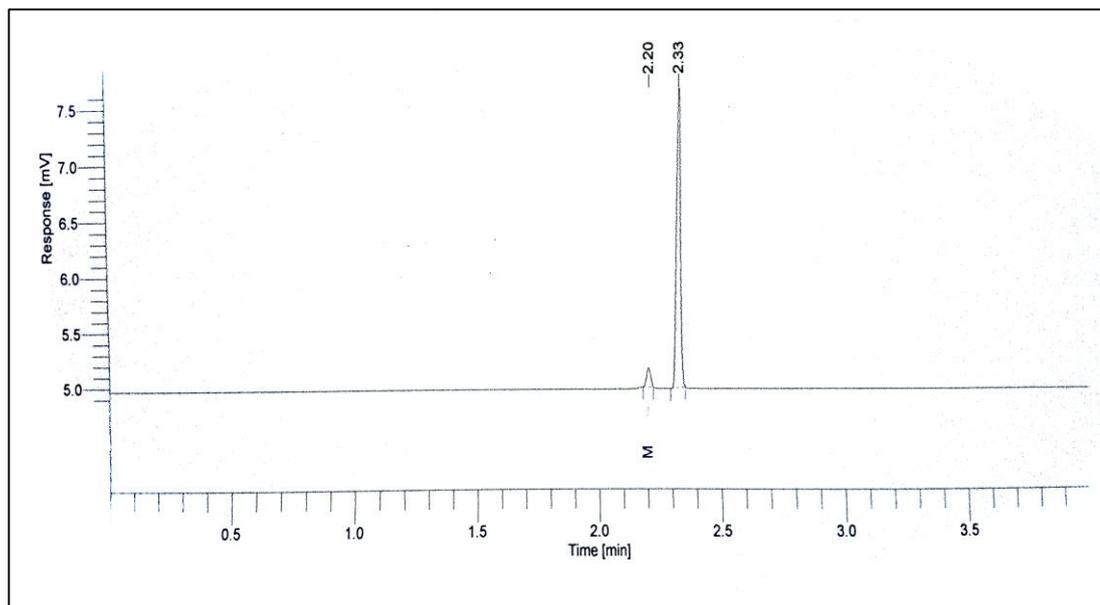


FIGURE 4.5 Gas Chromatography

TABLE 4.4 Methanol formation

Sample	Methanol (g methanol/ g catalyst)
0 wt% Cu/TiO <sub>2</sub>	-
1 wt% Cu/TiO <sub>2</sub>	-
2 wt% Cu/TiO <sub>2</sub>	-
3 wt% Cu/TiO <sub>2</sub>	32.51
4 wt% Cu/TiO <sub>2</sub>	-
5 wt% Cu/TiO <sub>2</sub>	-

Figure 4.5 shows, the formation of methanol was tested by using gas chromatography (GC). All the sample was tested but only 3wt% Cu/TiO<sub>2</sub> shows the significance reading compare to the rest. Table 4.4 show the methanol formation for each sample. Based from figure above, the initial peak was measured to be the peak for methanol while the bigger peak shows the by-product further reactions during the experiment. It can possibly happen due to less pure CO<sub>2</sub> supply to the reactor or the reaction was carried out longer than it should be.

## CHAPTER 5

### CONCLUSION AND RECOMMENDATIONS

#### 5.1 Conclusion

Based on the research objectives, the conclusion can be made from the present research work on CO<sub>2</sub> conversion using water as solution and Cu/TiO<sub>2</sub> as photocatalyst:

TiO<sub>2</sub> was synthesized using microemulsion procedure and the modifications were conducted under wet impregnation method to produce doped Cu with TiO<sub>2</sub>. From the characterization analysis, the synthesized Cu/TiO<sub>2</sub> was found to be smaller when the calcination temperature is increase. The sample was tested using BET and the surface area of the sample has proved that the size was below average due to high degassing temperature.

Based on the UV-Visible light test, it shows that the reading move toward the visible light region when the amount of copper doped in TiO<sub>2</sub> increase. There is a possibility for the photocatalyst to be increase on the efficiency towards the visible light region. Besides, from the XRD test, the pattern shows that all the samples was in anatase form.

The amount of methanol produce using 3wt% Cu/TiO<sub>2</sub> shows that, not all the photocatalyst can be used for photoreduction process. In this experiment, 32.51 (g/g) methanol was formed. Thus, it is important to develop a photocatalyst with enhanced activity under visible light as well as knowing the efficiency of the photocatalyst itself.

## 5.2 Recommendation

For future work, some of the recommendations could be taken into consideration as per below:

1. This experiment was conducted in very small scale of aqueous solution (40ml). Bigger scale may shows different result and may produce more accurate data.
2. In actual practical, the presence of other compounds could affect the reaction mechanisms and the efficiency of the photoreduction of the process.
3. The current experiment was conducted under visible light, thus in order to measure the efficiency of the system under solar light, the experiment should be held using direct sunlight which can bring variation in result.

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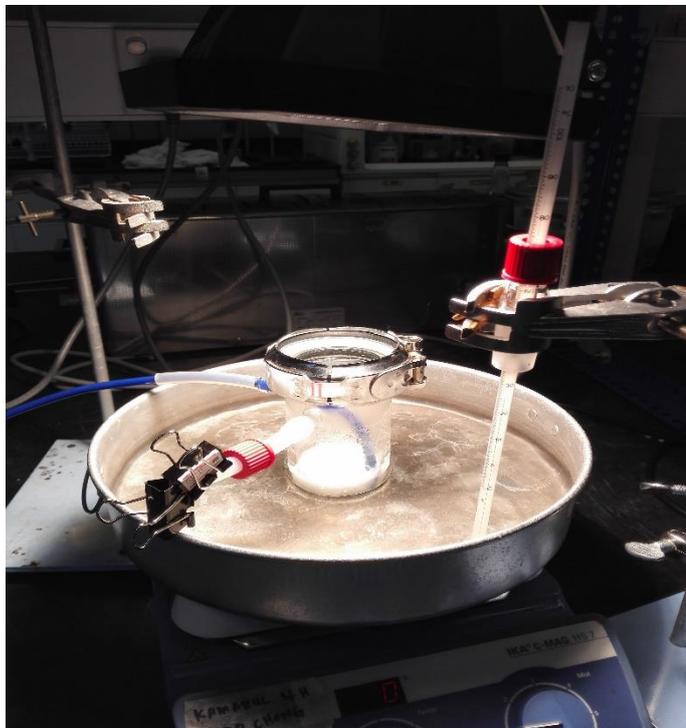
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## APPENDICES

### APPENDIX 7.1 Setup of the Experimental



### APPENDIX 7.2 Carbon dioxide tank supply



APPENDIX 7.3 Outside Frame of experimental setup



APPENDIX 7.4 Sample of photocatalyst  $\text{Cu/TiO}_2$

