CERTIFICATION OF APPROVAL

CFD Simulation of Multipurpose Solar Dryer

by

Deborah Sim Mei Sze

A project dissertation submitted to the Mechanical Engineering Programme Universiti Teknologi PETRONAS in partial fulfilment of the requirement for the BACHELOR OF ENGINEERING (Hons) (MECHANICAL ENGINEERING)

Approved by,

(Assoc. Prof. Dr. Hussain H. Al-Kayiem)

UNIVERSITI TEKNOLOGI PETRONAS

TRONOH, PERAK

January 2009

CERTIFICATION OF ORIGINALITY

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

DEBORAH SIM MEI SZE

ABSTRACT

A multipurpose solar dryer, capable of drying food products and also products such as timber and wastes was modeled using FLUENT. This dryer incorporates the usage of solar energy by direct and indirect solar drying during times when solar radiation is available. When there is lack of solar radiation especially during rainy days or during the night, biomass energy is used as an auxiliary method. This project focuses on experimental investigation on the actual solar dryer model and numerical simulation to evaluate the thermo fluid process in the dryer. Results focusing on flow patterns and temperature distribution are considered. Experiments are conducted based on 3 modes which are by solar energy, by flue gas directly from biomass burner and by clean warm air through heat exchanger in the biomass burner. Experiments were carried out without any products used for drying to test the performance of the solar dryer. For solar drying mode, experiment was conducted for 8 hours while for both the biomass modes, experiments was conducted for 2 hours each. Based on experiments, flue gas produces the most heat compared to solar energy and clean, warm air. Numerical simulations of the multipurpose solar dryer were carried out based on 2 modes which are drying by solar energy and biomass energy. Simulations were conducted based on certain experimental parameters and simulation results obtained were compared with experimental results to justify effectiveness of model. Based on simulation result, drying by biomass energy is the most effective method with temperature at drying chamber up to 324.080 K compared to drying by solar energy having temperature at chamber of 310.6636 K. However, both these temperatures are sufficient to dry products.

ACKNOWLEDGEMENT

I would like to express my utmost gratitude to all those who gave me the possibility to complete this project. Firstly, all praise and glory to God Almighty for His blessings and guidance throughout the duration of this project.

I would like to express my deep and sincere gratitude to my supervisor, Assoc. Prof. Dr. Hussain H. Al-Kayiem. His wide knowledge and personal guidance has been great value to me. His endless advices, encouraging words, support and humour have been of great worth to me and are greatly appreciated.

I have furthermore to thank the graduate assistants Mr. Ahmed and Mr. Alexis for their time, patience and generosity in sharing their knowledge. Assistance from them helped me gained a lot of knowledge and understanding.

I am deeply grateful to the previous final year student working on the actual model; Ms. Yushiela bt Md Yunus for her detailed past works that helped me throughout this project and also her helpfulness in guiding me while conducting experiments.

My warm thanks also to the UTP lecturers and examiners for their detailed and constructive comments helped in improving my project.

I would also like to convey my gratitude to my fellow colleagues who have offered assistance and support of any kind. I owe them for their help, suggestions and support.

Lastly, all thanks to my family and friends for their undying support, love and care throughout the duration of this project.

TABLE OF CONTENTS

CERTIFICATION		•	•	•	•	•	•	•	i
ABSTRACT .	•	•	•	•	•	•	•	•	iii
ACKNOWLEDGE	MENT	•	•	•	•	•	•	•	iv
CHAPTER 1:	INTR	ODU	CTION	Ι.	•	•	•	•	1
	1.1	Back	ground	of Stuc	ly.	•	•	•	1
	1.2	Prob	lem Sta	tement	•	•	•	•	2
	1.3	Obje	ctives a	and Sco	pe of S	tudy	•	•	4
CHAPTER 2:	LITE	RATU	J RE RI	EVIEW	•	•	•	•	5
	2.1	How	Solar I	Dryers V	Nork.	•	•	•	5
	2.2	Class	sificatio	ons of S	olar Di	vers.	•	•	6
	2.3	Hybr	id Bior	nass So	lar Dry	ver.	•	•	8
	2.4	Dryi	ng Metl	hods of	Bioma	ss Integ	rated		
		Sola	Dryers	s	•	•	•	•	8
	2.5	Simu	ilation A	Analysis	s.	•	•	•	13
	2.6	Conc	lusion	based o	n Liter	ature Re	eview a	nd	
		Rese	arch	•	•	•	•	•	13
CHAPTER 3:	MET	HOD	OLOGY	Υ.	•	•	•	•	14
	3.1	Tech	nique o	of Analy	vsis	•	•	•	14
	3.2	Proje	ect Acti	vities	•	•	•	•	16
	3.3	Gant	t Chart	•	•	•	•	•	17
	3.4	Tool	s .	•	•	•	•	•	19
CHAPTER 4:	THE	ORY	•	•	•	•	•	•	20
	4.1	Theo	ory of S	olar Col	llector	•	•	•	20
	4.2	Gove	erning H	Equation	ns of T	hermo F	Fluid Pr	ocess	23
CHAPTER 5:	NUM	ERIC	AL SIN	MULAT	TION.	•	•	•	26
	5.1	Mod	eling C	riteria	•	•	•	•	27
	5.2	Mesł	ning Cri	iteria	•	•	•	•	31
	5.3	Bour	ndary C	ondition	ns.	•	•	•	32
CHAPTER 6:	RESU	JLTS	•	•	•	•	•	•	34
	6.1	Simu	lation 1	Results	•	•	•	•	34
	6.2	Expe	riment	al Resul	ts.	•	•	•	44
	6.3	Com	parison	of Sim	ulation	and Ex	perime	ntal .	
		Resu	lts.						47

CONCLUSION AND RECOMMENDATIONS .							49
Conclu	ision	•	•	•	•	•	49
Recom	nmenda	ations	•	•	•	•	50
•	•	•	•	•	•	•	51
•	•	•	•	•	•	•	53
meter/P	sychro	meter	•	•	•	•	55
	•	•	•	•	•	•	55
•	•	•	•	•	•	•	56
	•	•	•	•	•	•	56
	•	•	•	•	•	•	57
	•	•	•	•	•	•	58
	•	•	•	•	•	•	66
	•	•	•	•	•	•	67
ta for S	cenari	o 1 (So	lar Ene	ergy)	•	•	77
ta for S	cenari	o 2 (Bi	omass	Energy)).	•	78
Data fo	r Scena	ario 1 (Solar H	Energy)	•	•	79
Data fo	r Scena	ario 2 (Flue G	as).	•	•	80
Data fo	r Scena	ario 2 (Clean,	warm a	ir).	•	81
f veloci	ty outl	et for s	imulati	on and	experin	nental	
nario 1	(Solar	Energy	<i>v</i>).	•	•	•	82
f tempe	rature	in chan	nber fo	r simula	ation an	d	
lata for	Scena	rio 1 (S	olar E	nergy)	•	•	82
f veloci	ty outl	et for s	imulati	on and	experin	nental	
nario 2	(Biom	ass Ene	ergy)	•	•	•	83
f tempe	rature	in chan	nber fo	r simula	ation an	d	
lata for	Scena	rio 2 (E	Biomas	s Energ	y).	•	83
	Conclu Recom	Conclusion Recommenda meter/Psychro meter/Psychro 	Conclusion Recommendations Rec	Conclusion Recommendations Recommendations meter/Psychrometer meter/Psychrometer	Conclusion	CUSION AND RECOMMENDATION: Conclusion Recommendations Recommendations meter/Psychrometer meter/P	CUSION AND RECOMMENDATIONS Conclusion Recommendations Recommendations

LIST OF FIGURES

FIGURE 1.1	Hybrid Solar Dryer with Biomass Integration	2
FIGURE 2.1	(a) Direct Solar Dryer, (b) Concept of Direct Solar Dryer	6
FIGURE 2.2	Indirect Solar Dryer	7
FIGURE 2.3	Mixed mode Solar Dryer	7
FIGURE 2.4	(a) Solar hybrid dryer, (b) Biomass burner	9
FIGURE 2.5	Solar-biomass Hybrid Tunnel Dryer	10
FIGURE 2.6	Natural Convection Solar Dryer coupled with Biomass Stove	10
FIGURE 2.7	Direct type natural convection solar cum biomass dryer	11
FIGURE 2.8	Basic solar collector with one side of drying chamber attached	
	to biomass stove	12
FIGURE 2.9	Complete system of the rotary solar hybrid dryer	12
FIGURE 2.10	Drying chamber of rotary solar hybrid dryer	13
FIGURE 3.1	Flowchart of drying process of the multipurpose solar dryer	15
FIGURE 3.2	Flowchart of project flow	16
FIGURE 3.3	FYP I Gantt Chart	17
FIGURE 3.4	FYP II Gantt Chart	18
FIGURE 4.1	Energy gain and losses on a solar collector	20
FIGURE 4.2	Radiation entering and escaping surface	22
FIGURE 5.1	Labelled GAMBIT solar dryer model based on Scenario 1	26
FIGURE 5.2	Labelled GAMBIT solar dryer model based on Scenario 2	27
FIGURE 5.3	Laminar to Turbulent Transition	28
FIGURE 5.4	Graphic Representation of Solar Dryer	29
FIGURE 5.5	Mesh on Solar Dryer model	31
FIGURE 6.1	Velocity Vector of fluid flow based on Scenario 1	34
FIGURE 6.2	Temperature Contours based Scenario 1	35
FIGURE 6.3	Turbulence Intensity Contours based on Scenario 1	36
FIGURE 6.4	Solar dryer design without trays	37
FIGURE 6.5	Summary of temperatures in different areas of the solar dryer	
	based on Scenario 1	37

FIGURE 6.6	Solar dryer design without inlet holes and leaving only 1 inlet	
	at bottom of dryer	38
FIGURE 6.7	Velocity Vector of fluid flow based on Scenario 2	39
FIGURE 6.8	Temperature Contours based Scenario 2	40
FIGURE 6.9	Turbulence Intensity Contours based on Scenario 2	41
FIGURE 6.10	Summary of temperatures in different areas of the solar dryer	
	based on Scenario 2	42
FIGURE 6.11	3D GAMBIT model of solar dryer	43
FIGURE 6.12	Temperature Contours of Scenario 1 with additional mass flow	
	rate boundary condition	44
FIGURE 6.13	Summary of Experimental Results of Scenario 1	45
FIGURE 6.14	Summary of Experimental Results of heating by Direct Flue	
	from Biomass Burner	46
FIGURE 6.15	Comparison of humidity near absorber and humidity at chamber	
	of drying by Direct Flue from Biomass Burner	46
FIGURE 6.16	Summary of Experimental Results of heating by clean, warm air	
	from Biomass Burner	47

LIST OF TABLES

TABLE 5.1	Boundary Conditions for Scenario 1	32
TABLE 5.2	Boundary Conditions for Scenario 2	33
TABLE 6.3	Data for drying of Empty Fruit Bunch	44