# Development of Fe/TiO<sub>2</sub> Photocatalyst via Precipitation Method for Hydrogen Production from Water

 $\mathbf{B}\mathbf{y}$ 

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## CERTIFICATION OF APPROVAL

## Development of Fe/TiO<sub>2</sub> Photocatalyst via Precipitation Method for Hydrogen **Production from Water**

by

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A project dissertation submitted to the Chemical Engineering Programme Universiti Teknologi PETRONAS in partial fulfilment of the requirement for the BACHELOR OF ENGINEERING (Hons) (CHEMICAL ENGINEERING)

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July 2010

## **CERTIFICATION OF ORIGINALITY**

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

AIMI ZETI BINTI ZAHARI

## **ABSTRACT**

Hydrogen has been developed as the most promising energy sources to replace fossil fuels. The most promising renewable technologies for hydrogen production is photochemical and photocatalytic water splitting using solar energy. Pure titania (TiO<sub>2</sub>) only absorb near-UV light which has wavelength 388 nm or less. It is not economically feasible to use UV light for hydrogen production. Doped TiO2 with metals will enhanced the photocatalytic activity of TiO<sub>2</sub>. The main objective of this project was to develop Fe-TiO<sub>2</sub> photocatalyst via precipitation method to produce hydrogen from water under visible light. This research covered preparation of iron-doped TiO<sub>2</sub>, finding the optimum calcination temperature, characterizing the photocatalyst prepared and determining the photocatalytic activity of Fe-TiO<sub>2</sub> for hydrogen production from water. Fe-TiO<sub>2</sub> was produced using precipitation method with different iron loading which were 0.1, 0.5 and 1.0 wt% calcined at different temperature (300°C, 400°C and 500°C) for one hour. The photocatalytic study was performed at room temperature using a multiport photocatalytic reactor irradiated by 500-W halogen lamp. Characterization of the photocatalysts was done by Thermogravimetric Analyzer (TGA), Diffuse Reflectance UV-Vis (DR-UV-Vis), Field Emission Scanning Electron Microscopy (FESEM), Fourier Transform Infrared (FTIR), and X-ray Diffraction (XRD). It was found that 0.5wt% calcined at 300°C evolved the highest hydrogen from water (5.75 mL). Fe/TiO<sub>2</sub> lowered the band gap, resulting in increasing of hydrogen production from water. The reduction of band gap as a result of doping was estimated and the effects of the parameters (Fe loading and calcination temperature) on photocatalytic activity are explained.

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## **CHAPTER 1**

#### INTRODUCTION

## 1.1 PROJECT BACKGROUND

In recent years, fossil fuels have become the major source of energy. However, as time goes on, fossil fuels are depleting and have a bad environmental impact of burning fossil fuels. Environmental problems such as Earth's climate change, greenhouse effect and air pollution have been major issues around the world. A lot of researches have been done to find and replace the fossil fuels.

It is importance to identify alternative energy sources that can replace these fossil fuels. Renewable energy sources such as hydrogen have been seen as the future main energy source. Most importance, this renewable energy does not generate any greenhouse effect to the environment. Hydrogen can be produced from fossil fuels as well as from biomass. However, by using alternative sources such as solar energy, this technology can provide a sustainable solution to both energy and environmental issues. Alternative energy and renewable energy sources such as solar energy, biofuels (biodiesel, biomass, and methanol), wind energy, and hydrogen energy have been studied and developed over years to find the best alternative energy sources to replace fossil fuels.

Hydrogen has been developed as the most promising energy sources to replace fossil fuels. Hydrogen can be made from renewable sources, fossil fuels decarbonized or nuclear energy. Renewable sources such as water can produces hydrogen via electrolysis. Basic process of electrolysis is by placing positives and negatives

electrodes in the water, then the water will disassociated into hydrogen and oxygen. Based on the recent studies, the most promising renewable technologies for hydrogen production is photochemical and photocatalytic water splitting using solar energy.

Catalyst is the chemical that change the rate of a chemical reaction. Photocatalyst is the catalyst that accelerates photoreaction. Lots of photocatalyst have been studied to accelerate photocatalytic water splitting. Titanium dioxide or Titania (TiO<sub>2</sub>) has been proven to be the most suitable and good photocatalyst for water splitting (Yoong *et al.*, 2009). TiO<sub>2</sub> has several unique characteristic such as biological and chemical inertness, cost-effectiveness, environmental friendly and long-term stability against photocorrosion and chemical corrosion (Liu *et al.*, 2006). However, pure TiO<sub>2</sub> mostly only absorbs the ultraviolet region of sunlight making it not photoactive under the illumination of visible light (wavelength from 400 to 800 nm) (Viswanathan *et al.*, 2002).

Studies and research have been done throughout the times to overcome this problem. Lots of studies focused on metal doping to the pure TiO<sub>2</sub>. Metal such as Fe, Cu, and Cr are found to be most promising transition metal to be doped with TiO<sub>2</sub>. Several techniques have been implemented to prepare metal-doped TiO<sub>2</sub> such as wet impregnation, hydrothermal, ultrasonic, solovothermal and so-gel (Liu *et al.*, 2006). However, precipitation method is the least popular method used to prepare Fe-doped with TiO<sub>2</sub>. The main objective of this project is to develop Fe-TiO<sub>2</sub> photocatalyst via precipitation method to produce hydrogen from water under visible light.

This research covers preparation of iron-doped TiO<sub>2</sub>, finding the optimum calcination temperature, characterizing the photocatalyst prepared and determining the photocatalytic activity of Fe-TiO<sub>2</sub> for hydrogen production from water. In the second chapter, literature review about the past studies in this area has been done for more

understanding. Research about pure TiO<sub>2</sub> and reasons for choosing iron as the metal dopant is explained thoroughly in this chapter. Research about other metals such as copper and chromium is also explained.

Third chapter covers the methodology of the experimental research and the preparation of photocatalyst. In this study, the method used to prepare the Fe-TiO<sub>2</sub> photocatalyst is precipitation method using chemicals which are glycerol, iron nitrate, titania Degussa P25 and sodium hydroxide. Later on, the catalyst will be tested using TGA, DR-UV-Vis, FESEM, FTIR and XRD to determine the chemical and physical properties of the catalyst. Photocatalytic activity is performed using a multiport photocatalytic reactor.

The results obtained from the characterization test and photocatalytic activity are presented in Chapter 4. Using photocatalytic reaction data, comparison for each sample is done to determine the best calcinations temperature and optimum metal loading. A few samples then were sent for characterization test. Result for TGA, FESEM, XRD and DR-UV-Vis are being discussed thoroughly.

In the last chapter which is Chapter 5, the conclusion of the project based on the result and discussion. In this chapter, there are also recommendations for improvement of project in future.

## 1.2 PROBLEM STATEMENT

Pure titania only absorb near-UV light which has wavelength 388 nm or less. It is not economically feasible to use UV light for hydrogen production. Since pure titania is not photoactive under visible light, several ways has been implemented to extend its activity region to the visible light region. One of the methods is by doping titania with transition metals. Doping with metal ions may extend the photo-response of TiO<sub>2</sub> into the visible spectrum by reducing the band gap of TiO<sub>2</sub>. In this research project, Iron has been chose to be the transition metal to be doped with TiO<sub>2</sub> as photocatalyst for hydrogen production from water. Precipitation method is used as the method to prepare the photocatalyst.

#### 1.3 OBJECTIVES AND SCOPE OF STUDY

The objective of this research project is:

1. To develop Fe-TiO<sub>2</sub> photocatalyst to produce hydrogen from water under visible light

The scopes of study for this research study are:

- 1. To prepare Fe/TiO<sub>2</sub> photocatalyst using precipitation method with different Fe loading and pretreatment conditions (calcination temperature)
- 2. To determine optimum Fe loading in the photocatalyst and the calcination temperature that produce maximum rate of hydrogen production from water
- 3. To characterize the photocatalyst using FESEM, XRD, DR-UV-Vis, FTIR, and TGA
- 4. To determine the performance of Fe-TiO<sub>2</sub> for hydrogen production from water

#### **CHAPTER 2**

## LITERATURE REVIEW AND THEORY

#### 2.1 PHOTOCATALYST

Catalyst is the chemical that change the rate of a chemical reaction. Catalyst aid the attainment of chemical equilibrium by reducing the potential energy barriers in the reaction path. The speed of catalyzed reaction is described as a 'turn-over rate', which reveals how many reactant molecules are converted on an 'active site' or on a unit catalytic surface area per second at a given temperature, pressure and concentration of reactant and product (Viswanathan *et al.*, 2002). It is believed that the higher surface area of catalyst, the higher will be the activity.

Photocatalyst is the catalyst that accelerates photoreaction. Example of photocatalyst is oxides such as TiO<sub>2</sub>, SrTiO<sub>3</sub>, Fe<sub>2</sub>O<sub>3</sub> and Titanates; cadmium sulfide, nitrides, oxynitrides and oxysulfides (Gupta, 2008). Photocatalyst has widely environmental applications such as in photocatalytic water splitting, air purification, water disinfection, water purification, hazardous waste remediation, and much more (Liu *et al.*, 2006).

## 2.2 TITANIUM DIOXIDE OR TITANIA

Titanium dioxide or also known as Titania (TiO<sub>2</sub>) is a harmless chemical widely applied in various fields such as paints and toothpaste. Titania has been studied and has been considered as a good photocatalyst. Titania has characteristics such as inertness to chemical and biological, strong oxidation power, cost-effective and long-term stability

against photo-corrosion and chemical corrosion (Liu et al., 2006). Table 2.1 lists examples of organic substances that can be degraded using TiO<sub>2</sub> photocatalysis.

Table 2.1: List of Photocatalytic degradation of organic substrates using TiO<sub>2</sub> (Viswanathan *et al.*, 2002)

| Class                             | Examples of substances mineralized          |
|-----------------------------------|---|
| Alkanes                           | Methane, isobutene, heptanes, cyclohexane   |
| Halo alkanes                      | Chloromethane, Br, Cl, F subtitued ethane   |
| Aliphatic alcohols                | Methanol, ethanol, sucrose                  |
| Aliphatic carboxylic acid         | Formic acid, propanic acid, oxalic acid     |
| Alkenes                           | Propenes, cyclohexene                       |
| Aromatic hydrocarbons'            | Benzene, naphathalene                       |
| Substituted aromatic hydrocarbons | Cholobenzene, substituted nitrobenzene      |
| Phenols and substituted phenols   | Phenol, catechol, resorcinol, chlorophenols |
| Aromatic carboxylic acid          | Benzoic acid, phthalic acid, salicylic acid |
| Polymers                          | Polyethylene                                |
| Dyes                              | Methylene blue, methyl orange               |
| Pesticides                        | DDT, Lindane, Parathion                     |

There are three kinds crystal structure of Titania; rutile, anatase and brookite (Yoong et al., 2009). Rutile is the high temperature type, while anatase is the low temperature type. Anatase is the most active and widely used as photocatalyst due to its stable photoactivity and prolonged lifetime (Yoong et al., 2009). The anatase type with good crystallinity, small grain size and high specific surface area (Liu et al., 2006) show higher photocatalytic activity compared to the other two (Lingsebigler et al., 1994). Titania (anatase phase) has been recognized as a better photocatalyst in heterogeneous photocatalysis as it has a good UV absorption capacity and a good adsorption capacity for the substrates (Viswanathan et al., 2002).

Several different commercially titania powders available in the market. However, Titania Degussa P25 has been generally referred to as the standard reference for other titania powder because this powder shows the highest H<sub>2</sub> production in photocatalytic activity. According to Kirchernova *et al.* (2005), Degussa P25 powder consisting of a mixture of anatase and rutile in proportion of 70/30% is characterized by a specific surface area (SSA) of the order of 50 m<sup>2</sup>/g and particle size of ~30 nm. Table 2.2 summarizes the characteristics of Degussa P25 powder.

Table 2.2: Characteristic of Degussa P25 powder (Kirchernova et al., 2005)

| Characteristic  | Degussa P25                               |  |  |
|---|---|--|--|
| Preparation method  | Flame pyrolysis of TiCl <sub>4</sub>      |  |  |
| Composition by XRD  | 70% anatase / 30% rutile                  |  |  |
| Apparent powder density (g/ml)  | 0.05                                      |  |  |
| Primary crystallite size, XRD (nm)                                      | 30  |  |  |
| Morphology  | Heterogeneous, wrinkled surface           |  |  |
| Apparent particle size (μm)   | <10                                       |  |  |
| $SSA_{BET}$ (m <sup>2</sup> /g)   | 50  |  |  |
| Weight loss on calcination (%)  | <2 (1273 K)                               |  |  |
| Nitrogen adsorption isotherm  | Hysteresis from 0.8 to 1 P/P <sub>o</sub> |  |  |
| Pore volume (ml/g)  | 0.15                                      |  |  |
| Pore size distribution  | Little porosity, peak at 31.5 nm          |  |  |
| Light adsorptive characteristics  | Peak at about 250 nm                      |  |  |
| Phase transformation by milling Fast to rutile only (in 12 h)           |   |  |  |
| Particle size in water ( $\mu$ m) $0.7 - 10 (70\%), 50 - 100 (10\%); 5$ |   |  |  |
| Thermal stability   | Increase in rutile content >673 K, lower  |  |  |
|   | photoactivity                             |  |  |

Even though Titania can be effectively photoexcited under band gap irradiation, Titania alone becomes inactive. Titania becomes inactive under the illumination of visible light that has wavelength from 400 to 800 nm as its band edge absorption's threshold is  $\leq$ 400 nm (Viswanathan et al., 2002). The band gap for titania is Eg = 3.0 - 3.2 eV (Rajeshwar et al., 2006). Only a small fraction (about 4-5%) of solar radiation can be harnessed by Titania. It only absorbs energy from near-UV light which has wavelength approximately from 388 nm and less (Yoong et al., 2009). Therefore, this absorption edge needs to be extended to the visible range if the photocatalyst is to be used in applications which involve direct sunlight. So far, band gap narrowing by using dopant is one of the most investigated methods to achieve this goal.

To increases the photoactive of TiO<sub>2</sub> and extend its light absorption moving from UV light to visible light region, various transition metal and non-metal have been doped into Titania (Zhou et al., 2006). The photocatalytic activites also depends on the method of metal loading (Viswanathan et al., 2002). Dholam et al. (2009) reported that Cr-doped TiO<sub>2</sub> and Fe-doped TiO<sub>2</sub> prepared using magnetron sputtering method were much more efficient than those prepared using sol-gel method. Several techniques have been implemented to prepare metal-doped TiO<sub>2</sub> such as hydrothermal treatment, wet impregnation, sol-gel (Liu et al., 2006), ultrasonic, solvothermal and complex precipitation (Yoong et al., 2009). Doping metal onto TiO<sub>2</sub> increases the minority (hole) carrier diffusion length therefore permitting an increases in the collection of photogenerated charge. In addition, doping can introduce or modify the surfaces states that are essential for oxidation of OH (Grimes et al., 2008).

The extent of metal loading influences the photocatalytic activity. The extend of loading is important in governing the net effect of metallization, with heavy metal loading leading to faster electron-hole recombination (Viswanathan *et al.*, 2002).

## 2.3 PRINCIPLE OF PHOTOCATALYSIS

According to Grimes *et al.*, (2008), electrolysis is a process of detaching or dissociating bonded elements and compounds by passing them an electric current. Water electrolysis decomposes H<sub>2</sub>O into hydrogen and oxygen gas. Photoelectrolysis describes electrolysis by the direct use of light – the conversion of light into electrical current and then the transformation of a chemical entity (H<sub>2</sub>O, H<sub>2</sub>S, etc) into useful chemical energy (H<sub>2</sub>) using the current. Photoelectrolysis integrates solar energy collection and water electrolysis into a single photoelectrode (Grimes *et al.*, 2008).

Water splitting using photocatalyst has been studied in the research fields of catalysis, electrochemistry, photochemistry, organic and inorganic chemistry, etc. for about 30 years since the Honda-Fujishima effect reported in 1968 using a TiO<sub>2</sub> semiconductor electrode (Kudo, 2005). Water-splitting reaction has an overall energy requirement as the water molecule is in fact very stable (Mansor, 2008), with a heat of formation of -285.83 kJ mol<sup>-1</sup> under standard conditions (Rand *et al.*, 2008). Decomposition by direct heating only starts to become significant at very high temperature, namely ~1 vol.% at 2000°C. It is difficult to separate hydrogen and oxygen at such high temperature (Rajeshwar *et al.*, 2006).

According to Fujishima *et al.* (2000), in solar photovoltaic cell, photogenerated electron-hole pairs are driven efficiently in opposite directions by an electric field existing at the boundary (junction) of n- and p-type semiconductors. The maximum conversion efficiency for solid-state devices that employ a single junction has reached ~24% and, for two junctions, ~30% (Fujishima *et al.*, 2000). According to Mansor (2008) in her research, ultraviolet energy produces photons that will be absorbed by the photocatalyst, thus activating it. Its activation is preceded by the formation of pairs of

electrical charges-holes in the valence band and electrons in the conductivity band (Rajeshwar et al., 2006).

An n-type TiO<sub>2</sub> semiconductor electrode, was connected though an electrical load to a platinum black counter electrode, was exposed to near-UV light. The surface of TiO<sub>2</sub> was irradiated by the light with wavelength shorter than ~415 nm. Photocurrent was detected flowing from the platinum counter electrode to the TiO<sub>2</sub> electrode through external circuit (Fujishima *et al.*, 2000). This result proved that oxidation reaction (oxidation of oxygen) occurs at TiO<sub>2</sub> electrode and the reduction reaction of hydrogen at the Pt electrode. The following scheme shows the reaction:

$$TiO_2 + 2hv \rightarrow 2e^- + 2h^+$$
 (excitation of  $TiO_2$  by light) (Eq. 1)

$$H_2O + 2h^+ \longrightarrow (1/2)O_2 + 2H^+$$
 (at the TiO<sub>2</sub> electrode) (Eq. 2)

$$2H^+ + 2e^- \longrightarrow H_2$$
 (at the Pt electrode) (Eq. 3)

The overall reaction is

$$H_2O + 2hv \rightarrow (1/2)O_2 + H_2$$
 (Eq. 4)

According to Viswanathan et al. (2002), "during a photocatalytic reaction, the irradiated surface of the semiconductor will act as a sink for the electrons (holes) depending upon the direction of band bending." The other charge carrier will move under the influence of the electric field into the bulk of the semiconductor or to the surface that receives the lowest intensity of incident radiation. Thus, the separation of the charge carriers namely the electrons and holes determines the efficiency of any photocatalytic reaction (Viswanathan et al., 2002).

## 2.4 IRON-DOPED WITH TiO<sub>2</sub>

To extend light absorption from UV range to visible light range (400-800nm), TiO<sub>2</sub> has been modified by doping the catalyst with various metals such as Fe, Cr, Sn, Pt, V (Zhu et al., 2004). According to Zhu et al. (2004), "photocatalytic activities of the doped TiO<sub>2</sub> photocatalysts substantially depend on the dopant ion nature and concentration, besides the preparation methods, the thermal and reductive treatments."

Rajeshwar et al. (2004) concluded that there are three main consequences of metal-modification of TiO<sub>2</sub> which are:

- a) Stimulation of visible light photoresponce in the host material
- b) Suppression (or in some cases, enhancement) of electron-hole recombination as a result of new states introduced in the band-bap of TiO<sub>2</sub> by these dopants
- c) Generation of catalytic sites on the TiO<sub>2</sub> surface that serve to store electrons for subsequent transfer to acceptor species in the solution.

Zhu et al. (2004) has conducted an experiment to compare between undoped TiO<sub>2</sub> with Fe-doped TiO<sub>2</sub>. The result of the experiment showed that Fe-doped TiO<sub>2</sub> exhibited higher photocatalytic reactivity compared to undoped TiO<sub>2</sub>. Fe-doped TiO<sub>2</sub> with concentration of 0.09% FeCl<sub>3</sub>-TiO<sub>2</sub> and 0.09% FeCl<sub>2</sub>-TiO<sub>2</sub> have higher specific surface areas and smaller crystal sizes. These criteria are important for efficient photocatalytic reactions. "Fe acting as both hole and electron traps can enhance photocatalytic activity of TiO<sub>2</sub>" (Zhu et al., 2004). Table 2.3 showed particle characteristics and photoactivities of the undoped and doped TiO<sub>2</sub> based on Zhu et al. (2004) research.

Table 2.3: Particle characteristics and photoactivities of the undoped and doped TiO<sub>2</sub> (Zhu *et al.*, 2004)

| Sample           | Crystal<br>phase | Crystallite<br>size (nm) | Surface area (m²/g) | UV-decolorized<br>XRG(%) <sup>a</sup> | Vis-decolorized<br>XRG(%) <sup>b</sup> |
|------------------|------------------|--------------------------|---------------------|---------------------------------------|--|
| Undoped          | Anatase          | 77.9                     | 29.0                | 56.75                                 | 18.38                                  |
| 0.03% FeC12-TiO2 | Anatase          | 73.5                     | 35.6                | 14.37                                 | 2.27                                   |
| 0.03% FeC13-TiO2 | Anatase          | 77.9                     | 31.5                | 20.61                                 | 6.95                                   |
| 0.06% FeCl2-TiO2 | ` Anatase        | 46.4                     | 46.7                | 3.74                                  | 5.61                                   |
| 0.06% FeCl3-TiO2 | Anatase          | 43.2                     | 54.2                | 16.31                                 | 6.02                                   |
| 0.09% FeCl2-TiO2 | Anatase          | 11.6                     | 90.5                | 60.16                                 | 25.80                                  |
| 0.09% FeCl3-TiO2 | Anatase          | 11.4                     | 101.4               | 70.19                                 | 41.18                                  |
| 0.12% FeCl2-TiO2 | Anatase          | 36.2                     | 26.3                | 3.56                                  | 6.02                                   |
| 0.12% FeCl3-TiO2 | Anatase          | 59.4                     | 16.1                | 4.22                                  | 7.35                                   |
| 0.15% FeCl2-TiO2 | Anatase          | 17.6                     | 55.5                | 16.49                                 | 7.62                                   |
| 0.15% FeCl3-TiO2 | Anatase          | 32.2                     | 20.6                | 20.45                                 | 8.29                                   |

After photodecolorization for 1 h, exclusive of equilibrium adsorption.
 After photodecolorization for 7 h, exclusive of equilibrium adsorption.

Based on Zhou *et al.* (2006), a small amount of Fe-doping could enhance the photocatalytic of TiO<sub>2</sub> powder. At an optimal atomic ratio of Fe:Ti of 0.25, the photocatalytic activity of Fe-doped TiO<sub>2</sub> powders prepared by ultrasonic method and calcined at 400°C exceed that of Degussa P25 by a factor of more than two times. This high activity of the photocatalyst is the results of the large BET specific surface area and small crystallite size.

Fe<sup>3+</sup> serves as effective electron trap in anatase (Eq. 5). Meanwhile, Fe<sup>3+</sup> can also serve as hole trap (Eq. 6), according to the following reactions (Zhu *et al.*, 2004):

$$Fe^{3+} + e^{-} \longrightarrow Fe^{2+}$$
 (Eq. 5)

$$Fe^{3+} + h_{vb}^{+} \longrightarrow Fe^{4+}$$
 (Eq. 6)

Dholam et al. (2009) had made researched on Fe- and Cr doped TiO<sub>2</sub> prepared using two methods, which were radio-frequency magnetron sputtering and sol-gel method. They reported that metal-doped by sputtering method was much more efficient than sol-gel method. Table 2.4 showed that the shifted band gap TiO<sub>2</sub> after being doped with both metals. For sputtering method, the optical band gap was much lower than TiO<sub>2</sub> prepared using sol-gel method. Comparing Fe and Cr, Fe ions has lower band gap in

both methods. The results also showed that H<sub>2</sub> production rate is higher for Fe-doped than Cr-doped because Fe ions able to trap both electrons and holes, while Cr only trap one type of charges carrier. This proved that Fe is a better dopant for TiO<sub>2</sub> therefore increasing the photocatalytic activity.

Table 2.4: The energy values of the fundamental band gap and impurity levels obtained after doping TiO<sub>2</sub> films, synthesized with sputtering and sol-gel methods, with Cr and Fe at different atomic concentration. R= fitting coefficient. (Dholam *et al.*, 2009)

| Sputter-deposited TiO <sub>2</sub> films |                                |                               | Sol–gel deposited TiO₂ films  |   |                                |
|--|--------------------------------|-------------------------------|-------------------------------|---|--------------------------------|
| Metal concentration (at.%)               | TiO₂ optical<br>band gap (eV)  | Impurity energy<br>level (eV) | Metal<br>concentration (at.%) | TiO <sub>2</sub> optical<br>band gap (eV) | Impurity energy<br>level (eV)  |
| Pure TiO <sub>2</sub>                    | 3.21 (R <sup>2</sup> = 0.999)  | 2.85 (R <sup>2</sup> = 0.997) | Pure TiO <sub>2</sub>         | 3.41 (R <sup>2</sup> = 0.994)             |                                |
| 0.8 Cr%                                  | $3.01 (R^2 = 0.996)$           | - · · · -                     | 0.5 Cr%                       | 3.38 (R <sup>2</sup> = 0.998)             | -                              |
| 1.2 Cr%                                  | $2.38 (R^2 = 0.991)$           | · _                           | 1 Cr%                         | $3.32 (R^2 = 0.996)$                      | 2.51 (R <sup>2</sup> == 0.999) |
| 3.8 Cr%                                  | $2.24 (R^2 = 0.999)$           |                               | 2 Cr%                         | $3.31 (R^2 = 0.995)$                      | $2.39 (R^2 = 0.999)$           |
| 5.2 Cr%                                  | $2.19 (R^2 = 0.999)$           | ~                             | 5 Cr%                         | $3.19 (R^2 = 0.994)$                      | $2.21 (R^2 = 0.998)$           |
| 0.4 Fe%                                  | $3.13 (R^2 = 0.996)$           | <b>-</b>                      | 0.5 Fe%                       | $3.45 (R^2 = 0.998)$                      | ·                              |
| 1.1 Fe%                                  | $3.02 (R^2 = 0.994)$           | _                             | 1 Fe%                         | $3.44 (R^2 = 0.999)$                      |                                |
| 4.9 Fe%                                  | 2.83 (R <sup>2</sup> == 0.999) | _                             | 2 Fe%                         | $3.43 (R^2 = 0.999)$                      | -                              |
|  | ,                              |                               | 5 Fe%                         | $3.22 (R^2 = 0.998)$                      | _                              |

## 2.5 PRECIPITATION METHOD

Precipitation method is the conversion of highly soluble metal precursor into another substance of lower solubility, which specifically precipitates onto a support. The conversion of low soluble compound, and then into the precipitate, is usually achieved by raising the pH of the solution (Viswanathan *et al.*, 2002). In principle, this method of preparation enables the interaction between the metal precursor and the support leads to the formation of highly dispersed active phase after thermal treatment.

Calcination or also known as annealing, thermolysis or pyrolysis exposes the asprepared catalyst precursor to high temperature for final step in the formation of finished catalysts. According to Viswanathan *et al.* (2002), there are several purposes for

calcinations. The primary used of calcinations is to thermally decomposed nonoxidic precursor and remove unwanted ligands. Precursor counterions consisting of hydrogen, carbon, or nitrogen often volatilize in the furnace and are swept away, leaving an impurity-free surface. Counterions such as alkali and alkaline metals mostly remainon the surface, and, if not washed, can participate as promoters or poisons in the final catalyst. The thermal energy of calcinations also controls the crystalline phase and grain size of the surface (Viswanathan *et al.*, 2002).

## **CHAPTER 3**

## **METHODOLOGY**

#### 3.1 PROCESS FLOW

This project is an experiment-based project. The entire results can only be gained by completing lab experiments. This project contains several important steps which involve problem definition/identification, research regarding the topics, literature review, processing the material, data analysis and result. The flow chart below shows the entire steps in this project.

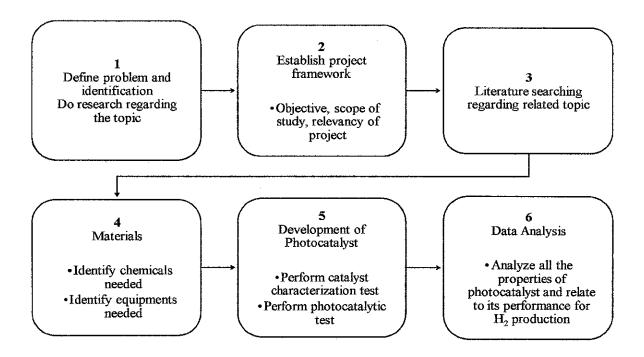


Figure 3.1: Flow Project

## 3.2 MATERIALS

Fe-doped TiO<sub>2</sub> photocatalyst samples are required for the research. Experiments to produce Fe-doped TiO<sub>2</sub> will be conducted using precipitation method. Iron (III) nitrate, Fe(NO<sub>3</sub>)<sub>3</sub> are used as metal source to be doped with TiO<sub>2</sub>. The other raw materials needed in the process are glycerol and sodium hydroxide as precipitation agent.

## 3.3 EXPERIMENT TOOLS AND CHEMICALS

The following are the major tools and chemicals that will be used in the laboratory experiment for the research.

Table 3.1: Tools required for experiment

| Tools   | Brand         |  |
|---|---------------|--|
| Thermogravimetric analyzer(TGA)                       | Perkin Elmer  |  |
| Diffuse reflectance UV-Vis (DR-UV-Vis)                | Shimadzu 3150 |  |
| spectrophotometer                                     |               |  |
| Field emission - Scanning electron microscopy (FESEM) | LEO           |  |
| Fourier transform infrared (FTIR) spectrometer        | Shimadzu      |  |
| X-ray diffractometer (XRD)                            | BRUKER D8 AXS |  |
| Furnace   | STRUART       |  |
| Oven  | CARBOLITE     |  |
| 500 W medium pressure Halogen lamp                    |               |  |
| Multiport Photocatalytic Reactor                      | Custom Made   |  |

Table 3.2: Chemicals required for experiment

| Chemical  | Brand       | Purity                  |
|---|-------------|-------------------------|
| Glycerol  | System      | 95 %                    |
| Titanium Oxide (TiO <sub>2</sub> )                      | Degussa P25 | 70% anatase, 30% rutile |
| Sodium Hydroxide (NaOH)                                 | Merck       | 95 %                    |
| Iron (III) Nitrate (Fe(NO <sub>3</sub> ) <sub>3</sub> ) | Acros       | > 98 %                  |

#### 3.4 SAMPLE PREPARATION AND EXPERIMENTS

#### 3.4.1 Preparation of Fe-doped TiO<sub>2</sub> (Fe/TiO<sub>2</sub>)

Iron-doped TiO<sub>2</sub> (Fe/TiO<sub>2</sub>) can be produced using several methods such as precipitation, sol-gel, magnetron sputtering, hydrothermal hydrolysis wet impregnation method. In this research, Fe/TiO<sub>2</sub> is produced using precipitation method with different iron loading. The chemicals used are glycerol, titania Degussa P25, Iron (III) nitrate, and sodium hydroxide. Iron (III) is used as iron source. For the precipitation of Fe onto TiO<sub>2</sub>, sodium carbonate, NaOH is used as the precipitating agent.

Iron (III) nitrate, Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O is weighed then dissolved in 100 ml of distilled water. Glycerol is added to an aqueous solution of Fe (Fe:Glycerol mole ratio = 1:2) while being continuously stirred with magnetic stirrer at room temperature. Then, TiO<sub>2</sub> is added to the solution with continuous stirring to form a suspension. The iron-glycerol is precipitated on TiO<sub>2</sub> particles by adding 280 ml of sodium hydroxide, NaOH (0.25 M) dropwise into the suspension with constant stirring. The precipitate formed is further stirred intensely for 30 min. The precipitate are then filtered using a filtration unit and dried overnight at 70°C in an oven. The raw materials are calcined at 300°C, 400°C or 500°C for one hour in a muffle furnace.

Figure 3.2 showed the simplified flow of the experiment. Detailed calculation of the metal loading is provided in APPENDIX A. Calculation for the preparation of 0.25 M NaOH is provided in APPENDIX B.

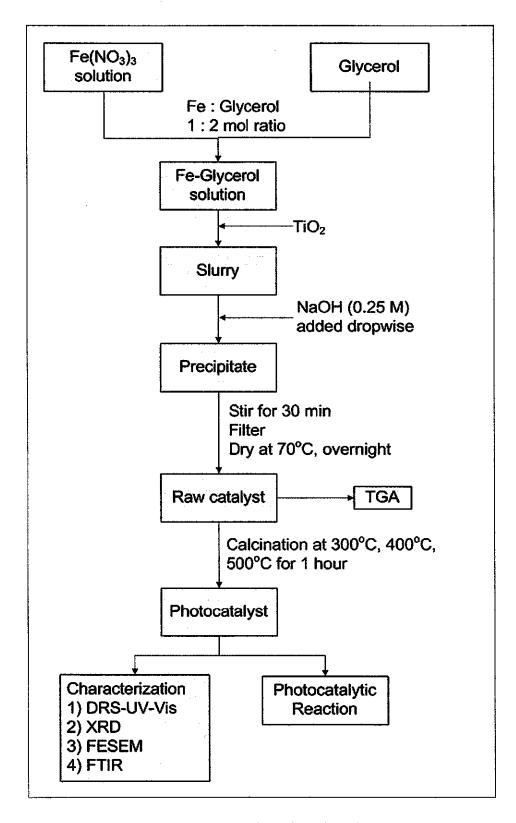


Figure 3.2: Preparation of Fe-doped TiO<sub>2</sub>

Thermal decomposition on the raw catalyst is conducted using a thermal gravimetric analyzer (TGA) prior to calcinations to estimate the calcinations temperature. A catalyst sample is designated as mFeTa where m is the percentage of Fe loading: T refers to  $TiO_2$  and a is the calcinations temperature (x100°C). Samples with different Fe loading were prepared which at 0.1, 0.5 and 1.0 wt. %. The accuracy of measurement of weight is up to 0.01 mg and that of temperature is  $\pm 1$ °C.

Fe/TiO<sub>2</sub> catalysts prepared are indicated in Table 3.1.

Table 3.3: Details of photocatalyst prepared

| Fo loading vut0/ | Ca      | lcination Temperature, | °C      |
|------------------|---------|------------------------|---------|
| Fe loading, wt%  | 300     | 400                    | 500     |
| 0.1              | 0.1FeT3 | 0.1FeT4                | 0.1FeT5 |
| 0.5              | 0.5FeT3 | 0.5FeT4                | 0.5FeT5 |
| 1.0              | 1.0FeT3 | 1.0FeT4                | 1.0FeT5 |

## 3.4.2 Photocatalytic Activity

The photocatalytic study is performed at room temperature using a multiport photocatalytic reactor schematically shown in Figure 3.3. 0.1 g of photocatalyst sample is dispersed in a mixture of 8 ml of distilled water and placed in the multiport reactor. 500-W halogen lamp irradiated the reactor at a height of 13 cm. The reaction study was conducted for 2 hours. The amount of gas produced is recorded every 10 minutes in a vertical graduated glass tube by water displacement.

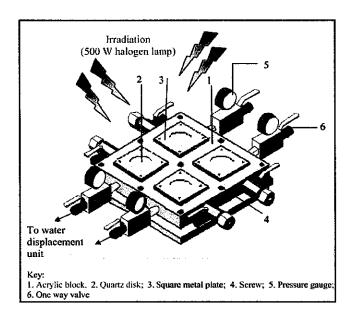


Figure 3.3: Schematic of the multiport photocatalytic reactor (Yoong et al., 2009)

## 3.4.3 Characterization of Fe/TiO<sub>2</sub> Photocatalyst

Characterization of the Fe-TiO<sub>2</sub> photocatalyst is important to determine the chemical and physical properties of the photocatalyst. These properties are related to the photocatalytic performance. The characterization methods used in this project are Thermogravimetric Analyzer (TGA), Diffuse Reflectance UV-Vis (DR-UV-Vis), Field Emission Scanning Electron Microscopy (FESEM), Fourier Transform Infrared (FTIR), and X-ray Diffraction (XRD).

## Field Emission Scanning Electron Microscopy (FESEM)

This test is to determine the morphology of the catalyst. It is also expected to show how well the dopant metal is dispersed onto TiO<sub>2</sub>. The samples are coated with a layer of platinum-palladium before scanning at 100K magnification.

## • Thermo gravimetric Analysis (TGA)

This test is carried out using Perkin-Elmer TG system to determine the thermal stability of the catalyst materials prior to calcinations. TGA show the weight loss pattern of the material prepared freshly by the complex precipitation method. The TG curves are used to obtain information about the optimum calcination temperature. The rate of heating is maintained at 20°C/min, and the measurement is carried out from 30°C to 800°C with air flowing at a rate of 20 mL/min. TGA results are reported as thermograms which are plots of the percentage decomposition of the catalyst versus temperature.

## • Diffuse Reflectance UV-Vis (DR-UV-Vis)

Diffuse reflectance UV-Vis spectra are recorded on a Perkin-Elmer Lambda 900 instrument with an integrating sphere attachment using BaSO<sub>4</sub> powder as an internal reference. The layer of powder sample is made sufficiently thick such that all incident light is absorbed or scattered before reaching the back surface of the sample holder. Typically a thickness of 1–3 mm is required. This test is to determine the optical properties of the modified TiO<sub>2</sub>. This is done by comparing the relative position of the catalyst's absorption edge to TiO<sub>2</sub> and would indicate whether the absorption edge has been successfully shifted to the visible light region.

## • Fourier Transform Infrared (FTIR)

FTIR spectra are useful for the determination of the functional groups (such as CH<sub>3</sub>-, NO<sub>3</sub>-, -OH, C-O, etc) present in the catalysts before and after the calcinations process. The functional groups are identified by characteristic peaks in the spectrum. A sample for FTIR analysis is prepared by grinding and mixing 1 mg of the photocatalyst with 200 mg of IR-grade KBr and then the sample is pressed into a pellet using a hydraulic press. The FTIR spectrum of the sample, taken over a wavenumber range from 450 cm<sup>-1</sup> – 4000 cm<sup>-1</sup>, is recorded as the percentage of transmittance (%T) versus wavenumber.

## • X-ray Diffraction (XRD)

XRD test is conducted to determine the phases and crystallite sizes of the modified  $TiO_2$  photocatalyst. X-ray diffraction patterns obtained using an X-ray diffractometer at room temperature. X-ray diffractometer with  $CuK\alpha$  radiation to identify the type of Fe species and also  $TiO_2$  phase present. Powder-XRD is conducted on the catalysts with  $CuK\alpha$  radiation of 40 kV, 40 mA;  $2\theta$  angles from  $10^\circ$  to  $80^\circ$  and scan speed of  $4^\circ$ /min. The XRD peaks are then compared with standards in order to determine the species present in the sample. XRD is also able to determine the Fe-phase present provided the crystallite size is in the detection limit.

## **CHAPTER 4**

## RESULT AND DISCUSION

#### 4.1 PHOTOCATALYTIC ACTIVITY

Photocatalytic activities of Fe/TiO<sub>2</sub> were investigated for different metal loading and calcinations temperature. Figure 4.1 showed the hydrogen evolved for each photocatalyst. Overall observation indicates that calcinations temperature at 300°C displayed higher hydrogen production compared to 400°C and 500°C. 0.5 wt% of Fe/TiO<sub>2</sub> calcined at 300°C evolved the highest hydrogen form water (5.75 mL). 0.5 wt% photocatalyst both calcined at 300°C and 400°C showed high H<sub>2</sub> production. All photocatalyst showed higher H<sub>2</sub> production compared to TiO<sub>2</sub> which only produced 2.50 mL H<sub>2</sub>.

Photocatalytic performance of the photocatalyst is influenced by the amount of metal loading and the calcinations temperature. The optimal value of Fe loading depend on a variety of parameters, such as the synthesis method and conditions, and also on the substrate itself (Ambrus *et al.*,2008). The increase in metal loading enhances the photocatalytic activity by inhibit the electron-hole recombination in TiO<sub>2</sub> (Yoong *et al.*, 2009). Fe<sup>3+</sup> ions can enhance the intensity of absorption in the UV-light region and make a red shift in the band gap transition of the Fe-doped TiO<sub>2</sub> samples (Zhou *et al.*, 2006). This can caused more photo-generated electrons and holes to participate in the photocatalytic activity (Zhou *et al.*, 2006). However, further increase in metal loading (1.0 wt%) reduced of H<sub>2</sub> produced. When the dopant concentration is too high, the recombination rate will increase because the distance between trapping sites of particles decreases (Zhu *et al.*, 2004). The result showed that the optimum Fe loading is 0.5 wt%.

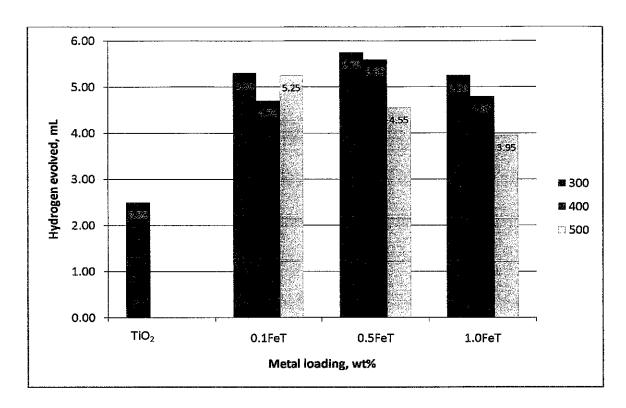


Figure 4.1: Hydrogen evolved with FeTiO<sub>2</sub> in distilled water

In terms of calcinations temperature, both photocatalytic activities for 0.5 wt% and 1.0 wt% samples decrease with the increase in calcination temperature from 300°C to 500°C. This may be due to the growth and agglomeration of the particles in the photocatalyst, thus reduce the contact area of the particles (Yoong *et al.*, 2009). A higher calcination temperature causes the formation of large particles and lesser contact area of Fe particles and TiO<sub>2</sub> (Yoong *et al.*, 2009). Before calcination, there is very low photocatalytic activity observed for pure TiO<sub>2</sub>. The enhancement of photocatalytic activity at elevated temperature caused obvious improvement in crystallization or relative anatase crystallinity (Zhou *et al.*, 2006).

## 4.2 CHARACTERIZATION OF Fe/TiO<sub>2</sub>

## 4.2.1 Thermo Gravimetric Analysis (TGA)

Thermal gravimetric analysis is performed to analyze the thermal behavior of the raw Fe-TiO<sub>2</sub> photocatalyst. The thermogram graph showed a relative weight percentage for each Fe-loading of photocatalyst prepared versus temperature. The temperature range is from 25°C to 800°C. For 0.1 wt% Fe/TiO<sub>2</sub> raw catalyst, the total weight loss was about 5.9% and for 0.5 wt% raw catalyst, the total weight loss is 6.1% and 7.9% for 1.0 wt% raw catalyst.

The larger weight losses occurred at temperature below 120°C is due to the evaporation of the physically retained or absorbed water (Zhou *et al.*, 2006). The second stage is from 120 to 820°C is due to thermal decomposition of the un-hydrolyzed ferric nitrate (Zhou *et al.*, 2006).

This thermogram curves are used to obtain information about the optimum calcinations temperature for the photocatalyst. Estimated minimum calcinations temperature of the photocatalyst is 300°C onwards since the weight loss is not too drastic after 300°C.

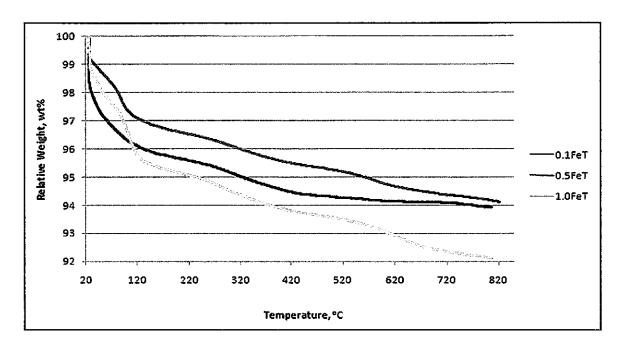


Figure 4.2: Thermal decomposition of Fe-TiO<sub>2</sub> raw catalyst for different Fe loading

## 4.2.2 Fourier Transform Infrared Spectroscopy (FTIR)

Figure 4.3 – 4.5 shows the FTIR transmission spectra of the Fe/TiO<sub>2</sub> photocatalyst calcined at 300°C, 400°C and 500°C. Based on observation, all the spectra have absorption peaks around 1600 cm<sup>-1</sup> and 3400 cm<sup>-1</sup>. Both peaks are attributed to O-H bending and stretching respectively (Yoong *et al.*, 2009). The band observed between 400 – 900 cm<sup>-1</sup> correspond to the Ti-O stretching vibrations (Yoong *et al.*, 2009).

Absorption peak at 1280 – 1520 cm<sup>-1</sup> represent the nitrate (NO<sub>3</sub>) group. All spectra have the NO<sub>3</sub><sup>-</sup> peak indicating that the calcination process was not able to completely remove the NO<sub>3</sub><sup>-</sup> group from raw catalyst. CO<sub>2</sub> peak around 2300 cm<sup>-1</sup> also been observed in some of the spectra. CO<sub>2</sub> that been detected was CO<sub>2</sub> that exist in atmosphere.

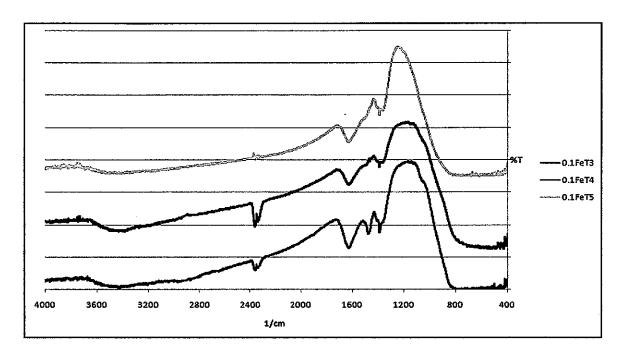


Figure 4.3: FTIR transmission spectra for 0.1 wt% loading Fe/TiO<sub>2</sub> photocatalyst

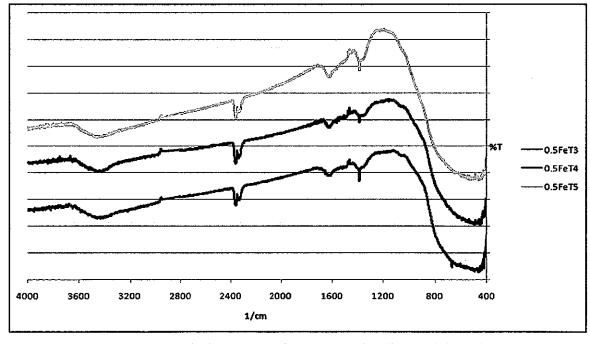


Figure 4.4: FTIR transmission spectra for 0.5 wt% loading Fe/TiO $_2$  photocatalyst

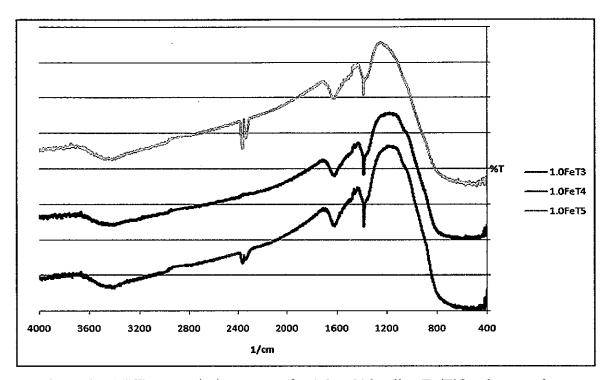


Figure 4.5: FTIR transmission spectra for 1.0 wt% loading Fe/TiO<sub>2</sub> photocatalyst

#### 4.2.3 Diffuse Reflectance UV-Vis (DR-UV-Vis)

The optical properties of the pure and iron-doped TiO<sub>2</sub> are studied by measuring the adsorption spectra ranging from 190 nm to 800 nm. The results are presented in Figure 4.3. The figures clearly show a shift in absorption band edge towards longer wavelength when increasing the metal concentration doped to TiO<sub>2</sub>. The absorption threshold for pure TiO<sub>2</sub> was 388 nm. The absorption threshold for Fe-doped TiO<sub>2</sub> has been shifted towards visible region (400 nm – 800 nm). This has proven that active region of TiO<sub>2</sub> has been extended into the visible region when doped with iron.

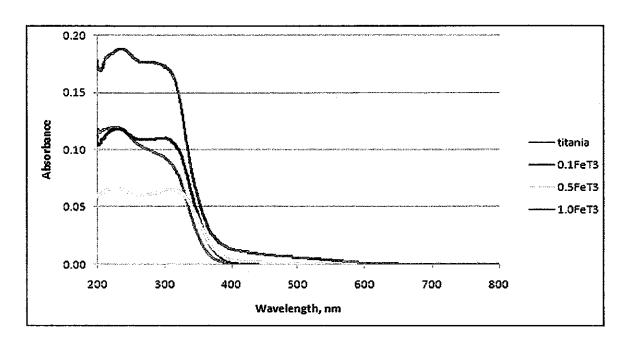


Figure 4.6: The DR-UV-Vis spectra of  $TiO_2$  and  $Fe-TiO_2$  calcined at  $300^{\circ}C$ 

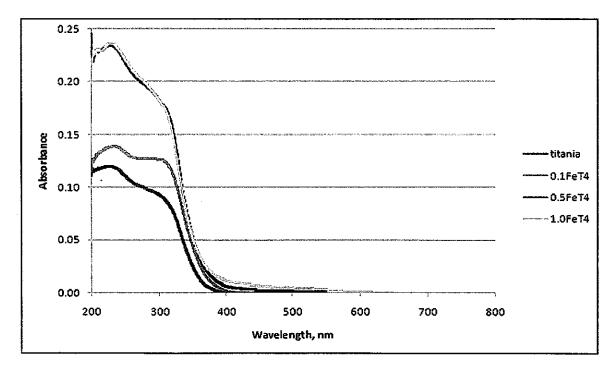


Figure 4.7: The DR-UV-Vis spectra of TiO2 and Fe-TiO2 calcined at 400°C

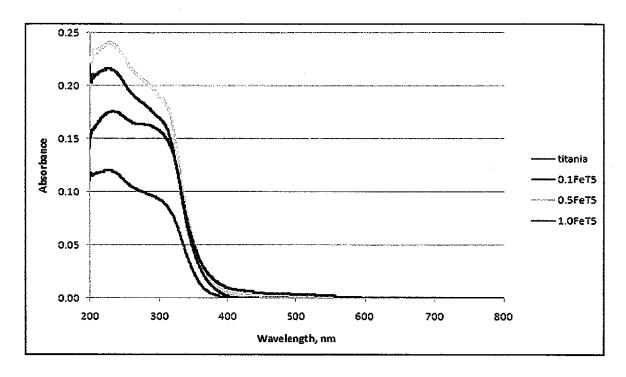


Figure 4.8: The DR-UV-Vis spectra of TiO<sub>2</sub> and Fe-TiO<sub>2</sub> calcined at 500°C

The diffuse reflectance spectra of all Fe-doped TiO<sub>2</sub> samples have extended a red shift and increased absorbance in the visible range with the increasing dopant content (Zhu et al., 2004). Increased light absorption in the visible region possibly leads to better photocatalytic efficiency under visible light irradiation (Zhou et al., 2006; Zhu et al., 2004).

The absorption edges shift toward longer wavelengths indicates a decreased in the band gap energy for  $TiO_2$  (Zhou *et al.*, 2006). The UV-Vis absorption edge and band gap energy of the samples have been determined by plotting the transformed Kubelka-Munk function  $[F(R).hv]^{1/2}$  versus hv. The plot has shown a linear region just above the optical absorption edge. The relationship can be described as

$$[F(R).hv]^{1/2} = K (hv - E_g)$$
 (Eq. 7)

where hv = proton energy,  $E_g = \text{the band gap energy}$ , and K = a constant characteristic of the semiconductor material.

The extrapolation lines have been used to determine the band gaps for different loading of catalyst samples tested. The plot shown in the Figure 4.9 below is for the samples that are calcined at 300°C. Sample of calculation for band gap estimation from DR-UV-Vis spectra results is provided in Appendix C. From the extrapolation of the plot, the calculated band gap energy for pure TiO<sub>2</sub> is found to be 3.2 eV. The calculated values of the band gap energy are given in Table 4.1.

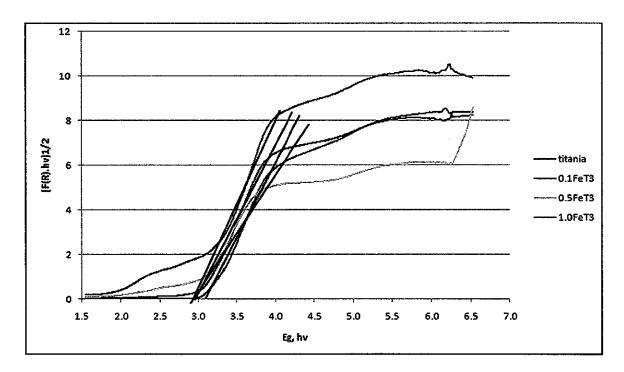


Figure 4.9 : Plot of transformed Kubelka-Munk functions  $[F(R).hv]^{1/2}$  versus  $E_g$  for Fe-TiO<sub>2</sub> calcined at 300°C and pure TiO<sub>2</sub> to estimate band gap energy.

Table 4.1: Band gap energy for each catalyst prepared

| Photocatalyst         | Band gap energy (hv) |  |
|-----------------------|----------------------|--|
| Titania (Degussa P25) | 3.20                 |  |
| 0.1FeT3               | 3.08                 |  |
| 0.5FeT3               | 2.98                 |  |
| 1.0FeT3               | 3.11                 |  |
| 0.1FeT4               | 3.10                 |  |
| 0.5FeT4               | 3.08                 |  |
| 1.0FeT4               | 3.16                 |  |
| 0.1FeT5               | 3.13                 |  |
| 0.5FeT5               | 3.09                 |  |
| 1.0FeT5               | 3.11                 |  |

Based on the table, it clearly showed that all photocatalyst displayed reduction in their band gaps compare to pure TiO<sub>2</sub>. The largest reduction is observed for 0.5FeT3 (2.98 eV). The photocatalyst also produced higher hydrogen generation compare to other photocatalyst prepared. Based on the table, it was clear that all 0.5 wt% photocatalyst have lower band gap compared to 0.1 wt% and 1.0 wt%.

### 4.2.4 Field Emission Scanning Electron Microscopy (FESEM)

Figure 4.2 (a)-(d) showed micrographs of photocatalyst 0.1 wt% and 0.5 wt% calcined at different temperature. The particle structures were found to be spherical, smooth and uniform. From the result, it is believed that the Fe clusters were evenly dispersed onto the support, TiO<sub>2</sub>. The addition of glycerol during the preparation contributed to the high dispersion of Fe (Li et al., 2006). Glycerol prohibits the aggregation of the Fe particle and favors the formation of highly dispersed metal oxide onto the support (Li et al., 2006).

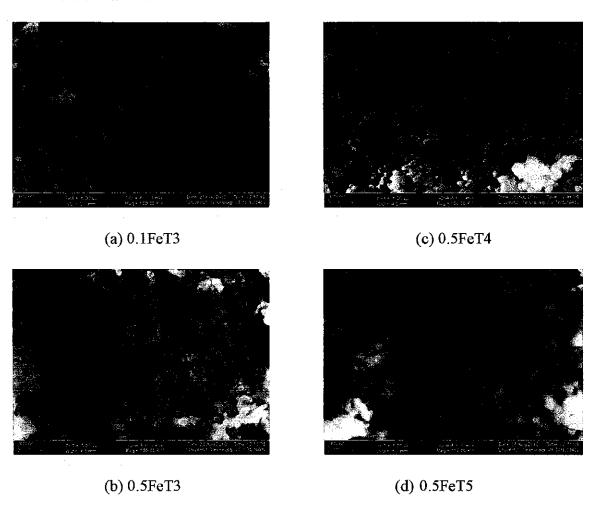


Figure 4.10: The FESEM micrographs of the Fe/TiO<sub>2</sub>

# 4.2.5 X-ray Diffractometer (XRD)

Figure 4.11 showed the XRD patterns for Fe/TiO<sub>2</sub> photocatalyst. Two main peaks were observed in all samples at  $2\theta = 25.4^{\circ}$  and  $27.5^{\circ}$ . The peaks respectively correspond to the main peak of anatase and rutile. Another crystal structure of TiO<sub>2</sub>, brookite was not observed in the patterns. Pure TiO<sub>2</sub> Degussa P25 consisting of a mixture of anatase and

rutile in proportion of 70%/30% (Kirchernova *et al.*, 2005). It can be seen that with Fedoping concentration increasing, the peak intensity of anatase slightly decreased.

Based on the peaks, we can see that Fe peak is not observed in all samples. One possible reason is that the concentration of Fe-doping is so low that it cannot be detected by XRD (Zhou et al., 2006). However, since for 1.0 wt% Fe-loading, Fe peak is also not observed. The reason responsible to this is all the iron ions maybe insert into the structure of titanium, allowing uniform distribution of the Fe to form an iron-titanium oxide solid solution (Zhou et al., 2006; Zhu et al., 2004). This shows that Fe is well-dispersed on the photocatalyst.

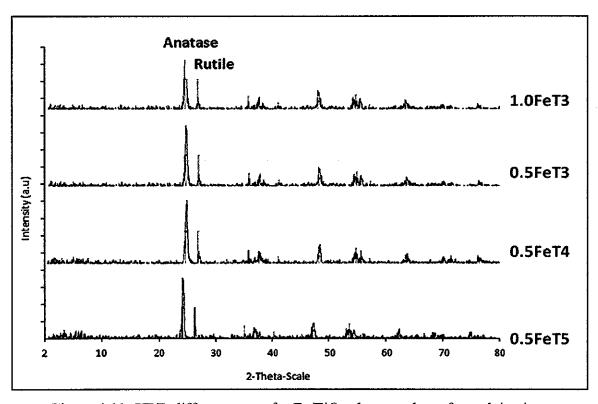


Figure 4.11: XRD diffractograms for Fe/TiO<sub>2</sub> photocatalyst after calcination

### **CHAPTER 5**

### CONCLUSION AND RECOMMENDATIONS

#### 5.1 CONCLUSION

Fe/TiO<sub>2</sub> can absorb longer wavelength making it active under visible light compared to TiO<sub>2</sub>. Doping with iron has shifted the absorption edge of TiO<sub>2</sub> towards the visible region (400 nm – 800 nm). Fe/TiO<sub>2</sub> displayed lower the band gap, resulting in increased of hydrogen production from water. 0.5 wt% of Fe/TiO<sub>2</sub> photocatalyst calcined at 300°C showed the highest H<sub>2</sub> production which is 5.75 mL in 2 hours compared to 2.5 mL using TiO<sub>2</sub>. It also has the lowest band gap energy (2.98 eV) compared to the other photocatalyst prepared.

#### 5.2 RECOMMENDATIONS

For further study, recommendations are based on three main things which are:

#### 1) Preparation method

- aging time to precipitate the raw catalyst
   For this project, aging time is 30 minutes. For future study, aging time should
   be longer to give time for raw catalyst to precipitate more.
- different precipitating agent
   Sodium hydroxide has been using as precipitating agent in this project.
   Different precipitating agent such as sodium carbonate and ammonium hydroxide can be used to study the effect of different precipitating agent.

# 2) Type of metal ion doping

- Different type of metal ion loading can be used to study the effect of metal doping to photocatalytic activity of photocatalyst.

### 3) Calcination time

- For this project, calcination time used is one hour. To study the effect of calcination time to the photocatalyst, calcination time should be manipulated to obtain the optimum calcination time.

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# APPENDIX A

# **Catalyst Preparation**

Table 3.2: Molecular Weight for chemicals involves in catalyst preparation

| Chemicals          | Molecular Formula                                    | Molecular Weight |  |
|--------------------|--|------------------|--|
|                    |  | (g/mol)          |  |
| Iron (III) Nitrate | Fe(NO <sub>3</sub> ) <sub>3</sub> .9H <sub>2</sub> O | 404.00           |  |
| Iron Metal         | Fe   | 55.85            |  |
| Titanium Dioxide   | TiO <sub>2</sub>                                     | 79.87            |  |
| Glycerol           | C <sub>3</sub> H <sub>5</sub> (OH) <sub>3</sub>      | 92.094           |  |

Table 3.3: Summary of mass for respective loading

| Content  | Fe (III) loading (wt%) |        |        |
|--|------------------------|--------|--------|
|  | 0.1                    | 0.5    | 1.0    |
| Amount of catalyst (g)   | 20                     | 20     | 20     |
| Mass of Fe (g)   | 0.02                   | 0.1    | 0.2    |
| Mass of TiO <sub>2</sub> (g)                                     | 19.98                  | 19.9   | 19.8   |
| Mass of Fe(NO <sub>3</sub> ) <sub>3</sub> .9H <sub>2</sub> O (g) | 0.1447                 | 0.7234 | 1.4467 |
| Volume of glycerol (ml)  | 0.0523                 | 0.2617 | 0.5235 |

# Sample of calculation for 0.1wt% Fe-TiO<sub>2</sub>

Basis: 20g of catalyst

For 100g catalyst  $\rightarrow 0.1g$  of Fe metal 20g of catalyst  $\rightarrow x$ 

So,

$$x = \frac{20g \text{ of catalyst}}{100g \text{ of catalyst}} \times 0.1g \text{ of Fe metal}$$
$$= 0.02 \text{ g of Fe metal}$$

Hence, 1 mol of Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O  $\rightarrow$  55.85g of Fe Y mol of Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O  $\rightarrow$  0.02g of Fe

$$Y = \frac{0.02g \text{ of Fe}}{55.85g \text{ of Fe}} \times 1 \text{ mol of Fe(NO}_3)_3.9\text{H2O}$$
$$= 0.000358102 \text{ mol of Fe(NO}_3)_3.9\text{H}_2\text{O}$$

The amount of  $Fe(NO_3)_3.9H_2O$  is:

1 mol of Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O 
$$\rightarrow$$
 404g/mol 0.000358102 mol of Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O  $\rightarrow$  Z

$$Z = \frac{0.000358102 \text{ mol of Fe(NO}_3)_3.9H2O}{1 \text{ mol of Fe(NO}_3)_3.9H2O} \times 404\text{g/mol}$$

$$= 0.1447\text{g of Fe(NO}_3)_3.9H_2O$$

# Sample calculation of glycerol (0.1wt% Fe-TiO<sub>2</sub>)

Note that;

Glycerol:  $Fe(NO_3)_3.9H_2O = 2:1$ 

2 mol of glycerol = 1 mol of  $Fe(NO_3)_3.9H_2O$ 

A mol of glycerol = 0.000358102 mol of Fe(NO<sub>3</sub>)<sub>3</sub>.9H<sub>2</sub>O

$$A = \frac{0.000358102 \text{ mol of Fe(NO}_3)_3.9H2O}{1 \text{ mol of Fe(NO}_3)_3.9H2O} \times 2 \text{ mol of glycerol}$$

= 0.000716204 mol of glycerol

The amount of glycerol is:

1 mol of glycerol  $\rightarrow$  92.094g of glycerol

 $0.000716204 \text{ mol of glycerol} \rightarrow B$ 

$$B = \frac{0.000716204 \text{ mol of glycerol}}{1 \text{ mol of glycerol}} \times 92.094\text{g of glycerol}$$

= 0.0660g of glycerol

Convert to ml

Density of glycerol = 1.26 g/ml

Volume of glycerol (ml) = 
$$\frac{\text{Mass of glycerol (g)}}{\text{Density of glycerol (}\frac{g}{\text{ml}}\text{)}}$$
  
=  $\frac{1g}{1.26g/ml}$   
= 0.79365 ml

So,

1 g of glycerol 
$$\rightarrow$$
 0.79365 ml of glycerol 0.0660g of glycerol  $\rightarrow$  C ml of glycerol

$$C = \frac{0.0660g \text{ of glycerol}}{1 \text{ g of glycerol}} \times 0.79365 \text{ ml of glycerol}$$
$$= 0.0523 \text{ ml of glycerol}$$

### APPENDIX B

### Calculation and Preparation of 0.25M NaOH

a) NaOH Mass Calculation

$$M.W$$
 for  $NaOH = 40$  g/mol

Numbers of mol (mol) = 
$$\frac{\text{mass (g)}}{\text{M.W (}\frac{\text{g}}{\text{mol}}\text{)}}$$

$$Molarity = \frac{Numbers of mol (mol)}{Volume (L)}$$

Substitute first equation into second equation:

Molarity = 
$$\frac{\text{Mass (g)} \times \text{M.W (}\frac{\text{g}}{\text{mol}}\text{)}}{\text{Volume (L)}}$$

So, Mass (g) = Molarity (M) 
$$\times \frac{M.W(\frac{g}{mol})}{Volume (L)}$$

Mass (g) = 0.25 M 
$$\times \frac{40 \frac{g}{\text{mol}}}{1 \text{ L}}$$

$$=10~{
m g}$$
 of NaOH

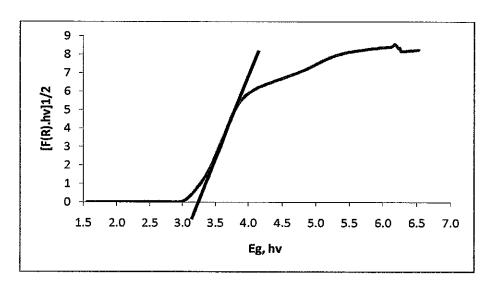
# b) Preparation of 1L NaOH Stock Solution

- 1) 10 g of NaOH palettes were measured using the electronic weighing scale.
- 2) Then, the palettes were transferred into 500 ml beaker and diluted with distilled water.
- 3) The diluted solution was poured into 1000 ml volumetric flask, and distilled water was added slowly until the solution reaches the marker.

#### APPENDIX C

Band Gap Estimation from DR-UV-Vis Spectra Results

### a) DR-UV-Vis spectra for TiO<sub>2</sub>



The band gap for  $TiO_2$  is determined using the extrapolation of the absorption edge onto the energy axis  $(E_g)$  using the linear equation, y = mx + c.

From the extrapolation linear curve, two plots were obtained which were (3.50733, 2.60821) and (3.67361, 4.02122).

$$m = \frac{4.02122 - 2.60821}{3.67361 - 3.50733} = 8.49777$$

Insert (3.50733, 2.60821) into y = mx + c

$$2.60821 = 8.49777 (3.50733) + c$$

$$c = -27.19629$$

So, 
$$y = 8.49777x - 27.19629$$

When 
$$y = 0$$
,  $x = 3.20$ 

Therefore, the estimated band gap for TiO<sub>2</sub> is 3.20 eV.