

CERTIFICATION OF APPROVAL

**Development of Spreadsheet MRP model for Panel Front Door Left
Hand Side Assembly**

by

Nazri Talib

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Approved by,

(Ir. A.P. Dr. Mohd Amin Bin Abd Majid)

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TRONOH, PERAK

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CERTIFICATION OF ORIGINALITY

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

NAZRI BIN TALIB

ABSTRACT

The project focus on the development spreadsheet model of material requirement planning (MRP) for panel front door left hand side assembly for an automotive part. The objective of the study was to identify the elements of MRP implementation and develop the model. Three major inputs required to develop MRP model were identified. There were production schedule for the panel front door left hand side assembly, inventory status records, and bill of material of the components. Using the inputs, mathematical modelling of products was developed and integrated using a spreadsheet, the model was expanded to MRP model. The developed MRP was used to prepare MRP for 12 components of the panel. Simulation results indicate the MRP was able to estimate the net requirements for all components for each period based on lot-for-lot.

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LIST OF ABBREVIATIONS

MRP	Material Requirement Planning
MPS	Master Production Schedule
BOM	Bill of Material