

# FINAL EXAMINATION JANUARY 2025 SEMESTER

COURSE: EEB2053/EFB2063 - INSTRUMENTATION AND

**MEASUREMENT** 

DATE: 14 APRIL 2025 (MONDAY)

TIME : 2.30 PM - 5.30 PM (3 HOURS)

# **INSTRUCTIONS TO CANDIDATES**

- Answer ALL questions in the Answer Booklet.
- 2. Begin **EACH** answer on a new page in the Answer Booklet.
- 3. Indicate clearly answers that are cancelled, if any.
- 4. Where applicable, show clearly steps taken in arriving at the solutions and indicate **ALL** assumptions, if any.
- 5. **DO NOT** open this Question Booklet until instructed.

# Note

- i. There are **TEN** (10) pages in this Question Booklet including the cover page and appendices.
- ii. DOUBLE-SIDED Question Booklet.
- iii. Graph paper will be provided.

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1. Prior to installation, a resistive pressure sensor is calibrated under room temperature at 20 °C. The pressure sensor is then installed in a chemical reactor for 12 months and the average ambient temperature in that period is recorded at 30 °C. The sensor is again tested in the chemical reactor installation. Both calibration and test results are shown in **TABLE Q1**.

**TABLE Q1** 

| Gauge Pressure, | Calibration Results (20 °C) | Test Results (30 °C) Resistance, R (Ω) |  |
|-----------------|-----------------------------|--|--|
| P (bar)         | Resistance, $R(\Omega)$     |  |  |
| 100             | 600.0                       | 595.0                                  |  |
| 125             | 609.2                       | 603.2                                  |  |
| 150             | 618.4                       | 615.0                                  |  |
| 175             | 627.6                       | 626.6                                  |  |
| 200             | 636.8                       | 630.0                                  |  |
| 225             | 646.0                       | 635.2                                  |  |
| 250             | 655.2                       | 643.5                                  |  |
| 275             | 664.4                       | 650.8                                  |  |

a. Plot the calibration results at 20 °C on the graph paper and obtain the linear relationship between pressure and resistance for the pressure gauge.

[4 marks]

b. On the same graph in part (a), plot and clearly label the test results. Determine the best fit line for the test results using least-squares regression method provided in APPENDIX A.

[8 marks]

- c. Evaluate the results for significant drifts and coefficients in the sensor:
  - i. zero reading, and
  - ii. sensitivity

after being installed at the chemical reactor unit for 12 months.

[8 marks]

2. **FIGURE Q2** shows a Schering bridge used in an experiment to measure the changing permittivity of a multiphase flow in a pipeline placed between the plates of  $C_3$ . A multiphase flow is when vapor, liquid and solid forms are present at any given time. In two different operating modes, the bridge component values at balanced condition are:

Initial flow: 
$$R_1 = R_4 = 2 \text{ k}\Omega, C_1 = 120 \text{ pF} \text{ and } C_2 = 200 \text{ pF}$$

Medium flow: 
$$R_1=$$
 3.6 k $\Omega$ ,  $R_4=$  5 k $\Omega$ ,  $C_1=$  200 pF and  $C_2=$  1 nF

The voltage supply frequency, f in both conditions is set at 10 kHz.

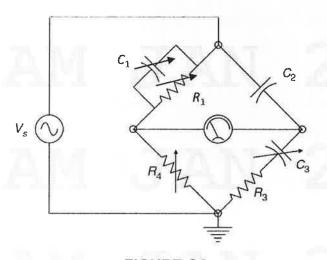


FIGURE Q2

a. Describe TWO (2) conditions for a balanced AC bridge.

[4 marks]

- b. Derive the equations for measured impedance components,  $R_3$  and  $C_3$ , in **FIGURE Q2** when the bridge is balanced. Show the steps clearly. [8 marks]
- c. Calculate capacitance  $C_3$  at each initial flow and medium flow. Then determine the relative permittivity,  $\epsilon_r$  of the medium flow given that

$$\varepsilon_r = \frac{C_{3 \text{ at medium flow}}}{C_{3 \text{ at initial flow}}}$$

[8 marks]

- 3. An instrumentation solutions provider, SD Electronics is developing and testing digital voltmeters (DVMs) with reference voltage set at 5.00 V. The technical specifications require the DVM resolution to be below 20.0 mV and maximum conversion time of 0.50 ms when measuring 5.00 V. The relative error in voltage reading must not exceed ± 0.2%.
  - a. The DVM uses a successive approximation A/D converter. Sketch the proposed DVM circuit and choose suitable specifications of A/D converter bit level and clock frequency. Prove that these specifications allow the DVM to achieve desired performance when measuring maximum voltage of 5.00 V.

[6 marks]

b. Using the specifications proposed in part (a), sketch the search output diagram of the voltmeter when measuring a DC sample voltage of 3.45 V. Clearly indicate how the binary output is achieved during the search.

[6 marks]

c. SD Electronics is aiming to reduce random errors to within 95% of the expected voltage. The DVM is tested to measure voltage from a precision power supply set at 2.500 V. The test is monitored repeatedly within 5 minutes, which produces the set of data shown in TABLE Q3c (next page). Evaluate whether the random error target is achieved. If any error is not random, propose the next action to be taken. Standard normal random values, z for common confidence intervals is given in APPENDIX C.

[8 marks]

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|          | TA              | BLE Q3c     |       |
|----------|-----------------|-------------|-------|
|          | Reading         | Voltage (V) |       |
|          | V <sub>1</sub>  | 2.501       |       |
|          | $V_2$           | 2.499       |       |
|          | V <sub>3</sub>  | 2.498       |       |
|          | V <sub>4</sub>  | 2.503       |       |
|          | V <sub>5</sub>  | 2.502       | リムンし  |
|          | V <sub>6</sub>  | 2.497       | - X   |
|          | V <sub>7</sub>  | 2.502       | noer  |
| T. L. D. | V <sub>8</sub>  | 2.503       | VADL  |
|          | V <sub>9</sub>  | 2.498       |       |
|          | V <sub>10</sub> | 2.495       | hogir |

- 4. A platinum resistance temperature detector (RTD) is used to monitor the stator winding temperature of an induction motor. The maximum expected temperature during the monitoring period is 120 °C and the datasheet for HEL-700 series platinum RTD is provided in APPENDIX D.
  - a. Discuss TWO (2) requirements or precautions when installing an RTD around the stator winding of the induction motor. Provide a reason for each requirement.

[4 marks]

 Select a suitable RTD model from the HEL-700 series to monitor the temperature around the bearings of the induction motor. Justify your selection.

[4 marks]

c. The selected RTD in part (b) becomes the active element in a DC Wheatstone bridge. The other resistor arms are set at base resistance at 0 °C. Determine the maximum allowable supply voltage for the bridge to avoid self-heating effects and calculate the bridge output voltage when the temperature around the bearings of the induction motor reaches 97.5 °C.

[12 marks]

- 5. The active element,  $R_u$  in a Wheatstone bridge is a wire strain gauge installed at the bottom of an automatic weighing scale. The system is used to measure the weight of rice packages transported over a conveyor belt. The strain gauge has a nominal resistance of 500  $\Omega$  and a gauge factor of 12. The other resistor arms are fixed at the gauge nominal resistance and the bridge excitation voltage is set at 10 V DC. For a 10 kg package of rice, the applied strain on the weighing scale is found to be 150  $\mu$ .
  - a. Describe gauge factor for a strain gauge.

[3 marks]

b. Design and sketch the Wheatstone bridge required for the system,
clearly labelling the active element and other component values.

[4 marks]

Determine the change in gauge resistance and bridge output voltage when FIVE (5) packages of rice are loaded onto the weighing scale. Assume that the load is uniformly distributed across the strain gauge and the voltmeter used to measure the bridge output is ideal.

[7 marks]

d. A digital voltmeter is used to measure the bridge output voltage. Decide the minimum internal impedance of the digital voltmeter so that the bridge output voltage produced in part (c) is measured above 95% accuracy.

[6 marks]

- END OF PAPER -

# APPENDIX A

Least-Squares Regression Method for 2 Variables

$$y = mx + c$$

where 
$$m=rac{S_{xy}}{S_{xx}}=rac{\sum (x_i-ar{x})(y_i-ar{y})}{\sum (x_i-ar{x})^2}$$
 and  $c=ar{y}-mar{x}$  
$$=rac{\sum (xy)-rac{\sum x\sum y}{n}}{\sum x^2-rac{(\sum x)^2}{n}}$$

# APPENDIX B

Capacitance and Phasor Equations for RLC Impedance / Admittance

$$C = \varepsilon_0 \varepsilon_r \frac{A}{d}$$

where permittivity of air,  $\varepsilon_0 = \frac{1}{36\pi \times 10^9} = 8.842 \ pF/m$ 

# Phasor Equations for RLC Impedance / Admittance

| Combination | In Series                    | In Parallel                            |  |
|-------------|------------------------------|--|--|
| R-L         | $Z = R + j\omega L$          | $Y = \frac{1}{R} - \frac{j}{\omega L}$ |  |
| R-C         | $Z = R - \frac{j}{\omega C}$ | $Y = \frac{1}{R} + j\omega C$          |  |

# APPENDIX C Standard Normal Values, z for Common Confidence Intervals

| Standard Normal<br>Value, z | Confidence<br>Interval (%) |  |
|-----------------------------|----------------------------|--|
| 0.6745                      | 50.0                       |  |
| 1.0                         | 68.3                       |  |
| 1.645                       | 90.0                       |  |

| Standard Normal<br>Value, z | Confidence<br>Interval (%) |  |
|-----------------------------|----------------------------|--|
| 1.96                        | 95.0                       |  |
| 2.0                         | 95.4                       |  |
| 3.0                         | 99.7                       |  |

# EEB2053/EFB2063 HEL-700 Series

HEL-700 Series elements are fully assembled, ready to use directly or in probe assemblies without the need for fragile splices to extension leads.

The  $1000\Omega$ , 375 alpha version, provides 10X greater sensitivity and signal-tonoise. Optional NIST calibrations improve accuracy to  $\pm 0.03^{\circ}\text{C}$  at  $0^{\circ}\text{C}$ .



#### **FEATURES**

- Linear resistance vs temperature
- Accurate and Interchangeable
- Excellent stability
- Teflon or fiberglass lead wires
- Wide temperature range
- Ceramic case material

### **TYPICAL APPLICATIONS**

- HVAC room, duct and refrigerant equipment
- Instrument and probe assemblies temperature compensation
- Process control temperature regulation

# **ORDER GUIDE**

| HEL-705 | 28 ga. TFE Teflon, 2-wire only |   |                       |          |                          |
|---------|--------------------------------|---|-----------------------|----------|--------------------------|
| HEL-707 | 28 ga. Fiberglass, 2-wire only |   |                       |          |                          |
| HEL-711 | 28 g                           | a. TFE  | Teflor                | ı (2-wir | re 1000Ω, 3-wire 100Ω)   |
| HEL-712 | 28 g                           | a. Fibe   | erglass               | (2-wir   | e 1000Ω, 3-wire 100Ω)    |
| HEL-716 | 24 g                           | 24 ga. TFE Teflon (2-wire 1000 $\Omega$ , 3-wire 100 $\Omega$ ) |                       |          |                          |
| HEL-717 | 24 g                           | 24 ga. Fiberglass (2-wire 1000Ω, 3-wire 100Ω)                   |                       |          |                          |
|         | -U                             | 1000  | 1000Ω, 0.00375 Ω/Ω/°C |          |                          |
|         | -T                             | 100Ω, 0.00385 Ω/Ω/°C DIN Standard                               |                       |          | /Ω/°C DIN Standard       |
|         |                                | -0  | ±0.2                  | 2% Res   | sistance Trim (Standard) |
|         |                                | -1  | ±0.1                  | % Res    | sistance Trim (Optional) |
|         |                                |   | -12                   | Leac     | I wire length, 12 inches |
|         |                                |   | 0                     | -00      | No NIST calibration      |
|         |                                |   |                       | -C1      | NIST@0°C                 |
|         |                                |   |                       | -C2      | NIST @ 0 & 100°C         |
|         |                                |   |                       | -C3      | NIST @ 0, 100 & 260°C    |

# MOUNTING DIMENSIONS (for reference only)

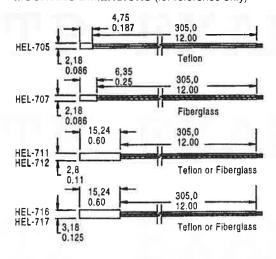


Fig. 1: Wheatstone Bridge 2-Wire Interface

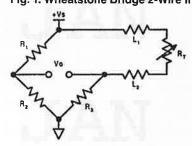


Fig. 2: Linear Output Voltage

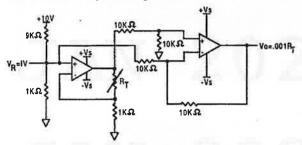
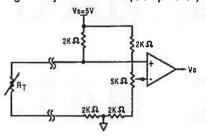


Fig. 3: Adjustable Point (Comparator) Interface



# CAUTION

#### PRODUCT DAMAGE

The inherent design of this component causes it to be sensitive to electrostatic discharge (ESD). To prevent ESD-induced damage and/or degradation, take normal ESD precautions when handling this product.

# **Temperature Sensors**

# Platinum RTDs

### **FUNCTIONAL BEHAVIOR**

 $R_T = R_0(1 + AT + BT^2 - 100CT^3 + CT^4)$ 

 $RT = Resistance (\Omega)$  at temperature T (°C)  $R_0 = \text{Resistance } (\Omega)$  at  $0^{\circ}\text{C}$ 

T = Temperature in °C

 $A = \alpha + \alpha \delta$ 

 $B = -\alpha \delta$   $100^2$ 100

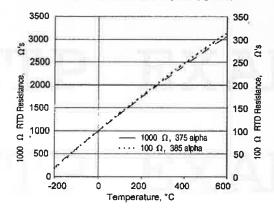
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### **CONSTANTS**

| Alpha, α (°C-1)             | 0.00375<br>±0.000029   | 0.003850<br>±0.000010    |
|-----------------------------|------------------------|--------------------------|
| Delta, δ (°C)               | 1.605 ± 0.009          | 1.4999 ± 0.007           |
| Beta, β (°C)                | 0.16                   | 0.10863                  |
| A (°C-1)                    | 3.81×10°               | 3.908×10 <sup>-3</sup>   |
| B (°C-2)                    | -6.02×10 <sup>-7</sup> | -5.775×10 <sup>-7</sup>  |
| <b>C</b> (°C <sup>-</sup> ) | -6.0×10 <sup>-12</sup> | -4.183×10 <sup>-12</sup> |

Both  $\beta = 0$  and C = 0 for T>0°C

### **RESISTANCE VS TEMPERATURE CURVE**



# HEL-700 Series

# EEB2053/EFB2063

# **ACCURACY VS TEMPERATURE**

| Tolerance           | Standard    | ±0.2%       | Optiona     | l ±0.1%     |
|---------------------|-------------|-------------|-------------|-------------|
| Temperature<br>(°C) | ±ΔR*<br>(Ω) | ±ΔT<br>(°C) | ±ΔR*<br>(Ω) | ±ΔΤ<br>(°C) |
| -200                | 6.8         | 1.6         | 5.1         | 1.2         |
| -100                | 2:9         | 8.0         | 2.4         | 0:6         |
| 0                   | 2.0         | 0.5         | 1.0         | 0.3         |
| 100                 | 2.9         | 8.0         | 2.2         | 0.6         |
| 200                 | 5.6         | 1.6         | 4.3         | 1.2         |
| 300                 | 8.2         | 2.4         | 6.2         | 1.8         |
| 400                 | 11.0        | 3.2         | 8.3         | 2.5         |
| 500                 | 12.5        | 4.0         | 9.6         | 3.0         |
| 600                 | 15.1        | 4.8         | 10.4        | 3.3         |

\*1000 $\Omega$  RTD. Divide  $\Delta$  by 10 for 100 $\Omega$  RTD.

# **NIST CALIBRATION**

NIST traceable calibration provides resistance readings at 1, 2 or 3 standard temperature points to yield a resistance versus temperature curve with 10x better accuracy.

| Calibration | 1 Point  | 2 Point  | 3 Point  |
|-------------|----------|----------|----------|
| T (°C)      | ±ΔT (°C) | ±ΔT (°C) | ±ΔT (°C) |
| -200        | 0.9      | -        | -        |
| -100        | 0.5      | 0.27     | 0.15     |
| 0           | 0.03     | 0.03     | 0.03     |
| 100         | 0.4      | 0.11     | 0.07     |
| 200         | 0.8      | 0.2      | 80.0     |
| 300         | 1.2      | 0.33     | 6.2      |
| 400         | 1.6      | 0.5      | 8.3      |
| 500         | 2.0      | 8.0      | 9.6      |
| 600         | 2.6      | 1.2      | 10.4     |

#### **SPECIFICATIONS**

| Sensor Type  | Thin film platinum RTD; $R_0 = 1000 \ \Omega \ @ \ 0^{\circ}\text{C}$ ; alpha = $0.00375 \ \Omega/\Omega/^{\circ}\text{C}$ $R_0 = 100 \ \Omega \ @ \ 0^{\circ}\text{C}$ ; alpha = $0.00385 \ \Omega/\Omega/^{\circ}\text{C}$ |  |
|--|--|--|
| Temperature Range  | TFE Teflon: -200° to +260°C (-320° to +500°F) Fiberglass: -75° to +540°C (-100° to +1000°F)  |  |
| Temperature Accuracy   | $\pm 0.5^{\circ}$ C or 0.8% of temperature, °C (R <sub>o</sub> $\pm 0.2\%$ trim), whichever is greater $\pm 0.3^{\circ}$ C or 0.6% of temperature, °C (R <sub>o</sub> $\pm 0.1\%$ trim), whichever is greater (optional)     |  |
| Base Resistance and Interchangeability, $R_o \pm \Delta R_o$ | 1000 ± 2 $\Omega$ (±0.2%) @ 0°C 1000 ± 1 $\Omega$ (±0.1%) @ 0°C (optional)   |  |
| Linearity  | $\pm 0.1\%$ of full scale for temperatures spanning $-40^{\circ}$ to $+125^{\circ}$ C $\pm 2.0\%$ of full scale for temperatures spanning $-75^{\circ}$ to $+540^{\circ}$ C  |  |
| Time Constant  | <0.5 sec. 0.85 inch O.D. in water at 3 ft/sec; <1.0 sec, 0.85 inch O.D. in still water   |  |
| Operating Current  | 2 mA maximum for self heating errors of <1°C; 1 mA recommended   |  |
| Stability  | <0.25°C/year; 0.05°C per 5 years in occupied environments  |  |
| Self Heating   | <15 mW/°C for 0.85 O.D. typical  |  |
| Insulation Resistance  | >50 M $\Omega$ at 50 VDC at 25°C   |  |
| Construction   | Alumina case; Epoxy potting (Teflon leads); Ceramic potting (fiberglass leads)   |  |
| Lead Material  | Nickel coated stranded copper, Teflon or Fiberglass insulated  |  |