GAS LEAKAGE DETECTION SYSTEM USING INFRARED RADIATION

By

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FINAL PROJECT REPORT

Submitted to the Electrical & Electronic Engineering Programme in Partial Fulfillment of the Requirements for the Degree Bachelor of Engineering (Hons) (Electrical & Electronics Engineering)

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CERTIFICATION OF APPROVAL

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A project dissertation submitted to the Electrical & Electronics Engineering Programme Universiti Teknologi PETRONAS in partial fulfilment of the requirement for the Bachelor of Engineering (Hons) (Electrical & Electronics Engineering)

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> > June 2007

CERTIFICATION OF ORIGINALITY

This is to certify that I am responsible for the work submitted in this project, that the original work is my own except as specified in the references and acknowledgements, and that the original work contained herein have not been undertaken or done by unspecified sources or persons.

Fitriah Binti Shafe'i

ABSTRACT

The main objective of this project is to build a model for detecting gas using Infrared radiation (IR), applicable for detecting gas leakage for home and industry usage. It is always essential to have a reliable and practical gas leakage detection system for safety purpose especially at home and industry. This project will focus on Liquefied Petroleum Gas (LPG) detection. The method used to detect gas is by measuring IR intensity at the source as well as the detector. The IR intensity at detector is less than at the source since the gas absorbs IR radiation. Student tries to use two IR radiation sources for this project, which are the transmitter circuit and incandescent lamp. However, transmitter circuit is not functioned as expected and incandescent lamp is used to transmit IR radiation. Researches done for this project are understand about IR and LPG characteristics, search, construct and test the circuits used and understand how it works, construct a chamber for project model as well as doing experiment for proving the theory. As a conclusion, this project has exposed to new knowledge of LPG and IR applications besides introducing a cheap and simple concept of gas leakage detection, making it a reliable and practical system to be implemented.

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CHAPTER 1 INTRODUCTION

1.1 Background of Study

Due to the fact that most gases such as CO₂, CO, NO and all carbon hydrogen (HC) are able to absorb infrared (IR) light at certain wavelength, this gas leakage detection system uses IR radiation to detect presence of certain gaseous [1]. This theory can be manipulated to solve gas leakage problem at home. This project, however, is an initial state in introducing gas leakage detection using IR radiation. The main objective of this project is to build a model for detecting gas using Infrared radiation (IR), applicable for detecting gas leakage for home and industry usage. The method used is by measuring and comparing IR intensity at both source and detector. This project will focus on Liquefied Petroleum Gas (LPG) leakage at home as well as in industry. LPG is an energy source primarily composed of propane and butane [2]. For future improvement, a circuit consist of an alarm is recommended to be attached to the model which is activated in the presence of LPG. It is use to warn the user about gas leakage either in home or in industry.

1.2 Problem Statement

1.2.1 Problem Identification

Nowadays, gas leakage incidents happen almost every day and there is a need to have practical and reliable gas leakage detection system especially at home. As LPG is hardly detectable due to its properties which are colourless and odourless, this project will implement a gas detector which shall detect LPG [2].

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1.2.2 Significance of Project

Since LPG is odourless and colourless, it cannot be seen by our naked eye and detected by smell. LPG leakage can be very dangerous because it increases the risk of fire and explosion. There will be difference in IR intensity at the source and detector in the presence of LPG in which IR intensity at detector is less than at the source. Expose to low levels of LPG is not harmful to our health. If the gas leakage is severe, the amount of oxygen available for breathing could be drastically reduced, which will lead to asphyxia. Symptoms of asphyxia are;

- Dizziness
- Fatigue
- Nausea
- Headache
- Irregular breathing

1.3 Objectives and Scope of Study

1.3.1 Objectives

Following are the objectives of this project;

- 1. To come out with a low-cost and practical gas leakage detection system
- 2. To construct prototype/ model for gas leakage detection
- 3. To construct a gas chamber
- 4. To test the designed system in the presence of gas in order to evaluate its practicability.

This project requires studying LPG and infrared (IR) characteristics, such as wavelength/frequency at which LPG absorbs IR, IR sources, which are transmitter circuit and incandescent lamp, the detector circuits besides deep understanding on how these circuits work to transmit and detect gas. It also requires knowledge and concepts such as LPG and IR technology and its applications to solve gas leakage detection problem. In constructing and testing the circuits, some errors might happen and troubleshooting process is required to overcome the problem.

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CHAPTER 2 LITERATURE REVIEW AND/OR THEORY

2.1 Gas detection Principle by Infrared (IR) Absorption

A large number of materials absorb infrared radiation due to intermolecular vibrations. The IR light is capable to excite higher energy levels (excited states) of the molecule (rotational or vibrational excitation) by coupling to the dipole moment of the heteroatomic assembly. Heat energy from IR radiation transferred into gas and heats up. As a result, intensity of the beam of the light passes though a gas volume diminishes [1]. For any specific material, the strength of absorption varies with the wavelength of the impinging radiation (the absorption spectrum). The absorption spectrum is different for different materials [8]. Figure 1 shows the absorption spectra for a number of typical materials. LPG (Propane) absorbs IR at wavelength of $3.3\mu m$ to $3.5\mu m$.

Respective equipments capable of this task consist of IR source, a measurement volume in which gas to be detected is confined, an element which allows picking out the desired wavelength region as well as a detector that measures the radiation intensity [1]. In this project, incandescent lamp is used to transmit desired IR frequency for detecting LPG. The thermopile detector circuit works as detector for both IR sources. A chamber, equipped with either circuit or incandescent lamp and gas source, allows the desired IR radiation to be absorbed by LPG, thus enables measuring IR radiation intensity.

Dealing with IR frequency is much easier compared to IR wavelength, especially when calculation is involved. Using Equation I, frequency of desired IR wavelength can be obtained;

 $c = \lambda f$ (Equation 1)

where c = speed of light (3.0 x10⁸)m/s ; λ = IR wavelength (m) ; f = IR frequency (Hz)



Figure 1: Absorbance of infrared radiation (absorption spectra) [8].

It is known that from Figure 1, CO_2 is the reference gas. It is well understood that the intensity of IR will be reduced in the presence of certain gases that can absorbed IR of certain wavelength.

The reduction of intensity of the radiation is equal to the amount of radiation absorbed by the gas. However, since the output in the present case is in the form of voltage, the relation of the input and output voltage corresponding to the intensity of the IR wavelength, given by Equation 2 below. The IR intensity at the detector, I_{Rx} is corresponding to output voltage after gas been released into the chamber and I_{Tx} is corresponding to Vi value, which is the output voltage before the gas been released into the chamber.

where I_{Rx} is the IR intensity in the detector and I_{Tx} , is the transmitted IR intensity.

2.2 Infrared (IR) Radiation

Infrared (IR) radiation is electromagnetic radiation of wavelength longer than that of visible light, but shorter than that of radio waves. The name means "below red" (from the Latin *infra*, "below"), red being the color of visible light of longest wavelength. Infrared radiation spans three orders of magnitude and has wavelengths between approximately 750 nm and 1 mm [5]. Infrared light lies between the visible and microwave portions of the electromagnetic spectrum. Infrared light has range of wavelengths, just like visible light, which has wavelengths ranging from red to violet. "Near infrared" light is closest in wavelength to visible light and "far infrared" is closer to the microwave region of the electromagnetic spectrum. The longer, far infrared wavelengths are about the size of a pin head and the shorter, near infrared ones have the size of cells, or are microscopic [6].

Figure 2 shows IR electromagnetic spectrum in which, IR wavelength falls in a range between 10^{-5} to 10^{-2} cm. There are three IR regions of electromagnetic spectrum, which are far, mid and near, as shown in Figure 3.



Figure 2: IR Electromagnetic spectrum [7].



Figure 3: IR Region of electromagnetic spectrum [7].

2.3 Liquefied Petroleum Gas (LPG)

Liquefied Petroleum Gas (LPG) is a mixture of hydrocarbon gases used as a fuel in heating appliances and vehicles, and increasingly replacing chlorofluorocarbons as an aerosol propellant and a refrigerant to reduce damage to the ozone layer.

LPG is the generic name for a number of low-pressure, liquefied hydrocarbon gases. LPG are hydrocarbon products in the C3-C4 range, propane (C3H8) and butane (C4H10) constituting the components. These products, gaseous at normal temperature and pressure conditions, can be very easily liquefied under low pressure and therefore can be handled very easily. It is not toxic, nevertheless, precautions should be taken in order to avoid long term exposure [3]. It is the gas that is commonly used for cooking and heating at home and also in plant/ industry. They are readily liquefied by pressurizing at atmospheric temperatures and are used in the vapor phase as a fuel with air or oxygen [4]. The characteristics of LPG are:

- Colourless.
- Odourless. (It's normal to odorise LPG by adding an odorant prior to supply to the user, to aid the detection of any leaks).
- Flammable.
- Heavier than air.
- Approximately half the weight of water.
- Non toxic but can cause asphyxiation.

• LPG expands upon release and 1 litre of liquid will form approximately 250 litres of vapour.

(See Appendix A for properties of LPG-Propane and Butane)

2.4 Thermopile Detector

Thermopile is an electronic device that converts thermal energy into electrical energy. It is composed of thermocouples either connected in series or in parallel. Thermopiles are used in situations where a single thermocouple generates insufficient output. Based on various features suitable top realize the objectives of this project, TPS 534-Thermopile Detector from PerkinElmer Optoelectronic is selected, as shown I Figure 4. The features include;

- Large absorber size, suitable for high signal output
- Low temperature coefficient of sensitivity
- Include Thermistor temperature reference
- Appropriate for Pyrometers application, equipped with Bandpass filter, in gas detector.



Figure 4: TPS 534- Thermopile detector.

2.5 Incandescent Lamp

The incandescent light bulb or incandescent lamp is a source of artificial light that works by incandescence. An electrical current passes through a thin filament, heating it and causing it to become excited, releasing thermally equilibrated photons in the process. The enclosing glass bulb prevents the oxygen in air from reaching the hot filament, which otherwise would be destroyed rapidly by oxidation. Heat emitted by this lamp is also the IR radiation. For this project, incandescent lamp is used as IR radiation source as shown in Figure 5.



Figure 5: An incandescent light bulb

2.6 Operational Amplifier (OpAmp)

Basically, the Op-Amp is nothing more than a differential amplifier which amplifies the difference between two inputs. One input has a positive effect on the output signal, whereas the other input has a negative effect on the output [9]. In its ordinary usage, the output of the Op-Amp is controlled by negative feedback which, because of the amplifier's high gain, almost completely determines the output voltage for any given input [10]. Figure 6 and 7 below shows schematic symbol for an op amp as well as circuit model of an operational amplifier (Op Amp) with gain A and input and output resistances R in and R out. In this project, two types of Op-Amps are used for the detector circuits, which are the standard LM714 Op-Amp and low noise Op-Amp.



Figure 6: Connection diagram of LM741 OpAmp



Figure 7: Pin configuration of NE5532A low noise OpAmp

2.7 555 Timer

555 Timer is used to generate frequency value of infrared (IR) transmission, which enables IR been absorbed by LPG. The connection and circuit diagram of 555 Timer is shown in Figure 8 below. Using Timer equation below, the desired frequency for IR transmission is obtained.

f = 1.44/(R1 + 2R2) CEquation 4. [11]



Figure 8: Connection and circuit diagram of 555 Timer [2].

2.8 Explosive Range

This includes all concentrations (measured as a percent of volume in air) of a flammable gas or vapor that will propagate flame when exposed to a source of ignition. Many common flammable liquids have very wide explosive ranges. The explosive range of all flammable gases and vapors will vary with temperature and pressure.

2.8.1 Lower Explosive Limit (LEL)

LEL is the lowest amount of gas that can explode. This is the minimum concentration of a flammable gas or vapor that will propagate flame when exposed to a source of ignition. Commonly abbreviated LEL or LFL, a mixture below this concentration level is considered too "lean" to burn. Above LEL, explosion can occur.

CHAPTER 3

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METHODOLOGY/ PROJECT WORK

3.1 Procedure Identification

The step by step sequential procedure to be followed throughout this project is given below;



Figure 9: Project procedure

3.1.1 Literature Review and Planning

To start with, detailed research to be done first to gain sufficient information in order to understand the topic. After getting the idea, planning is needed to schedule the tasks and works to be completed throughout this project. Planning is necessary for tracking progress of the project. Research has been done on LPG and IR properties, found the most suitable IR transmitter and detector circuits to be used, to check for the availability of components, to set up equipments for testing IR absorption by LPG and to construct the final prototype for this project.

3.1.2 Circuits' Construction

Study of circuit examples from previous projects as well as solutions available in the market needs to be done before choosing the most appropriate IR circuit to be used for this project. After deciding the suitable IR circuits to be used, it is then constructed and tested before being used to conduct gas detection experiment.

3.1.2.1 Transmitter Circuit

Transmitter circuit is one of the IR radiation source for this project. A circuit has been designed to transmit desired IR frequency for gas absorption. This circuit is designed from 555 timer circuit, as shown in Figure 10 below.



Figure 10: 555 timer circuit

This circuit will produce 38 kHz frequency using 555 timer. The frequency value generated is determined using the Equation 4.

$$f(calculated) = 1.44/(1k + (2)1.2k)$$

= 42.35 kHz

f (measured) = 41.67 kHz

From theory, we know that for IR to be absorbed by LPG, the IR wavelength must be between $3.3 \ \mu m$ to $3.5 \ \mu m$. Using Equation 1, it is corresponding to $85.7 \ \text{THz}$ to $90.9 \ \text{THz}$ frequency.

f (min) = $3.0 \times 10^8 / 3.3 \mu m$ = 90.9 THz f (max)= $3.0 \times 10^8 / 3.5 \mu m$ = 85.7 THz.

For that reason, a circuit been designed by modifying 555 timer circuit to transmit IR of frequency between 85.7THz to 90.9 THz. Using Timer equation, (**Equation 4**), the frequency value is increased by reducing the resistor and the capacitor value.

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resistors

capacitors are used

8

and

Using resistor and capacitor values of 0.22Ω and 1pF respectively, few calculations have been done to increase the frequency value of IR transmission. Three alternatives have been figured out to modify the existing circuit in order to get the required frequency value.

Alternative 1:

f = 1.44/(R1 + 2R2)C;

 $R_1 = 3$ resistors of 0.22 ohm connected in parallel

 $R_2 = 8$ resistors of 0.22 ohm connected in parallel

C = 8 capacitors of 1 pF connected is series

f (calculated) = 89.79 THz

Alternative 2:



From the 3 solutions, Alternative 3 is chosen since it uses minimum number of components. Besides, less number of resistors used will reduce losses in the circuit. Simulation is done to test the designed circuit, as shown in Figure 11 below. The constructed circuit of this transmitter circuit is shown in Appendix B.



Figure 11: Designed IR transmitter circuit (Alternative 3), simulation based

To check the functionality of this circuit, simulation for the 555 timer circuit has been done to see the minimum voltage required for IR LED to transmit desire frequency value. From the simulation, the minimum required voltage across IR LED is **635.360mV**, as shown in Figure 12 below.



Figure 12: Simulation on transmitter circuit to show required voltage

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However, simulation of designed circuit in Figure 13 showed very small voltage, $47.304\mu V$, which is insufficient for the LED to transmit IR.



Figure 13: Simulation on designed transmitter circuit to check voltage across IR LED

From equation 4, R_1 , R_2 and capacitor are the manipulated parameters. One way of increasing the voltage across IR LED value is by changing R_1 and R_2 values, as shown in Table 1 below.

Parameter	Voltage across IR LED	Frequency Transmitted
R_1 increase, R_2 remain	increase	decrease
R_1 decrease, R_2 remain	decrease	increase
R ₂ increase, R ₁ remain	decrease	decrease
Rydecrease, Ryremain	increase	increase
R_1 increase, R_2 decrease	increase	decrease
R_2 increase, R_1 decrease	decrease	decrease
Both R_1 and R_2 increase	increase	decrease
Both R_1 and R_2 decrease	decrease	increase

Table 1: Voltage across IR LED value when R₁ and R₂ values are changed

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This result shows that the voltage across the IR LED can be increased by reducing the value of R_2 . From Equation 4, reducing R_2 value will increase output frequency to be out of the desired range for LPG absorption. Thus, this approach cannot be used.

The other alternative that could possibly be used is by increasing the R_3 value. However, to maintain the voltage threshold across IR LED, R_3 should be very large value. The circuit is not function as expected to transmit IR. However, using incandescent lamp can be an alternative to transmit IR radiation, student continues this project by using incandescent lamp as IR radiation source.

The operation of incandescent lamp is based on the theory that if an electric current is passed through any conductor other than a perfect one, a certain amount of energy is expended that appears as heat in the conductor. In as much as any heated body will give off a certain amount of light at temperatures over 525° C (977° F), a conductor heated above that temperature by an electric current will act as a light source. The incandescent lamp consists of a filament of a material with a high melting point sealed inside a glass bulb from which the air has been evacuated, or which is filled with an inert gas. Filaments with high melting points must be used, because the proportion of light energy to heat energy radiated by the filament rises as the temperature increases, and the most efficient light source is obtained at the highest filament temperature [13].

3.1.2.2 Detector Circuit

For the detector circuit, thermopile is used for detecting the desired frequency value. The schematic of IR detector circuit is shown in Figure 14 below and the constructed circuit is shown in Appendix C. The output signals are very small and need amplification. The circuit is standard for the first signal conditioning stage in a thermopile-based IR absorption gas detector. To amplify the thermopile signal, a low noise Op-Amp is used. The Rv serial resistor value has to be determined to ensure that the maximum current through thermistor will not exceed 5μ m. If higher values used, signal fluctuations may occur due to heating effect [12]. For this circuit, the Rv value is set to be 2.5 μ m. Based on Ohm's Law, V=IR, as Vdd value is set to 5V, which is constant, I and R values are inversely proportional.

 $\mathbf{R} = \mathbf{V} / \mathbf{I};$ $= 5\mathbf{V} / 2.5\mathbf{A}$ $= 2\mathbf{M}\mathbf{\Omega}$

So, $2M\Omega$ resistor value is used for Rv.



Figure 14: Circuit diagram for detector circuit[12].

3.1.3 LPG Experiment

Basically, there are 2 IR sources that student wants to introduce for this project, but the transmitter circuit does not transmit the desired IR frequency. Thus, this project is done using the other IR source, which is the incandescent lamp. Heat emitted by this lamp is also the IR radiation, but in a wide frequency range. The experiment has been done to get the Vi and Vo values from the detector circuit after the LPG is absorbed IR. When the lamp is ON, the IR radiation is pointing straight to the thermopile on the detector circuit.

Experiment is done to allow reaction between LPG and infrared (IR) radiation, where reduction in IR radiation intensity is expected to result. The experiment is done using a temporary chamber, where the LPG is released inside the chamber after the incandescent lamp is ON. The output voltage value, Vo is observed and measured from the detector circuit, which indicate the reductions in IR intensity.

The voltage reading is observed from the graph and table by using PASCO (Data Studio) software, where there is an increase in voltage reading from its baseline value. This indicates that the detector circuit is working properly. After reaching constant value, the LPG is then released into the chamber. Voltage value changes where it is rapidly decreased for a while, before it starts to increase back to its baseline value. This happen because the when the gas is released, the IR radiation has been absorbed by LPG. The value gets back to its baseline value after the gas vent out from the chamber. The flowchart of sequential procedure of the LPG detection experiment is shown in Figure 15.

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Figure 15: Flowchart showing procedure of LPG detection experiment

Concentration of LPG is varied to validate the result obtained. Since there is no specific LPG concentration device available, the LPG concentration is varied by varying the time taken to observe the reaction between LPG and IR radiation from incandescent lamp. As LPG concentration increases, voltage drop value is increasing as well. However, since LPG is an explosive gas, the limit is set to ensure the concentration of gas released into the chamber not exceed its Lower Explosive Limit (LEL). The experimental results are shown in Chapter 4: Result & Discussion.

3.1.4 Building Model

This project will be fully fledged once after final prototype is built. In order to come out with the prototype, few things must be considered such as the size and appearance of the prototype. The design of the prototype will be based totally on the requirements for the project. LPG is not dangerous if been used in low concentration. One of the main concerns in constructing the chamber is to know the distance between the Transmitter (Tx) and Receiver (Rx) circuits. This is needed to determine the size of the chamber to be constructed. Based on the research done, the distance between the two circuits is basically determined by Beer's Law, shown in Equation 3.

- $I = I_0 \exp(-kcl)$ (Equation 3) [1].
- I = Detected intensity
- I_0 = Initial intensity
- \mathbf{k} = absorption or extinction coefficient
- \mathbf{c} = concentration of the absorbing gas
- I = measurement length (distance between transmitter and detector circuit in chamber)

There is a fixed path length between the IR source and the IR detector. Typically the length is a few inches and the gas is assumed to be uniform across this length. I is inversely proportional to the distance, I. Larger is the distance I, smaller is the value of I obtained. The model built for this project is shown in the Figure 16 below;



Figure 16: Illustration of project model (using incandescent lamp)

3.1.5 Final Report and Presentation

The final report as well as final presentation will be carried out as scheduled. For FYI II, student is expected to present a working prototype besides showing deep understanding of the theories, researches, findings and results of the experiments.

3.1.6 Tools Required

This project requires both hardware and software. Table 2 below lists all the hardware as well as the software needed for this project;

Table 2: Tools Required for LPG Detection

HARDWARE	SOFTWARE
• IR circuit (transmitter, detector)	PASCO (Data Studio)
• LPG source (butane)	Multisim
• A chamber	
Multimeter/ Oscilloscope	• • •
• Incandescent lamp (IR light source-	
optional)	
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CHAPTER 4 RESULT AND DISCUSSION

4.1 Result of LPG Experiment

Experiment Result:

Baseline Voltage, V base: 4.3086V

Output voltage when incandescent lamp is ON, Vi: 4.3104V

Output voltage when incandescent lamp is ON and LPG been released into the chamber, Vo: 4.2977V

From the result, voltage value after Vo < Vi, which corresponds to the transmitted IR intensity, I_{TX} and detected IR intensity, I_{RX} where $I_{RX} < I_{TX}$. This shows that the IR intensity has been reduced in presence of the LPG inside the chamber, and thus validates the theory of IR absorption by LPG at certain frequency.

To see the response of the experiment result better, student used PASCO interface and Data Studio software to get graph and table for showing the experimental. The graph and table obtained are as in Figure 17 and Table 3 below. From the graph and table obtained, the 10 seconds show the baseline voltage for the detector circuit. From 10 to 35 seconds, the incandescent lamp is ON and the there are increase in voltage. From 35 to 39 seconds, LPG has been released into the chamber. The result is there is fast voltage drop, indicate the absorption of the IR by LPG. From 39 until 100 seconds, the reaction has end and the voltage increases back to its baseline value. This experimental result however can be further improved by varying the LPG concentrations released into the chamber.


Figure 17: Experimental result for IR absorption by LPG, Voltage (V) Vs Time(s)

Table 3: Voltage and time result from LPG experiment.

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	A_Voltage, CHA Run ≸1				
	Time	Voltage			
	(6)	(V)			
	7,1000	4.921			
_	7.2000	4,918			
	7.3000	4.917			
	7.4000	4.920			
	7.5000	(.919			
	7.6000	4.921			
	7.7900	4,918			
	7,6000	4.916			
	.7.9000	4,920			
	8.0000	4.920			
	B.1000	4.915			
	8.2000	4.922			
	8.3000	4.822			
	8.4000	4,924			
	8.5000	4.916			
	8.6000	4.921			
	8,7000	4.922			
	6.8000	4.921			
	8.9000	4.919			
	9,0000	4.920			
	9,1000	4,917			
	9.2000	4.921			
	9.3000	4.922			
	9.4000	4.921			
	9.5000	4.920			
	9.6000	4.919			
Carlo 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	9.7000	4.922			

(a) Baseline Voltage

≜Voltage;ChA Run #1	· · · · · · · · · · · · · · · · · · ·
Time	Voltage
(s)	(V)
35:6000	4.931
35.7000	4.934
.35.0000	4.934
35,9000	4.931
36.0000	4.932
36.1000	4,929
36.2000	4.929
36:3000	4.928
36.4000	4.929
.36.5000	: 4.928
38.6000	4.929
36.7000	4.929
36.8000	4.929
36.9000	4.929
37.0000	4.929
37.1000	4.928
37.2000	4.928
37.3000	4.928
37,4000	4.929
37,6000	4.928
37,6000	4.929
37,7000	4.929
37.8000	4.927
37,8000	4.926
38.0000	4.927
38.000	
	4.926
38.2000	4.926

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(b)Incandescent lamp is ON

لا ∨oitage, CrtA Run ≄1				
Time (s)	Voltage (V)			
97,2000	4,932			
97.3000	4,933			
97,4000	4.932			
97.5000	4.834			
97,6000	4,932			
97.7000	4.933.			
97.8000	4.934			
97.9000	4.932			
98:0000	4.934			
90.1000	4.832			
98.2000	4.933			
98.3000	4.934			
98.4000	4.933			
98,5000	4.933			
98.6000	4.931			
90.7000	4,934			
98.6000	4.933			
98,9000	4,932			
99.0000	4,934			
-99:1000	4.834			
99.2000	4.934			
99.3000	4.934			
99.4000	4.932			
99.6000	4.934			
99.6000	4.934			
.99:7000	4.935			
99,6000	4933			

(c) After reaction ends

To monitor the experiment performance, the experiment is repeated by varying LPG concentration been released gas into the chamber. Since there is no specific LPG concentration device available, the LPG concentration is varied by varying the time taken to observe the reaction between LPG and IR radiation from incandescent lamp. The expected result is that the voltage drop value will increase in increasing of time of injecting gas into the chamber. This procedure is done by considering that the longer time taken to release the gas, the more LPG concentration will be. However, since the circuit used is still not yet stable, result obtained also not consistent, but still given the desired pattern, where Vo<Vi. The circuit performance will be improved to obtain better result. The experimental result is shown in the Table 4 below.

Table 4: Experimental result for different LPG concentration

Time (s)	V base (V)	Vi(V)	Vo(V)
5	4.217	4.220	4.156
7	4.218	4.220	4.211
10	4.216	4.220	4.211
12	4.214	4.220	4.157



Figure 18: Graph of Experimental result for different LPG concentration

CHAPTER 5 CONCLUSION AND RECOMMENDATIONS

5.1 Conclusion

This project is a good approach for detecting gas leakage at home as well as industry. The method used is simple and less expensive, but at the same time reliable and practical. Compare to other methods currently used, this system is more reliable since it immunes to all chemical poisons, does not need oxygen or air to detect gas and can work in continuous exposure gas environments. This approach has contributed to another method of detecting gas leakage in addition to the current method exist in the market nowadays.

5.2 Recommendations

For improvement, some additional features could be added in order to make the system more efficient and user-friendly. Some recommendations suggested for 'Gas Leakage Detection System Using Infrared' are briefly explained below;

5.2.1 Automatic Room Ventilation

Whenever gas leakage occurs at home, there is a need to vent out the gas from the room (kitchen) so that outside air will mix with the gases inside the room and thus, reduce the gas volume. Automatic room ventilation is necessary to ensure that the leakage gases are no more combustible and the room is safe to be used for cooking and heating purpose. It will be such a good idea to have automatic room ventilation feature for the gas detection system, so that the user will not need to manually open the window, especially in the time where the user is not at home.

One of the ways to stop gas leakage at home is by closing the valve from where gas comes out. To make this system more practical, an automatic valve closed feature can be added for user's safety and convenience. A special circuit will be designed to automatically close the valve whenever gas leakage is detected.

5.2.3 Alarm System

Since current model can only detect gas, it is recommended that this model can be equipped with alarm system to warn user about gas leakage. The current model is built only to detect gas using Infrared radiation (IR), applicable for detecting gas leakage for home and industry usage. With an alarm system features, this project will be more realistic to be implemented.

5.2.4 Various Gas Detection System

This project is focus on LPG. Using the theory that most gases such as CO_2 , CO, NO and all carbon hydrogen (HC) are able to absorb infrared (IR) radiation at certain wavelength, this project can be extended to detect other gaseous also. This will improve its functionality thus make it more practical and has high market value.

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5.2.5 Improve Circuit Performance

The detector circuit currently used is still not yet stable. For better model performance, the circuit needs to be further tested and improved in order to come out with reliable gas leakage detection system.

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APPENDICES

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APPENDIX A

PROPERTIES OF LPG

Gas name	Explosion limit(%)		Gas proportion (air=1)	Sparking point	toxicity	Permission concentration
Uas name	Low er limit	Upper lim	()	P		
Methane	5	15	0.55	537.8	asphyxiation	
Ethane	3	12.5	1.406	515	asphyxiation	
Propane	2,3	9,15	1.56	467.8	asphyxiation	1000ppm
Butane	1.8	8.44	2		asphyxiation	
Ethene	2.7	28.5			narcosis	
Propylene	2.4	11		-	narcosis	
Acetylene	1.5	82	0.906	305		
Hydrogen	4.1	74.2	0.069	585	asphyxiation	
со	12.5	75.6	0.967	608	toxicosis	50ppm
Natural gases	5	15	ব		asphyxiation	
LPG	3		>1		asphyxiation	
City gas	4	30	0.4		toxicosis	100ppm
Gasoline	1.2	7.5	3.3	280	Asphyxiation& asphyxiation	
Coal oil	0.7	5	4~5			
Alcohol	3.3	19	1.58	392		1000ppm
Ethanol	3,5	6.7	0.78	422		lmg/m
Methyl Alcohol	6.7	36	0.79	385		0.05mg/m
Acetone	8.1	13	0.79			1000ppm

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APPENDIX B

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CONSTRUCTED TRANSMITTER CIRCUIT (ALTERNATIVE 3)



APPENDIX C

CONSTRUCTED DETECTOR CIRCUIT USING THERMOPILE



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APPENDIX D 555 TIMER DATASHEET

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National Semiconductor

LM555 Timer

General Description

The LM555 is a highly stable device for generating accurate time delays or oscillation. Additional terminals are provided for triggering or resetting if desired. In the time delay mode of operation, the time is precisely controlled by one external resistor and capacitor. For astable operation as an oscillator, the free running frequency and duty cycle are accurately controlled with two external resistors and one capacitor. The circuit may be triggered and reset on falling waveforms, and the output circuit can source or sink up to 200mA or drive TTL circuits.

Features

- Direct replacement for SE555/NE555
- Timing from microseconds through hours
- Operates in both astable and monostable modes
- Adjustable duty cycle
- Output can source or sink 200 mA
- Output and supply TTL compatible
- Temperature stability better than 0.005% per °C
- Normally on and normally off output
- Available in 8-pin MSOP package

Applications

- Precision timing
- Pulse generation
- Sequential timing
- Time delay generation
- Pulse width modulation
- Pulse position modulation
- Linear ramp generator



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Schematic Diagram

LM555 Timer

July 2006



Connection Diagram

LM555



Ordering Information

Package	Part Number	Package Marking	Media Transport	NSC Drawing	
8-Pin SOIC	LM555CM	LM555CM	Rails	MOOA	
	LM555CMX	LM555CM	2.5k Units Tape and Reel	M08A	
8-Pin MSOP	LM555CMM	Z55	1k Units Tape and Reel		
	LM555CMMX	Z55	3.5k Units Tape and Reel	- MUA08A	
8-Pin MDIP	LM555CN	LM555CN	Rails	N08E	

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Absolute Maximum Ratings (Note 2)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/ Distributors for availability and specifications.

Supply Voltage	+18V
Power Dissipation (Note 3)	
LM555CM, LM555CN	1180 mW
LM555CMM	613 mW
Operating Temperature Ranges	
LM555C	0°C to +70°C
Storage Temperature Range	–65°C to +150°C

Soldering Information	
Dual-In-Line Package	
Soldering (10 Seconds)	260°C
Small Outline Packages	
(SOIC and MSOP)	
Vapor Phase (60 Seconds)	215°C
Infrared (15 Seconds)	220°C
See AN-450 "Surface Mounting Methods and "	Their Effect
on Product Reliability" for other methods of so	ldering
surface mount devices.	

LM555

Electrical Characteristics (Notes 1, 2)

 $(T_A = 25^{\circ}C, V_{CC} = +5V \text{ to } +15V, \text{ unless othewise specified})$

Parameter	Conditions		Limits		Units
			LM555C		
		Min	Min Typ		
Supply Voltage		4.5		16	V
Supply Current	$V_{\rm CC} = 5V, R_{\rm L} = \infty$		3	6	
	$V_{CC} = 15V, R_{L} = \infty$		10	15	mA
	(Low State) (Note 4)				
Timing Error, Monostable					
Initial Accuracy			1		%
Drift with Temperature	$R_A = 1k \text{ to } 100k\Omega,$		50		ppm/°C
	$C = 0.1 \mu F$, (Note 5)				
Accuracy over Temperature			1.5		%
Drift with Supply			0.1		%/V
Timing Error, Astable					
Initial Accuracy			2.25		%
Drift with Temperature	R_A , $R_B = 1k$ to $100k\Omega$,		150		ppm/°C
	$C = 0.1 \mu F$, (Note 5)				
Accuracy over Temperature			3.0		%
Drift with Supply			0.30		%/V
Threshold Voltage			0.667		x V _{cc}
Trigger Voltage	$V_{\rm CC} = 15V$		5		v
	$V_{CC} = 5V$		1.67		v
Trigger Current			0.5	0.9	μA
Reset Voltage		0.4	0.5	1	V
Reset Current			0.1	0.4	mA
Threshold Current	(Note 6)		0.1	0.25	μA
Control Voltage Level	$V_{\rm CC} = 15V$	9	10	11	v
	$V_{CC} = 5V$	2.6	3.33	4	v
Pin 7 Leakage Output High			1	100	nA
Pin 7 Sat (Note 7)					
Output Low	$V_{CC} = 15V, I_7 = 15mA$		180		mV
Output Low	$V_{\rm CC} = 4.5 V, I_7 = 4.5 mA$		80	200	mV

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Electrical Characteristics (Notes 1, 2) (Continued) ($T_{x} = 25^{\circ}C$, $V_{xx} = \pm 5V$ to $\pm 15V$, unless othewise specified)

Parameter	Conditions	Limits LM555C			Units
		Min	Тур	Мах	
Output Voltage Drop (Low)	V _{CC} = 15V				
	I _{SINK} = 10mA		0.1	0.25	v
	Ι _{SINK} = 50mA		0.4	0.75	V
	I _{SINK} = 100mA		2	2.5	V
	I _{SINK} = 200mA		2.5		v
	$V_{CC} = 5V$				
	I _{SINK} = 8mA				v
	I _{SINK} = 5mA		0.25	0.35	v
Output Voltage Drop (High)	$I_{SOURCE} = 200 \text{mA}, V_{CC} = 15 \text{V}$		12.5		V
	$I_{SOURCE} = 100 \text{mA}, V_{CC} = 15 \text{V}$	12.75	13.3		v
	$V_{CC} = 5V$	2.75	3.3		V
Rise Time of Output			100		ns
Fall Time of Output			100		ns

Note 1: All voltages are measured with respect to the ground pin, unless otherwise specified.

Note 2: Absolute Maximum Ratings indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is functional, but do not guarantee specific performance limits. Electrical Characteristics state DC and AC electrical specifications under particular test conditions which guarantee specific performance limits. This assumes that the device is within the Operating Ratings. Specifications are not guaranteed for parameters where no limit is given, however, the typical value is a good indication of device performance.

Note 3: For operating at elevated temperatures the device must be derated above 25°C based on a +150°C maximum junction temperature and a thermal resistance of 106°C/W (DIP), 170°C/W (S0-8), and 204°C/W (MSOP) junction to ambient.

Note 4: Supply current when output high typically 1 mA less at $V_{CC} = 5V$.

Note 5: Tested at $V_{CC} = 5V$ and $V_{CC} = 15V$.

Note 6: This will determine the maximum value of $R_A + R_B$ for 15V operation. The maximum total ($R_A + R_B$) is 20M Ω .

Note 7: No protection against excessive pin 7 current is necessary providing the package dissipation rating will not be exceeded.

Note 8: Refer to RETS555X drawing of military LM555H and LM555J versions for specifications.





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Applications Information

IONOSTABLE OPERATION

n this mode of operation, the timer functions as a one-shot *Figure 1*). The external capacitor is initially held discharged y a transistor inside the timer. Upon application of a negave trigger pulse of less than 1/3 V_{CC} to pin 2, the flip-flop is et which both releases the short circuit across the capacitor nd drives the output high.



FIGURE 1. Monostable

The voltage across the capacitor then increases exponenially for a period of t = 1.1 $B_A C$, at the end of which time the oltage equals 2/3 V_{CC} . The comparator then resets the lip-flop which in turn discharges the capacitor and drives the output to its low state. *Figure 2* shows the waveforms generated in this mode of operation. Since the charge and the hreshold level of the comparator are both directly proporional to supply voltage, the timing interval is independent of supply.



 $\label{eq:cc} \begin{array}{ll} {}_{CC} = 5V & \mbox{Top Trace: Input 5V/Div.} \\ \hline \mbox{IME} = 0.1 \mbox{ ms/DIV.} & \mbox{Middle Trace: Output 5V/Div.} \\ \hline \mbox{A}_{A} = 9.1 \mbox{k}\Omega & \mbox{Bottom Trace: Capacitor Voltage 2V/Div.} \\ \hline \mbox{b} = 0.01 \mbox{ \mu F} \end{array}$

FIGURE 2. Monostable Waveforms

During the timing cycle when the output is high, the further application of a trigger pulse will not effect the circuit so long as the trigger input is returned high at least 10µs before the and of the timing interval. However the circuit can be reset during this time by the application of a negative pulse to the reset terminal (pin 4). The output will then remain in the low state until a trigger pulse is again applied.

When the reset function is not in use, it is recommended that it be connected to $V_{\rm CC}$ to avoid any possibility of false triggering.

Figure 3 is a nomograph for easy determination of R, C values for various time delays.

NOTE: In monostable operation, the trigger should be driven high before the end of timing cycle.



FIGURE 3. Time Delay

ASTABLE OPERATION

If the circuit is connected as shown in *Figure 4* (pins 2 and 6 connected) it will trigger itself and free run as a multivibrator. The external capacitor charges through $R_A + R_B$ and discharges through R_B . Thus the duty cycle may be precisely set by the ratio of these two resistors.



FIGURE 4. Astable

In this mode of operation, the capacitor charges and discharges between 1/3 V_{CC} and 2/3 V_{CC}. As in the triggered mode, the charge and discharge times, and therefore the frequency are independent of the supply voltage.

Applications Information (Continued)

Figure 5 shows the waveforms generated in this mode of operation.



FIGURE 5. Astable Waveforms

The charge time (output high) is given by: $t_1 = 0.693 (R_A + R_B) C$

And the discharge time (output low) by:

t₂ = 0.693 (R_B) C

Thus the total period is:

 $T = t_1 + t_2 = 0.693 \ (R_A + 2R_B) \ C \label{eq:tau}$ The frequency of oscillation is:

$$f = \frac{1}{T} = \frac{1.44}{(R_A + 2R_B)C}$$

Figure 6 may be used for quick determination of these RC values.

The duty cycle is:





FIGURE 6. Free Running Frequency

FREQUENCY DIVIDER

The monostable circuit of *Figure 1* can be used as a frequency divider by adjusting the length of the timing cycle. *Figure 7* shows the waveforms generated in a divide by three circuit.



$$\begin{split} V_{CC} &= 5V & \text{Top Trace: Input 4V/Div.} \\ TIME &= 20 \mu \text{s/DIV.} & \text{Middle Trace: Output 2V/Div.} \\ R_A &= 9.1 k\Omega & \text{Bottom Trace: Capacitor 2V/Div.} \\ C &= 0.01 \mu \text{F} \end{split}$$

FIGURE 7. Frequency Divider

PULSE WIDTH MODULATOR

When the timer is connected in the monostable mode and triggered with a continuous pulse train, the output pulse width can be modulated by a signal applied to pin 5. *Figure* θ shows the circuit, and in *Figure* θ are some waveform examples.



FIGURE 8. Pulse Width Modulator

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Applications Information (Continued)



 $'_{CC} = 5V$ Top Trace: Modulation 1V/Div. IME = 0.2 ms/DIV. Bottom Trace: Output Voltage 2V/Div. $I_A = 9.1 k\Omega$ $i = 0.01 \mu F$

FIGURE 9. Pulse Width Modulator

'ULSE POSITION MODULATOR

This application uses the timer connected for astable operaion, as in *Figure 10*, with a modulating signal again applied b the control voltage terminal. The pulse position varies with he modulating signal, since the threshold voltage and hence he time delay is varied. *Figure 11* shows the waveforms jenerated for a triangle wave modulation signal.



FIGURE 10. Pulse Position Modulator



FIGURE 11. Pulse Position Modulator

LINEAR RAMP

When the pullup resistor, R_A , in the monostable circuit is replaced by a constant current source, a linear ramp is generated. *Figure 12* shows a circuit configuration that will perform this function.



FIGURE 12.

Figure 13 shows waveforms generated by the linear ramp. The time interval is given by:

$$T = \frac{2/3 V_{CC} R_E (R_1 + R_2) C}{R_1 V_{CC} - V_{BE} (R_1 + R_2)}$$
$$V_{BE} \approx 0.6V$$

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LM555

Applications Information (Continued)



FIGURE 13. Linear Ramp

50% DUTY CYCLE OSCILLATOR

For a 50% duty cycle, the resistors R_A and R_B may be connected as in *Figure 14*. The time period for the output high is the same as previous, $t_1 = 0.693 R_A C$. For the output low it is $t_2 =$

$$\left[(R_A R_B)/(R_A + R_B) \right] C \ln \left[\frac{R_B - 2R_A}{2R_B - R_A} \right]$$

Thus the frequency of oscillation is

$$f = \frac{1}{t_1 + t_2}$$



FIGURE 14. 50% Duty Cycle Oscillator

Note that this circuit will not oscillate if $R_{\rm B}$ is greater than 1/2 $R_{\rm A}$ because the junction of $R_{\rm A}$ and $R_{\rm B}$ cannot bring pin 2 down to 1/3 $V_{\rm CC}$ and trigger the lower comparator.

ADDITIONAL INFORMATION

Adequate power supply bypassing is necessary to protect associated circuitry. Minimum recommended is $0.1\mu F$ in parallel with $1\mu F$ electrolytic.

Lower comparator storage time can be as long as 10µs when pin 2 is driven fully to ground for triggering. This limits the monostable pulse width to 10µs minimum.

Delay time reset to output is 0.47μ s typical. Minimum reset pulse width must be 0.3μ s, typical.

Pin 7 current switches within 30ns of the output (pin 3) voltage.

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APPENDIX E THERMOPILE DATASHEET

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Optoelectronics

TPS 534 - Thermopile Detector _arge Absorber Size



)escription

he **TPS 534** thermopile sensor in a O 5 type housing employs a chip of $.2 \times 1.2 \text{ mm}^2$ absorber size and a O k Ω thermistor as temperature eference. The round window opening s equipped with a 5.5 µm longpass standard) infrared filter. The sensor hows a flat sensitivity characteristic ver the wavelength.

Remark: The TPS 534 can also be quipped with infrared bandpass filters or NDIR gas detection.

Features

 Large Absorber Size - High Signal Output A S

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- Low Temperature Coefficient of Sensitivity
- Thermistor Temperature Reference included
- Applications in Pyrometers, and with Additional Bandpass Filters, in Gas Detectors



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APPENDIX F

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LOW NOISE APERATIONAL AMPLIFIER DATASHEET

INTEGRATED CIRCUITS



Product specification

1997 Sept 29

IC11 Data Handbook

Philips Semiconductors





Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A

DESCRIPTION

The 5532 is a dual high-performance low noise operational amplifier. Compared to most of the standard operational amplifiers, such as the 1458, it shows better noise performance, improved output drive capability and considerably higher small-signal and power bandwidths.

This makes the device especially suitable for application in high-quality and professional audio equipment, instrumentation and control circuits, and telephone channel amplifiers. The op amp is internally compensated for gains equal to one. If very low noise is of prime importance, it is recommended that the 5532A version be used because it has guaranteed noise voltage specifications.

FEATURES

- Small-signal bandwidth: 10MHz
- Output drive capability: 600Ω, 10V_{RMS}
- Input noise voltage: 5nV/√Hz (typical)
- DC voltage gain: 50000
- AC voltage gain: 2200 at 10kHz
- Power bandwidth: 140kHz
- Slew rate: 9V/µs

- Large supply voltage range: ±3 to ±20V
- Compensated for unity gain

OR

	TEMPERATURE RANGE	ORDER CODE	DWG #
8-Pin Plastic Dual In-Line Package (DIP)	0 to 70°C	NE5532N	SOT97-1
8-Pin Plastic Dual In-Line Package (DIP)	-40°C to +85°C	SA5532N	SOT97-1
8-Pin Plastic Dual In-Line Package (DIP)	-40°C to +85°C	SA5532AN	SOT97-1
8-Pin Ceramic Dual In-Line Package (CERDIP)	0 to 70°C	NE5532FE	0580A
8-Pin Plastic Dual In-Line Package (DIP)	0 to 70°C	NE5532AN	SOT97-1
8-Pin Ceramic Dual In-Line Package (CERDIP)	0 to 70℃	NE5532AF	0580A
8-Pin Ceramic Dual In-Line Package (CERDIP)	-55°C to +125°C	SE5532FE	0580A
8-Pin Ceramic Dual In-Line Package (CERDIP)	-55°C to +125°C	SE5532AF	0580A
8-Pin Small Outline Package (SO)	0 to 70°C	NE5532AD8	SOT96-1
8-Pin Small Outline Package (SO)	-40°C to 85°C	SA5532D8	SOT96-1
8-Pin Small Outline Package (SO)	-40°C to 85°C	SA5532AD8	SOT96-1
8-Pin Small Outline Package (SO)	-55°C to +125°C	SE5532AD8	SOT96-1
8-Pin Small Outline Package (SO)	0 to 70°C	NE5532D8	SOT96-1
8-Pin Small Outline Package (SO)	-40°C to 85°C	SA5532D8	SOT96-1
8-Pin Small Outline Package (SO)	-40°C to 85°C	SA5532AD8	SOT96-1
8-Pin Small Outline Package (SO)	-55°C to +125°C	SE5532D8	SOT96-1
16-Pin Plastic Small Outline Large (SOL) Package	0 to 70°C	NE5532D	SOT162-1
16-Pin Plastic Dual In-Line Package (DIP)	-55°C to +125°C	SE5532N	SOT38-4



Figure 1. Pin Configurations

Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A

EQUIVALENT SCHEMATIC (EACH AMPLIFIER)



Figure 2. Equivalent Schematic (Each Amplifier)

ABSOLUTE MAXIMUM RATINGS

SYMBOL	PARAMETER	RATING	UNIT
Vs	Supply voltage	±22	V
VIN	Input voltage	±V _{SUPPLY}	V
VDIFF	Differential input voltage ¹	±0.5	V
T _A	Operating temperature range SA5532/A NE5532/A SE5532/A	-40 to +85 0 to 70 -55 to +125	ວ° ວ° ວ°
T _{STG}	Storage temperature	-65 to +150	°C
TJ	Junction temperature	150	°C
PD	Maximum power dissipation, T _A =25°C (still-air) ² 8 D8 package 8 N package 8 FE package 16 D package	780 1200 1000 1200	mW mW mW mW
T _{SOLD}	Lead soldering temperature (10sec max)	300	°C

NOTES:

Diedes protect the inputs against over-voltage. Therefore, unless current-limiting resistors are used, large currents will flow if the differential input voltage exceeds 0.6V. Maximum current should be limited to ±10mA. Thermal resistances of the above packages are as follows: N package at 100°C/W F package at 135°C/W D package at 105°C/W 1. 2.

D8 package at 160°C/W

Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A

DC ELECTRICAL CHARACTERISTICS

Т	_A =25°C V _S =	±15V, unles	s otherwise	e specified.	1, 2, 3	
ſ		1				

			SE/	5532/55	32A	NE/S	A/5532/5	5532A	UNIT
SYMBOL	PARAMETER	TEST CONDITIONS	Min	Тур	Max	Min	Тур	Max	UNII
Vos	Offset voltage			0.5	2		0.5	4	mV
		Over temperature	1		3]		5	mV
ΔV _{OS} /ΔT				5			5		μV/°C
los	Offset current				100		10	150	nA
		Over temperature	1	1	200	ļ		200	nA
Δl _{OS} /ΔT	<u></u>			200			200		pA/°C
I _B	Input current			200	400		200	800	nA
		Over temperature			700			1000	nA
ΔI _B /ΔT				5		ļ	5		nA/⁰C
				8	10.5		8	16	mA
lcc	Supply current	Over temperature			13				mA
		Over temperature			13				
V _{CM}	Common-mode input range		±12	±13		±12	±13		V
CMRR	Common-mode rejection ratio		80	100		70	100		dB
PSRR	Power supply rejection ratio			10	50		10	100	μV/V
		R _L ≥2kΩ, V _O =±10V	50	100		25	100		V/mV
Avol	Large-signal voltage gain	Over temperature	25	۱	1	15			V/mV
- VOL		R _L ≥600Ω, V _O =±10V	40	50		15	50		V/mV
		Over temperature	20			10	<u> </u>		V/mV
		R _L ≥600Ω	±12	±13		±12	±13		
		Over temperature	±10	±12	ļ –	±10	±12		
V _{OUT}	Output swing	R _L ≥600Ω, V _S =±18V	±15	±16 ±14		±15 ±12	±16 ±14		v
		Over temperature Ri ≥2kΩ	±12 ±13	±14 ±13.5		± 12 ± 13	±14 ±13.5		
		Over temperature	±13	±12.5		±10	±13.5		
R _{IN}	Input resistance		30	300		30	300		kΩ
	Output short circuit current	·	10	38	60	10	38	60	mA

NOTES:

Diodes protect the inputs against overvoltage. Therefore, unless current-limiting resistors are used, large currents will flow if the differential input voltage exceeds 0.6V. Maximum current should be limited to ±10mA.
For operation at elevated temperature, derate packages based on the package thermal resistance.
Output may be shorted to ground at V_S=±15V, T_A=25°C Temperature and/or supply voltages must be limited to ensure dissipation rating is not ensure dissipation.

not exceeded.

AC ELECTRICAL CHARACTERISTICS

T_A=25°C V_S=±15V, unless otherwise specified.

			NE/SA	/SE5532	/5532A	
SYMBOL	Av=30dB Closed	TEST CONDITIONS	Min	Тур	Max	UNIT
R _{OUT}	Output resistance	A _V =30dB Closed-loop f=10kHz, R _L =600Ω		0.3		Ω
	Overshoot	Voitage-follower V _{IN} =100mV _{P-P} C _L =100pF, R _L =600Ω		10		%
Av	Gain	f=10kHz		2.2		V/mV
GBW	Gain bandwidth product	C _L =100pF, R _L =600Ω		10		MHz
SR	Slew rate			9		V/µs
	Power bandwidth	V _{OUT} =±10V V _{OUT} =±14V, R _L =600Ω, V _{CC} =±18V		140 100		kHz kHz

NE/SA/SE5532/5532A

ELECTRICAL CHARACTERISTICS

0)(110.0)		TEAT CONDITIONS	N	E/SE55	32	NE/S	UNIT		
SYMBOL	PARAMETER	TEST CONDITIONS	Min	Тур	Max	Min Typ		Max	
V _{NOISE}	Input noise voltage	f _O =30Hz f _O =1kHz		8 5			8 5	12 6	nV/√Hz nV/√Hz
NOISE	Input noise current	f _O =30Hz f _O =1kHz		2.7 0.7			2.7 0.7		pA/√Hz pA/√Hz
	Channel separation	f=1kHz, R _S =5kΩ		110	<u> </u>		110		dB





Figure 3. Typical Performance Characteristics

I.

Internally-compensated dual low noise operational amplifier

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TEST CIRCUITS





Internally-compensated dual low noise operational amplifier

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NOTES:

- 1. Controlling dimension: Inches. Millimeters are shown in parentheses.
- 2. Dimension and tolerancing per ANSI Y14. 5M-1982.
- "T", "D", and "E" are reference datums on the body and include allowance for glass overrun and meniscus on the seal line, and lid to base mismatch.
- 4. These dimensions measured with the leads constrained to be perpendicular to plane T.
- Pin numbers start with Pin #1 and continue counterclockwise to Pin #8 when viewed from the top.



Philips Semiconductors

0580A

8-PIN (300 mils wide) CERAMIC DUAL IN-LINE

(F) PACKAGE

NE/SA/SE5532/5532A

Product specification

Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A



Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A



scale

DIMENS	MENSIONS (Inch dimensions are derived from the original mm dimensions)																	
UNIT	A max.	Af	A ₂	A ₃	ь _р	c	D ⁽¹⁾	E ⁽¹⁾	e	HE	L	Lp	Q	v	w	у	z ^(†)	θ
mm	2.65	0.30 0.10	2.45 2.25	0.25	0.49 0.36	0.32 0.23	10.5 10.1	7.6 7.4	1.27	10.65 10.00	1.4	1.1 0.4	1,1 1.0	0.25	0.25	0.1	0.9 0.4	8°
inches	0.10	0.012 0.004	0.096 0.089	0.01	0.019 0.014	0.013 0.009	0.41 0.40	0.30 0.29	0.050	0.42 0.39	0.055	0.043 0.016	0.043 0.039	0.01	0.01	0.004	0.035 0.016	0°

Note

1. Plastic or metal protrusions of 0.15 mm maximum per side are not included.

OUTLINE		REFERE	NCES	EUROPEAN	ISSUE DATE	
VERSION	IEC	JEDEC	EIAJ	PROJECTION	ISSUE DATE	
SOT162-1	075E03	MS-013AA			-92-11-17 95-01-24	

SOT38-4

Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A







DIMENSIONS (inch dimensions are derived from the original mm dimensions)

UNIT	A max.	A ₁ min.	A ₂ max.	b	b ₁	Þ2	c	⁽¹⁾ ם	E ⁽¹⁾	6	e ₁	L	ME	M _H	w	Z ⁽¹⁾ max.
mm	4.2	0.51	3.2	1.73 1.30	0.53 0.38	1.25 0.85	0.36 0.23	19.50 18.55	6.48 6.20	2.54	7.62	3.60 3.05	8.25 7.80	10.0 8.3	0.254	0.76
inches	0.17	0.020	0.13	0.068 0.051	0.021 0.015	0.049 0.033	0.014 0.009	0.77 0.73	0.26 0.24	0.10	0.30	0.14 0.12	0.32 0.31	0.39 0.33	0.01	0.030

Note

1. Plastic or metal protrusions of 0.25 mm maximum per side are not included.

OUTLINE		 EUROPEAN	ISSUE DATE		
VERSION	IEC	JEDEC	EIAJ	 PROJECTION	ISSUE DATE
SOT38-4					-92-11-17- 95-01-14

Internally-compensated dual low noise operational amplifier

NE/SA/SE5532/5532A

	DEFINITIONS								
Data Sheet Identification	Product Status	Definition							
Objective Specification	Formative or in Design	This data sheet contains the design target or goal specifications for product development. Specifications may change in any manner without notice.							
Preliminary Specification	Preproduction Product	This data sheet contains preliminary data, and supplementary data will be published at a later date. Philips Semiconductors reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.							
Product Specification	Full Production	This data sheet contains Final Specifications. Philips Semiconductors reserves the right to make changes at any time without notice, in order to improve design and supply the best possible product.							

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APPENDIX G

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GENERAL OPERATIONAL AMPLIFIER DATASHEET

National Semiconductor

LM741 Operational Amplifier General Description

The LM741 series are general purpose operational amplifiers which feature improved performance over industry standards like the LM709. They are direct, plug-in replacements for the 709C, LM201, MC1439 and 748 in most applications. The amplifiers offer many features which make their appli-

cation nearly foolproof: overload protection on the input and

output, no latch-up when the common mode range is exceeded, as well as freedom from oscillations.

The LM741C is identical to the LM741/LM741A except that the LM741C has their performance guaranteed over a 0°C to $+70^{\circ}$ C temperature range, instead of -55° C to $+125^{\circ}$ C.

Features

August 2000



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Absolute Maximum Ratings (Note 2)

If Military/Aerospace specified devices are required, please contact the National Semiconductor Sales Office/ Distributors for availability and specifications.

(Note 7)

	LM741A	LM741	LM741C
Supply Voltage	±22V	±22V	±18V
Power Dissipation (Note 3)	500 mW	500 mW	500 mW
Differential Input Voltage	±30V	±30V	±30V
Input Voltage (Note 4)	±15V	±15V	±15V
Output Short Circuit Duration	Continuous	Continuous	Continuous
Operating Temperature Range	-55°C to +125°C	–55°C to +125°C	0°C to +70°C
Storage Temperature Range	~65°C to +150°C	–65°C to +150°C	-65°C to +150°C
Junction Temperature	150°C	150°C	100°C
Soldering Information			
N-Package (10 seconds)	260°C	260°C	260°C
J- or H-Package (10 seconds)	300°C	300°C	300°C
M-Package			
Vapor Phase (60 seconds)	215°C	215°C	215°C
Infrared (15 seconds)	215°C	215°C	215°C
See AN-450 "Surface Mounting Metho	ds and Their Effect	on Product Reliability"	for other methods of
soldering			
surface mount devices.			
ESD Tolerance (Note 8)	400V	400V	400V

Electrical Characteristics (Note 5)

Parameter	Conditions		LM741A LM7		LM741			LM741C			
		Min	Тур	Мах	Min	Тур	Max	Min	Тур	Мах	
Input Offset Voltage	T _A = 25°C										
	$R_{s} \le 10 \ k\Omega$					1.0	5.0		2.0	6.0	mV
	$R_{s} \le 50\Omega$		0.8	3.0							mV
	$T_{AMIN} \le T_A \le T_{AMAX}$										
	$R_{S} \le 50\Omega$			4.0							mV
_	R _s ≤ 10 kΩ						6.0			7.5	mV
Average Input Offset				15							µV/°C
Voltage Drift											
Input Offset Voltage	$T_{A} = 25^{\circ}C, V_{S} = \pm 20V$	±10			Ì	±15			±15		mV
Adjustment Range											
Input Offset Current	T _A = 25°C		3.0	30		20	200		20	200	nA
	$T_{AMIN} \le T_A \le T_{AMAX}$			70		85	500			300	nA
Average Input Offset				0.5							nA/°C
Current Drift					L		-				
Input Bias Current	T _A = 25°C		30	80		80	500		80	500	nA
	$T_{AMIN} \leq T_{A} \leq T_{AMAX}$			0.210			1.5			0.8	μA
Input Resistance	$T_{A} = 25^{\circ}C, V_{S} = \pm 20V$	1.0	6.0		0.3	2.0		0.3	2.0		MΩ
	$T_{AMIN} \leq T_{A} \leq T_{AMAX},$	0.5									MΩ
	$V_{\rm S} = \pm 20V$										
Input Voltage Range	$T_A = 25^{\circ}C$							±12	±13		V
	$T_{AMIN} \le T_A \le T_{AMAX}$				±12	±13					v

Parameter	Conditions		LM741A			LM741		L	_M741	C	Units
		Min	Тур	Max	Min	Тур	Max	Min	Тур	Max	
urge Signal Voltage Gain	$T_A = 25^{\circ}C, R_L \ge 2 k\Omega$	- <u> </u>									
	$V_{s} = \pm 20V, V_{o} = \pm 15V$	50									V/mV
	$V_{s} = \pm 15V, V_{o} = \pm 10V$				50	200		20	200		V/mV
	$T_{AMIN} \leq T_A \leq T_{AMAX}$										
	$R_L \ge 2 k\Omega$,										
	$V_{\rm S} = \pm 20V, V_{\rm O} = \pm 15V$	32									V/mV
	$V_{s} = \pm 15V, V_{o} = \pm 10V$				25		ļ	15	Į		V/mV
	$V_s = \pm 5V, V_o = \pm 2V$	10									V/mV
utput Voltage Swing	$V_{\rm S} = \pm 20 V$						[
	$R_{L} \ge 10 \ k\Omega$	±16									v
	$R_L \ge 2 k\Omega$	±15									v
	$V_{\rm S} = \pm 15 V$										
	$R_{L} \ge 10 \ k\Omega$				±12	±14		±12	±14		v
	$R_{\rm L} \ge 2 \ \rm k\Omega$				±10	±13		±10	±13		v
Itput Short Circuit	T _A = 25°C	10	25	35	,	25			25		mA
rrent	$T_{AMIN} \leq T_A \leq T_{AMAX}$	10		40					Ì		mA
mmon-Mode	$T_{AMIN} \le T_A \le T_{AMAX}$	<u> </u>							·		
ejection Ratio	$R_s \le 10 \text{ k}\Omega, V_{CM} = \pm 12 \text{V}$	ļ			70	90		70	90		dB
	$R_{S} \leq 50\Omega, V_{CM} = \pm 12V$	80	95								dB
pply Voltage Rejection	$T_{AMIN} \leq T_A \leq T_{AMAX}$										
itio	$V_s = \pm 20V$ to $V_s = \pm 5V$										
	$R_{s} \le 50\Omega$	86	96		l)				dB
	R _s ≤ 10 kΩ				77	96		77	96		dB
ansient Response	T _A = 25°C, Unity Gain										
Rise Time			0.25	0.8		0.3		.	0.3		μs
Overshoot			6.0	20		5			5		%
ndwidth (Note 6)	T _A = 25°C	0.437	1.5								MHz
ew Rate	T _A = 25°C, Unity Gain	0.3	0.7			0.5			0.5		V/µs
pply Current	T _A = 25°C				1	1.7	2.8		1.7	2.8	mA
wer Consumption	T _A = 25°C										
	$V_{\rm S} = \pm 20 V$	ļ	80	150					1		mW
	$V_{\rm S} = \pm 15 V$	i i				50	85		50	85	mW
_M741A	$V_s = \pm 20V$	1			<u> </u>						
	$T_A = T_{AMIN}$			165							mW
	$T_A = T_{AMAX}$	ĺ		135							mW
-M741	$V_{s} = \pm 15V$	· <u> </u>									
	$T_A = T_{AMIN}$					60	100	i			mW
	$T_A = T_{AMAX}$	1				45	75				mW

Note 2: "Absolute Maximum Ratings" indicate limits beyond which damage to the device may occur. Operating Ratings indicate conditions for which the device is unctional, but do not guarantee specific performance limits.

Electrical Characteristics (Note 5) (Continued)

Note 3: For operation at elevated temperatures, these devices must be derated based on thermal resistance, and T_j max. (listed under "Absolute Maximum Ratings"). $T_j = T_A + (\theta_{jA} P_D)$.

Thermal Resistance	Cerdip (J)	DIP (N)	HO8 (H)	SO-8 (M)
θ_{jA} (Junction to Ambient)	100°C/W	100°C/W	170°C/W	195°C/W
θ_{jC} (Junction to Case)	N/A	N/A	25°C/W	N/A

Note 4: For supply voltages less than ±15V, the absolute maximum input voltage is equal to the supply voltage.

Note 5: Unless otherwise specified, these specifications apply for $V_S = \pm 15V$, -55°C $\leq T_A \leq \pm 125°C$ (LM741/LM741A). For the LM741C/LM741E, these specifications are limited to 0°C $\leq T_A \leq \pm 70°C$.

Note 6: Calculated value from: BW (MHz) = 0.35/Rise Time(µs).

Note 7: For military specifications see RETS741X for LM741 and RETS741AX for LM741A.

Note 8: Human body model, 1.5 k Ω in series with 100 pF.

Schematic Diagram



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Physical Dimensions inches (millimeters)

unless otherwise noted



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LM741

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NS Package Number W10A

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